



SHING LING®
星菱牌工業用縫紉機
INDUSTRIAL SEWING MACHINE



SL-700 Series

手臂型四針六線併縫機

4-needle 6-thread Feed-off-the-arm Interlock

Stitch machine for Flatseaming



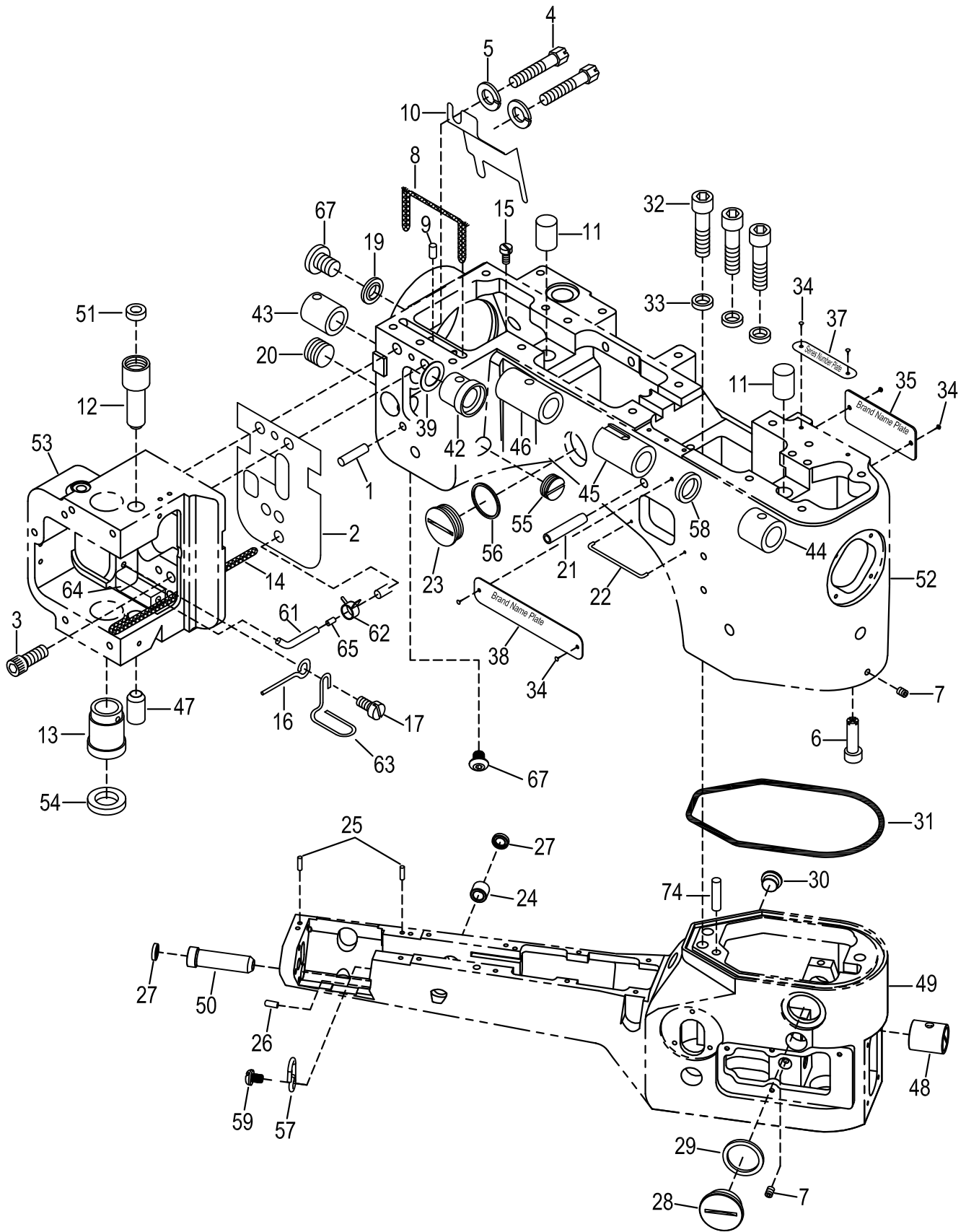
零件手冊 Spare Parts Book



星菱縫機股份有限公司
SHING LING SEWING MACHINE CO., LTD.
CE ISO 9001 / CNS 12681

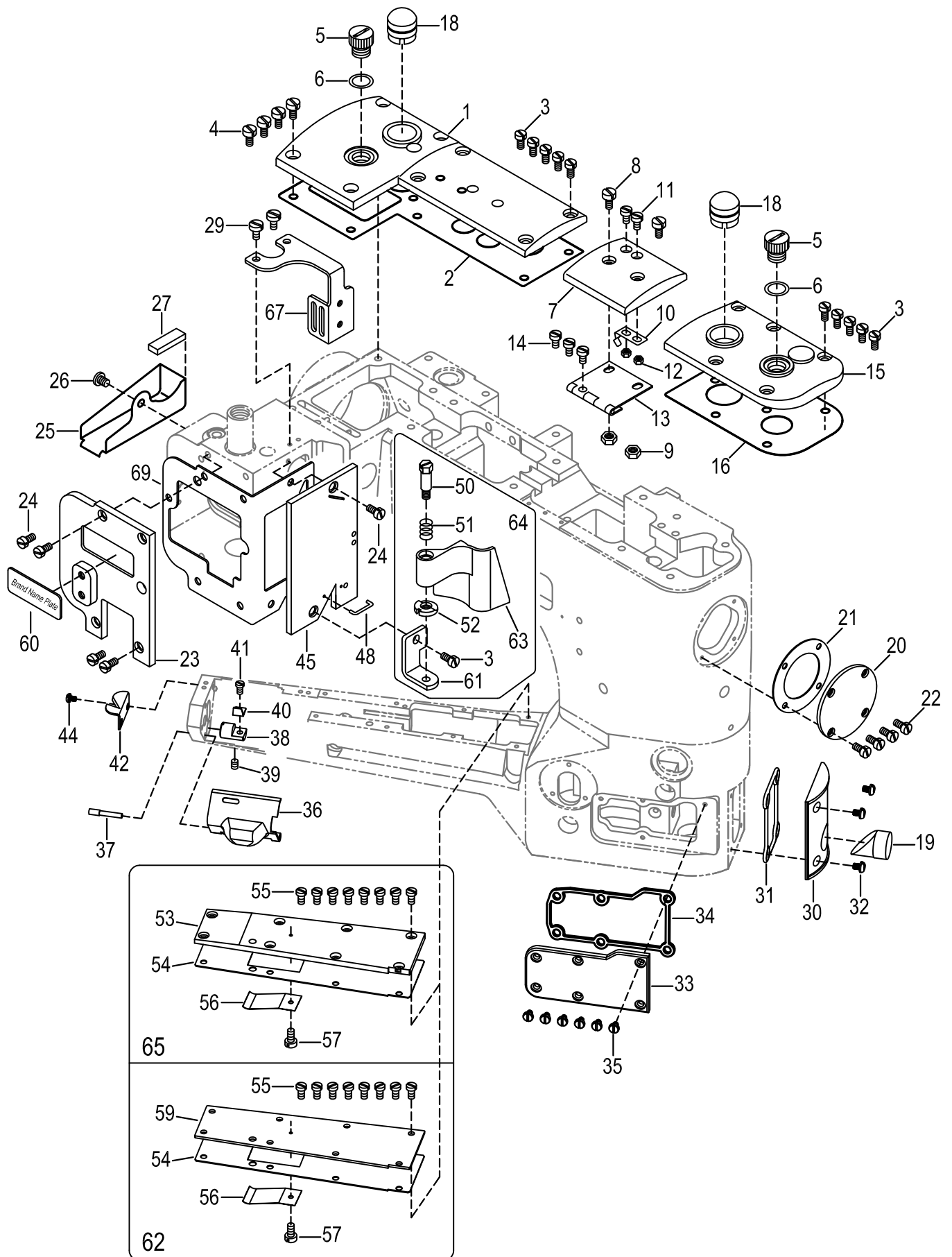


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Machine Bed Frame & Bushing(1)**機體結合機構與銅套(1)****2**

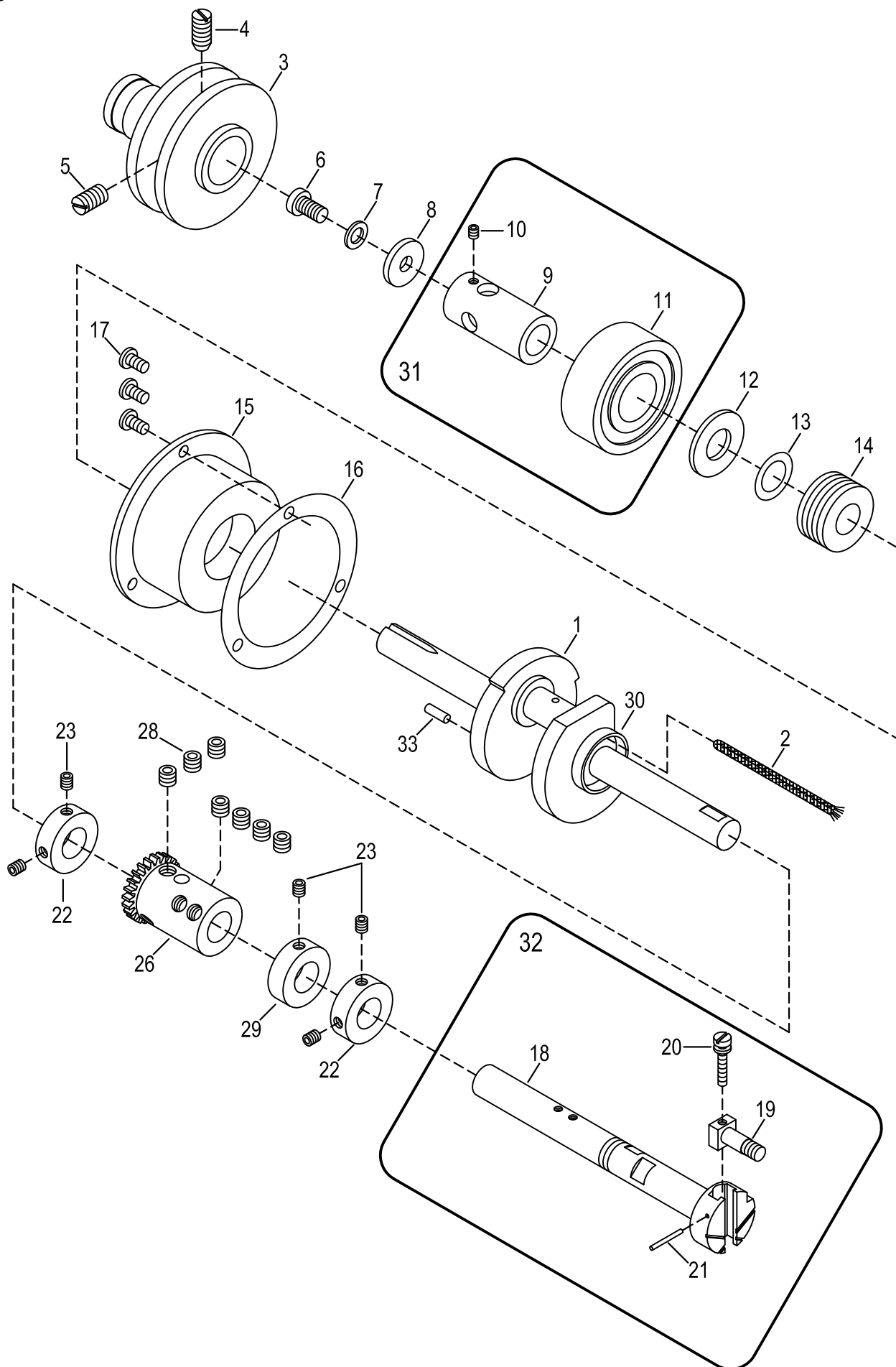
Ref. No.	Parts No.	Description	產品名稱	Amt . Req .
1	J0201-1	Pin	插銷	1
2	J0202	Spacer	隔片	1
3	GA29	Screw (M6-1.0 × 20)	螺絲	1
4	J0204	Screw (M6-1.0 × 35)	螺絲	2
5	15-39	Spring Washer	彈簧華司	3
6	J0206	Pin	定位銷	1
7	J0207	Screw (SM 11/64-40 × 5)	螺絲	2
8	J0208	Oil String	油蕊	1
9	J0209	Oil String	油蕊	1
10	J0210	Oil Guard	導油片	1
11	J0211	Oil Felt	吸油氈	2
12	J0212	Needle Bar Bushing (Upper)	針柱套管(上)	1
13	J0213-1	Spreader Bushing	上飾線結線套管	1
14	J0214	Oil String	油線	1
15				
16	J0216	Supporting Wire	固定鐵線	1
17	J0217	Screw (SM 11/64-40 × 5.5)	螺絲	1
18				
19	J0219-1	Oil Seal	方徑油環	1
20	J0220	Screw (M14-1.5 × 7)	螺絲	1
21	J0221	Thread Guide	導線管	1
22	J0222	Thread Guide	導線架	1
23	J0223-1	Screw (M22-1.5 × 6)	螺絲	1
24	J0224	Bushing	套管	1
25	J0225-1	Pin	插銷	2
26	J0226	Pin	插銷	1
27	J0227	Oil Seal	油封	2
28	J0228-1	Screw (M22-1.5 × 4.8)	螺絲	1
29	J0229	Gasket	止油墊圈	1
30	J0230	Screw (SM 3/8-28 × 4)	螺絲	1
31	J0231	O Ring	上下結合止油環	1
32	J0232	Screw (SM 5/16-24 × 24)	螺絲	3
33	J0233	Spring Washer	彈簧華司	3
34	J0234	Rivet	鉚釘	4
35		Brand Name Plate	號碼牌	1
36				
37		Series Number Plate	型號牌	1
38		Brand Name Plate	名牌	1
39	J0239	Washer	墊片	1
42	J0242-3	Connecting Rod Bushing (Right)	連桿銅套(右)盲孔	1
43	J0243	Connecting Rod Bushing (Left)	連桿銅套(左)	1
44	J0244	Bushing (Rear)	上部銅套(後段)	1
45	J0245-1	Bushing (Middle)	上部銅套(中間)	1
46	J0246	Bushing (Front)	上部銅套(前段)	1
47	J0247-1	Needle Bar Bushing (Lower)	針柱套管(下)	1
48	J0248	Bushing	下部銅套	1
49	J0249-1	Lower Frame Unit	機體下座	1
50	J0250	Bushing	下部銅套	1
51	J0251	Oil Felt	O型吸油氈	1
52	J0252	Upper Frame Unit	機體上座	1
53	J0253-1	Front Frame Unit	機體前座	1
54	J0254	Oil Seal	油封	1
55	J0220-1	Screw (M14-1.5 × 10)	螺絲	1
56	J0256	Gasket	止油墊圈	1
57	J0257-1	Support Wire	G型鐵線	1
58	J2829	O Ring Ø12.7×Ø18×3	油封	1
59	J0259	Screw (SM 9/64-40 × 9)	螺絲	1
60				
61	J0261	Oil Pipe	銅管	1
62	J0262	Oil Tube Clamp	油管束子	1
63	J0263	Flat Spring	彈簧	1
64	J0264	Gasket	羊毛氈	1
65	J2869	Seal Plug	塑膠塞	1
66				
67	J0267	Screw (SM 3/8-28 × 10.5)	螺絲	2
74	J0274	Pin	喇叭銷	1



Cover and Safety Guide Device(1)**機體外蓋與保護裝置(1)****4**

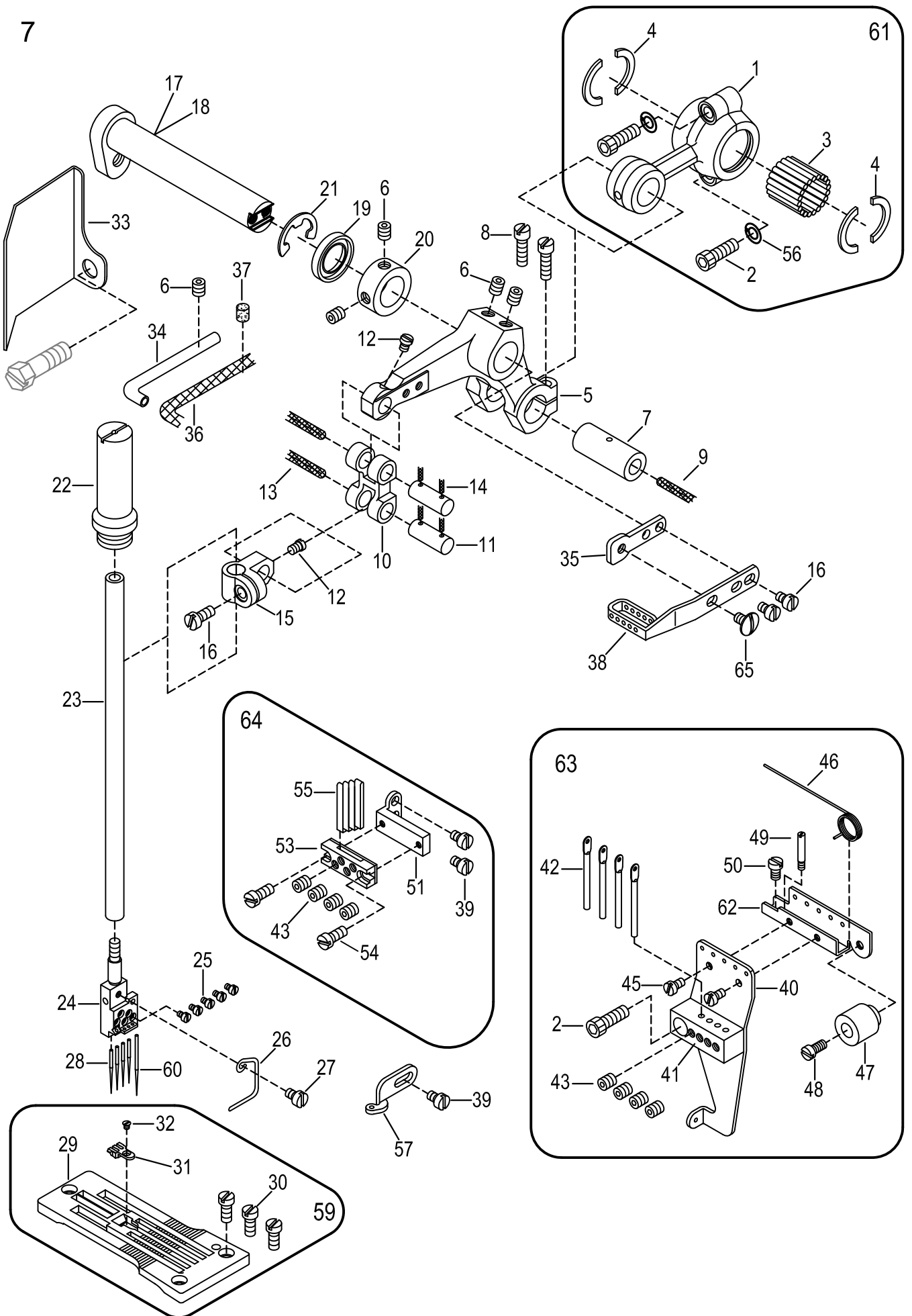
Ref. No.	Parts No.	Description	產品名稱	Amt . Req .
1	J0401-2	Top Cover (Left)	上蓋(左)	1
2	J0402-3	O Ring	止油環	1
3	J0403	Screw (SM 11/64-40 × 12)	螺絲	10
4	J0404	Screw (SM 3/16-32 × 9)	螺絲	4
5	J0405	Screw (SM 7/16-28)	注油螺絲	2
6	J0406	Gasket	止油墊圈	2
7	J0407	Top Cover (Center)	上蓋中間	1
8	J0408	Screw (SM 9/64-40 × 8)	螺絲	2
9	NF12	Nut (SM 11/64-40)	螺母	2
10	J0410	Spring	定位扣簧	1
11	J0411	Screw (SM 9/64-40 × 7)	螺絲	2
12	J0412	Nut (SM 9/64-40)	螺母	2
13	J0413	Hinge	樞紐組	1
14	J0414	Screw (SM 9/64-40 × 6)	螺絲	3
15	J0415-1	Top Cover (Right)	上蓋(右)	1
16	J0416-4	O Ring	止油環	1
17	RF12-1	Seal Plug	膠塞	1
18	J0418	Oil Sight Window	外視油鏡	2
19	J0419	Oil Sight Gauge	外視油量計	1
20	J0420	Front Cover	前蓋	1
21	J0421-1	Gasket	止油墊圈	1
22	J0422	Screw (SM 9/64-40 × 4.8)	螺絲	4
23	J0423-6	Bed Cover (Left)	名牌前蓋(左)	1
24	J0424	Screw (SM 11/64-40 × 7.5)	螺絲	6
25	J0425	Oil Release Plate	導油板	1
26	J0426	Screw (SM 11/64-40 × 4)	螺絲	1
27	J0427	Felt	油氈墊	1
28				
29	J0429	Screw (SM 9/64-40 × 5)	螺絲	2
30	J0430	Oil Indicator Cover (Front)	油量計蓋	1
31	J0431	O Ring	止油環	1
32	J0432	Screw (SM 9/64-40 × 6.3)	螺絲	4
33	J0433-1	Cylinder Side Cover	調節側蓋	1
34	J0434	O Ring	止油環	1
35	J0435	Screw (SM 9/64-40 × 9)	螺絲	6
36	J0436-1	Looper Cover	下勾針蓋	1
37	J0437	Screw (SM 9/64-40)	樞紐定位螺絲	1
38	J0438	Bracket	托架	1
39	J0207	Screw (SM 11/64-40 × 5)	螺絲	1
40	J0440	Flat Spring	彈簧片	1
41	J0441	Screw (SM 9/64-40 × 5)	螺絲	1
42	J0442-1	Chain Cutter	手割刀	1
43				
44	J0444	Screw (SM 9/64-40 × 8)	螺絲	2
45	J0445-1	Bed Cover (Front)	揚線器蓋	1
46				
47				
48	J0448	Needle Thread Guide	針鉤導線	1
49				
50	J0450	Screw (SM 3/16-32 × 20)	螺栓	1
51	J0451	Spring	彈簧	1
52	J0452	Location Ring	定位環	1
53	J0453-2	Single Trimming Bed	單切平台	1
54	J0454-2	Gasket	止油墊片	1
55	J0455	Screw (SM 9/64-40 × 8.5)	螺絲	8
56	J0456	Spring	彈簧片	1
57	J0457	Screw (SM 3/32-56 × 1.7)	螺絲	1
58				
59	J0459-1	Lower Base Cover	下座上蓋	1
60	J0460-5	Brand Name Plate	名牌	1
61	J0461	Bracket	托架	1
62	J0462	Trimming Lower Base Cover Assy	雙切下座上蓋組	1
63	J0463	Finger Safety Guide	護指保護蓋	
64	J0464	Safety Cover Assy (Long)	保護蓋整組(長)	1
65	J0465	Single Trimming Bed Assy	單切平台整組	1
66				
67	J0467	Thread Take-Up Cover	提線蓋	1
69	J0469-1	Gasket	止油墊片	1
70				
71	LED-8/SL	Led Assy	LED燈組	1
72	J0472	Lamp Holder	燈架	1
73	LED-700	LED	LED燈	1
74				
75				
76	J0476	Led Assy	LED燈組	1

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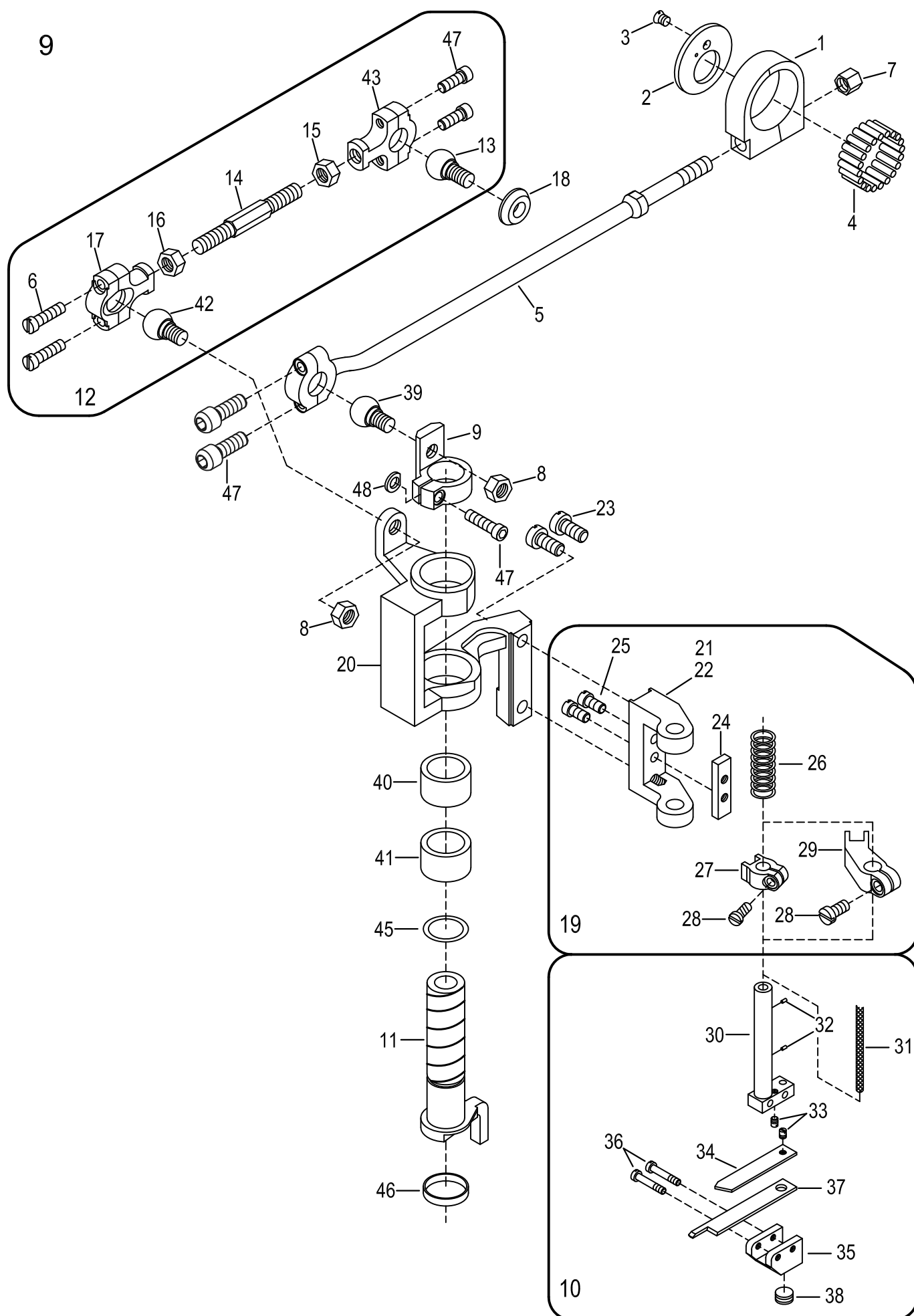


Crankshaft Mechanism**傳動曲軸機構**

Ref.	Parts			6
No.	No.	Description	產品名稱	Amt . Req .
1	J0601	Crankshaft	曲軸	1
2	J0602	Oil String	油蕊	1
3	J0603	Machine Pulley	手推皮帶輪	1
4	J0604	Screw (SM 9/32-28 × 15)	螺絲(尖)	1
5	J0605	Screw (SM 9/32-28 × 13)	螺絲	1
6	J0606	Screw (SM 15/64-28 × 11)	螺絲	1
7	15-39	Spring Washer	彈簧華司	1
8	J0608	Washer	墊片	1
9	J0609	Collar	定位軸套	1
10	J0610	Screw (SM 9/64-40 × 4)	螺絲	1
11	VE10	Ball Bearing	滾珠培林	1
12	J0612	Washer	墊片	1
13	J0613	O Ring	止油O型環	1
14	J0614	Oil Seal	回油輪	1
15	J0615	Connecting Rod	培林殼	1
16	J0616	Gasket	止油墊圈	1
17	J0408	Screw (SM 11/64-40 × 8)	螺絲	3
18	J0618-2	Arm Shaft	調節擺動軸	1
19	J0619	Screw (M6-1.0)	方形固定螺絲(左)	1
20	J0620	Screw (SM 1/8-44 × 16.4)	調節螺絲	1
21	J0621	Spring Pin	彈簧插銷	1
22	J0622-1	Collar	定位環	2
23	J0207	Screw (SM 11/64-40 × 5)	螺絲	6
24				
25				
26	J0626-2	Gear (Large)	齒輪	1
27				
28	SF240	Screw (M6-1.0 × 6)	螺絲	9
29	J0629	Collar	限位環	1
30	J0630	Oil Stopper	止油套	1
31	J0631	Bearing Set	培林組	1
32	J0632	Arm Shaft Assy	調節擺動組	1
33	J0633	Pin	插銷	1



Needle Drive Mechanism & Spreader Thread Handling(1)			針柱驅動機構及上飾線(1)	8
Ref.	Parts			Amt .
No.	No.	Description	產品名稱	Req .
1	J0801	Rod	針棒連桿	1
2	J0802	Screw (SM 11/64-40 × 6.3)	螺絲	3
3	J0803	Pin	針狀培林	23
4	J0804	Stopper	擋片	2
5	J0805-1	Lever	連動槓桿	1
6	J0207	Screw (SM 11/64-40 × 5)	螺絲	5
7	J0807	Pin	連動銷	1
8	J0808	Screw (SM 9/64-40 × 12)	螺絲	2
9	J0809	Oil String	油蕊	1
10	J0810	Link	連接器	1
11	J0811-1	Pin	連接銷	2
12	GE48	Screw (SM 1/8-44 × 4)	螺絲	2
13	J0813	Oil String	油蕊	2
14	J0814	Oil String	油蕊	4
15	J0815	Needle Bar Clamp	針柱夾塊	1
16	J0816	Screw (SM 9/64-40 × 8)	螺絲	3
17	J0817-1	Crankshaft	曲軸(長) 13m/m短押腳用	1
18	J0818-1	Crankshaft	曲軸(短) 11.3m/m 長押腳用	1
19	J0819-1	Oil Seal	油封	1
20	J0820	Collar	定位環	1
21	J3623	Ring	扣環	1
22	J0822	Needle Bar Cap	針棒護套	1
23	J0823	Needle Bar	針棒	1
24-1	J0824-4802	Needle Holder 448(Optional)	針鉤 448(選購)	1
24-2	J0824-4525	Needle Holder 452(Optional)	針鉤 452(選購)	
24-3	J0824-4605	Needle Holder 460(Optional)	針鉤 460(選購)	
24-4	J0824-464	Needle Holder 464(Optional)	針鉤 464(選購)	
24-5	J0824-4692	Needle Holder 469(Optional)	針鉤 469(選購)	
24-6	J0824-4802	Needle Holder 480(Optional)	針鉤 480(選購)	
24-7	J0824-552	Needle Holder 552(Optional)	針鉤 552(選購)	
24-8	J0824-560	Needle Holder 560(Optional)	針鉤 560(選購)	1
24-9	J0824-570	Needle Holder 570(Optional)	針鉤 570(選購)	
25	J0825	Screw (SM 3/32-56 × 2.6)	螺絲	5
26	J0826-1	Thread Guide	針線固定線	1
27	SV104	Screw (SM 3/32-56 × 5)	螺絲	1
28	FL118GCS 75/11-1	Needle	針 • UY118 GKS-75	4
29-1	J0829S4524	Needle Plate- S452(Optional)	針板 (短)452(選購)	1
29-2	J0829S4604	Needle Plate- S460(Optional)	針板 (短)460(選購)	
29-3	J0829S464	Needle Plate- S464(Optional)	針板 (短)464(選購)	
29-4	J0829L4521	Needle Plate- L452(Optional)	針板 (長)452(選購)	
29-5	J0829L4601	Needle Plate- L460(Optional)	針板 (長)460(選購)	
29-6	J0829A1-4521	Stepped Needle Plate-A1(452)(Optional)	針板 (短)段差1mm(452)(選購)	
29-7	J0829A1-4601	Stepped Needle Plate-A1(460)(Optional)	針板 (短)段差1mm(460)(選購)	
29-8	J0829B1.5-452	Stepped Needle Plate-B1.5(452)(Optional)	針板 (短)段差1.5mm(452)(選購)	1
29-9	J0829B1.5-460	Stepped Needle Plate-B1.5(460)(Optional)	針板 (短)段差1.5mm(460)(選購)	
29-10	J0829L-469	Needle Plate- 469(Optional)	針板 (469)(選購)	
29-11	J0829L-480	Needle Plate- 480(Optional)	針板 (480)(選購)	
30	J0830	Screw (SM 9/64-40 × 7.5)	螺絲	3
31-1	J0831-4521	Needle Plate Finger-452(Optional)	針板舌 452(選購)	1
31-2	J0831-4601	Needle Plate Finger-460(Optional)	針板舌 460(選購)	
31-3	J0831-464	Needle Plate Finger-464(Optional)	針板舌 464(選購)	
31-4	J0831-469	Needle Plate Finger-469(Optional)	針板舌 469(選購)	
31-5	J0831L480	Needle Plate Finger-480(Optional)	針板舌 480(選購)	
32	J0832-1	Screw (SM 3/32-56 × 2.7)	螺絲	1
33	J0833	Oil Shield	導油蓋	1
34	J0834-1	Pipe	導油蕊管	1
35	J0835	Washer	長方形墊片	1
36	J0836	Oil String	油蕊	1
37	J0837	Oil Felt	油氈墊	1
38	J0838-3	Thread Take-up Unit	揚線器	1
39	J0839	Screw (SM 1/8-44 × 4.5)	螺絲	3
40	J0840-1	Bracket	針線托架	1
41	J0841-1	Thread Guide Base	導線棒固定座	1
42	FK30	Thread Guide	導線棒	5
43	SF106	Screw (SM 1/8-44 × 2.8)	螺絲	9
44				
45	SF205	Screw (M2.6-0.45 × 5)	螺絲	2
46	J0846-1	Spring	鬆線彈簧	1
47	FK32	Spring	鬆線彈簧固定鈕	1
48	SF108	Screw (SM 1/8-44 × 6.5)	螺絲	1
49	SF201	Screw (M2.3-0.4 × 3.5)	螺絲	1
50	SF107	Screw (SM 1/8-44 × 5)	螺絲	1
51	J0851-1	Bracket	托架	1
52				
53	J0853-1	Bracket	鬆線棒固定座	1
54	J0627	Screw (SM 3/32-56 × 6)	螺絲	2
55	J0855	Thread Guide	鬆線棒	5
56	SW4.5	Spring Washer	彈簧華司	2
57	J0857	Spring Washer	過線板	1
58				
59	J0859	Stitch Plate Assy	針板組	1
60	J0860	Needle	定位針	1
61	J0861	Connecting Unit Assy	連桿組	1
62	J0862	Bracket	導線托架	1
63	J0863	Needle Thread Guide Assy	針線導線組	1
64	J0864	Thread Guide Assy	鬆線棒整組	1
65	SF118	Screw (SM 9/64-40 × 4)	螺絲	1



Spreader & Knife Drive Mechanism(1)**上飾驅動及切刀驅動機構(1)****10**

Ref.	Parts			Amt .
No.	No.	Description	產品名稱	Req .
1	J1001	Rod	培林殼	1
2	J1002	Washer	培林蓋	1
3	J1003	Screw (SM 1/8-44 × 5.5)	螺絲	1
4	J1004	Pin	滾針培林	27
5	J1005-1	Connection Rod	連結桿	1
6	J1006	Screw (SM 9/64-40 × 10)	螺絲	2
7	J1007	Nut (SM 7/32-32)	螺母	1
8	J1008	Nut (SM 7/32-32)	螺母	2
9	J1009	Lever	擺桿	1
10	J1010	Upper Knife Assy	修刀固定組	1
11	J1011-4	Crankshaft	揚飾線曲軸	1
12	J1012	Connection Bar Assy	萬向連桿組	1
13	J1013	Crankshaft Driving Lever	曲軸傳動珠軸	1
14	J1014	Rod	左右牙連接桿	1
15	J1220	Nut (SM 7/32-32) (Left)	螺母(左)	1
16	J1221	Nut (SM 7/32-32)	螺母	1
17	J1017	Ball Lever Housing	珠殼	1
18	J1018	Guide	平行塊	1
19	J1019	Upper Knife Bracket Assy	修刀驅動桿固定座整組	1
20	J1020-2	Upper Knife Lever	修刀驅動桿	1
21	J1021	Bracket	修刀固定托架(長)	1
22	J1022-1	Bracket	修刀固定托架(短)	1
23	J0403	Screw (SM 11/64-40 × 12)	螺絲	2
24	J1024	Guide Plate (Knife Lever)	固定片	1
25	J1025	Screw (SM 1/8-44 × 7)	螺絲	2
26	J1026	Spring	彈簧	1
27	J1027	Upper Knife Guide (Short)	修刀固定臂(短)	
28	J0816	Screw (SM 9/64-40 × 8)	螺絲	2
29	J1029	Upper Knife Guide (Long)	修刀固定臂(長)	
30-1	J1030	Crankshaft (Standard)	修刀固定軸(標準型)	1
30-2	J1030-8	Crankshaft (Widen Type)(Optional)	修刀固定軸(加寬)(選購)	
31	J1031	Oil String	油蕊	1
32	J1032	Oil String	油蕊	2
33	J1033-1	Screw (SM 3/32-56 × 4.2)	螺絲	2
34-1	J1034	Upper Knife Auxiliary Plate (Standard)	修刀輔助板(標準型)	1
34-2	J1034-8	Upper Knife Auxiliary Plate (Widen Type)(Optional)	修刀輔助板(加寬型)(選購)	
35-1	J1035	Upper Knife Clamp (Standard)	修刀夾塊(標準型)	1
35-2	J1035-8	Upper Knife Clamp (Widen Type)(Optional)	修刀夾塊(加寬型)(選購)	
36-1	J1036	Screw (SM 3/32-56 × 4)(Standard)	螺絲(標準型)	2
36-2	J1036-8	Screw (SM 3/32-56 × 3.5)(Widen Type)(Optional)	螺絲(加寬型)(選購)	
37-1	J1037-R1	Upper Knife (Standard)	上修刀(標準型)	1
37-2	J1037-8	Upper Knife (Widen Type)(Optional)	上修刀(加寬型)(選購)	
38	J1038	Screw (SM 1/4-40 × 4.5)	螺絲	1
39	J1039	Loopre Driving Lever	勾針珠球	1
40	J1040	Knife Driving Bushing (Upper)	修刀驅動桿銅套(上)	1
41	J1041-1	Knife Driving Bushing (Lower)	修刀驅動桿銅套(下)	1
42	J1042	Knife Driving Lever	修刀驅動珠軸	1
43	J1043	Connecting Rod (Left)	珠殼(左)	1
44				
45	J1045	Washer	墊片	1
46	J1046-1	O Ring 3×Ø 8.1×Ø 15	油封	1
47	J1006-1	Screw (SM 9/64-40 × 10)	螺絲	5

This technical drawing is an exploded view of a mechanical assembly. The main assembly is shown in a perspective view, with various components labeled with numbers from 1 to 73. The components include a main frame (1), a central shaft (5), a pulley (4), a bracket (17), a nut (16), a bolt (14), a washer (18), a bush (13), a nut (15), a bracket (43), a bolt (73), a nut (6), a bolt (12), a nut (42), a bolt (39), a bracket (9), a nut (8), a bolt (72), a nut (73), a bracket (20), a nut (48), a bracket (40), a nut (41), a washer (45), a shaft (11), a nut (46), a bracket (21), a spring (26), a bracket (29), a nut (28), a bracket (30), a spring (32), a bracket (33), a bracket (34), a bracket (37), a bracket (35), a nut (38), a bracket (36), a bracket (7), a bracket (3), a bracket (2), and a bracket (4).

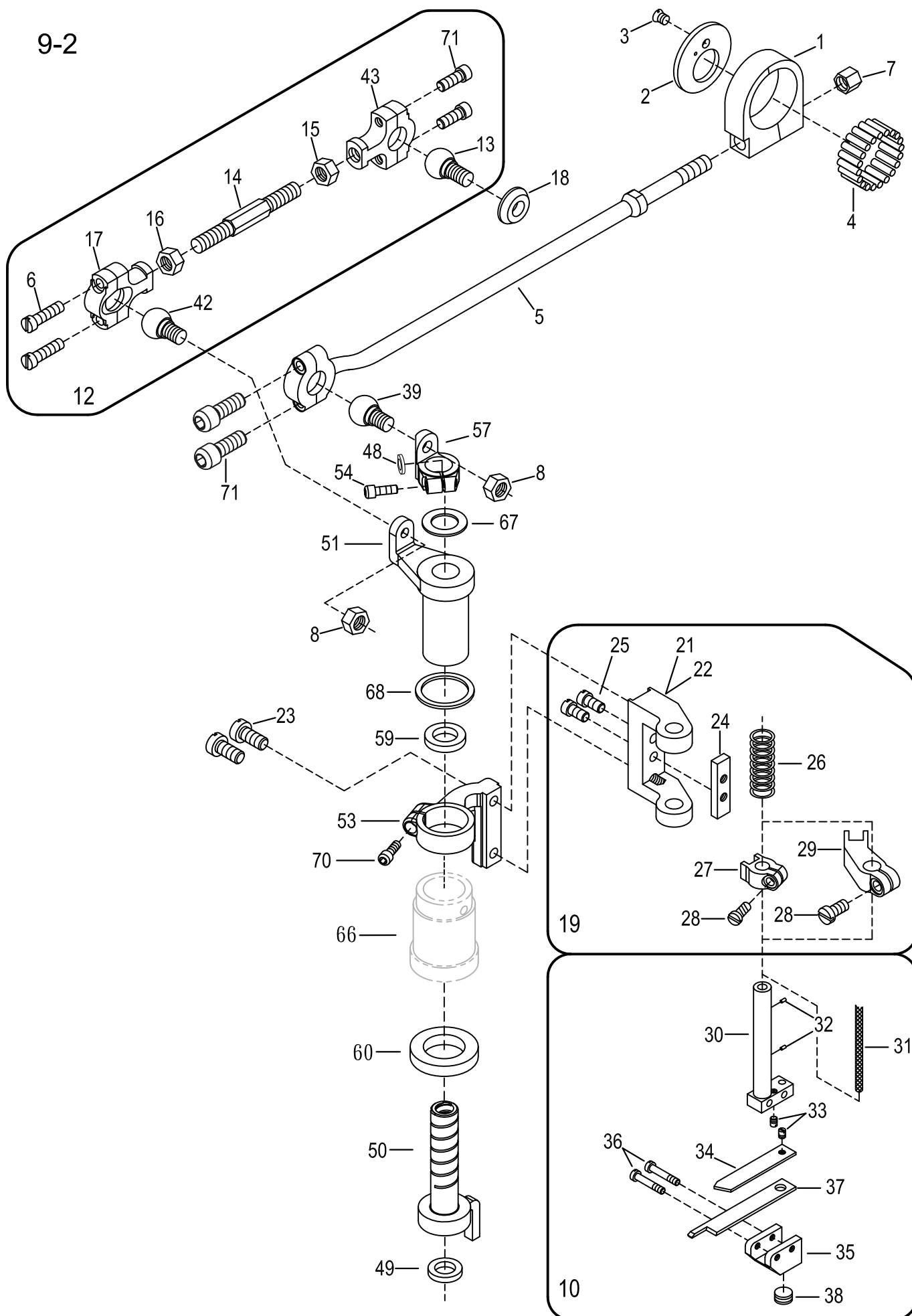
The diagram includes four sub-assembly callouts:

- 9-1**: A detailed view of the top left corner of the main assembly, showing the bracket (17), nut (16), bolt (14), washer (18), bush (13), nut (15), bracket (43), bolt (73), nut (6), and bolt (12).
- 10**: A detailed view of the bottom right corner of the main assembly, showing the bracket (30), spring (32), bracket (33), bracket (34), bracket (37), bracket (35), nut (38), bracket (36), and bracket (7).
- 19**: A detailed view of the middle right section of the main assembly, showing the bracket (21), spring (26), bracket (29), and nut (28).
- 20**: A detailed view of the middle left section of the main assembly, showing the bracket (9), nut (8), bolt (72), nut (73), bracket (20), nut (48), bracket (40), nut (41), washer (45), shaft (11), and nut (46).

Spreader & Knife Drive Mechanism(2)**上飾驅動及切刀驅動機構(2)****10-1**

Ref.	Parts			Amt .
No.	No.	Description	產品名稱	Req .
1	J1001	Rod	培林殼	1
2	J1002	Washer	培林蓋	1
3	J1003	Screw (SM 1/8-44 × 5.5)	螺絲	1
4	J1004	Pin	滾針培林	27
5	J1005-1	Connection Rod	連結桿	1
6	J1006	Screw (SM 9/64-40 × 10)	螺絲	2
7	J1007	Nut (SM 7/32-32)	螺母	1
8	J1008	Nut (SM 7/32-32)	螺母	2
9	J1009-R	Lever	擺桿	1
10	J1010	Upper Knife Assy	修刀固定組	1
11	J1011-4	Crankshaft	揚飾線曲軸	1
12	J1012	Connection Bar Assy	萬向連桿組	1
13	J1013	Crankshaft Driving Lever	曲軸傳動珠軸	1
14	J1014	Rod	左右牙連接桿	1
15	J1220	Nut (SM 7/32-32) (Left)	螺母(左)	1
16	J1221	Nut (SM 7/32-32)	螺母	1
17	J1017	Ball Lever Housing	珠殼	1
18	J1018	Guide	平行塊	1
19	J1019	Upper Knife Bracket Assy	修刀驅動桿固定座整組	1
20	J1020-R	Upper Knife Lever	修刀驅動桿	1
21	J1021-R	Bracket	修刀固定托架(長)	1
22	J1022-R	Bracket	修刀固定托架(短)	1
25				
26	J1026-R	Spring	彈簧	1
28	J0816	Screw (SM 9/64-40 × 8)	螺絲	2
27	J1027-R	Upper Knife Guide (Short)	修刀固定臂(短)	1
29	J1029-R	Upper Knife Guide (Long)	修刀固定臂(長)	1
30-1	J1030	Crankshaft (Standard)	修刀固定軸(標準型)	1
30-2	J1030-8	Crankshaft (Widen Type)(Optional)	修刀固定軸(加寬)(選購)	1
31	J1031	Oil String	油蕊	1
32	J1032	Oil String	油蕊	2
33	J1033-1	Screw (SM 3/32-56 × 4.2)	螺絲	2
34-1	J1034-2	Upper Knife Auxiliary Plate (Standard)	修刀輔助板(標準型)	1
34-2	J1034-81	Upper Knife Auxiliary Plate (Widen Type)(Optional)	修刀輔助板(加寬型)(選購)	1
35-1	J1035-R	Upper Knife Clamp (Standard)	修刀夾塊(標準型)	1
35-2	J1035-R8	Upper Knife Clamp (Widen Type)(Optional)	修刀夾塊(加寬型)(選購)	1
36-1	J1036	Screw (SM 3/32-56 × 4)(Standard)	螺絲(標準型)	2
36-2	J1036-8	Screw (SM 3/32-56 × 3.5)(Widen Type)(Optional)	螺絲(加寬型)(選購)	2
37-1	J1037-R1	Upper Knife (Standard)	上修刀(標準型)	1
37-2	J1037-8	Upper Knife (Widen Type)(Optional)	上修刀(加寬型)(選購)	1
38	J1038	Screw (SM 1/4-40 × 4.5)	螺絲	1
39	J1039	Loopre Driving Lever	勾針珠球	1
40	J1040	Knife Driving Bushing (Upper)	修刀驅動桿銅套(上)	1
41	J1041-1	Knife Driving Bushing (Lower)	修刀驅動桿銅套(下)	1
42	J1042	Knife Driving Lever	修刀驅動珠軸	1
43	J1043	Connecting Rod (Left)	珠殼(左)	1
44				
45	J1045	Washer	墊片	1
46	J1046-1	O Ring 3×Ø 8.1×Ø 15	油封	1
72	J1072	Screw (SM 9/64-40 × 8)	螺絲	2
73	J1006-1	Screw (SM 9/64-40 × 10)	螺絲	5

9-2

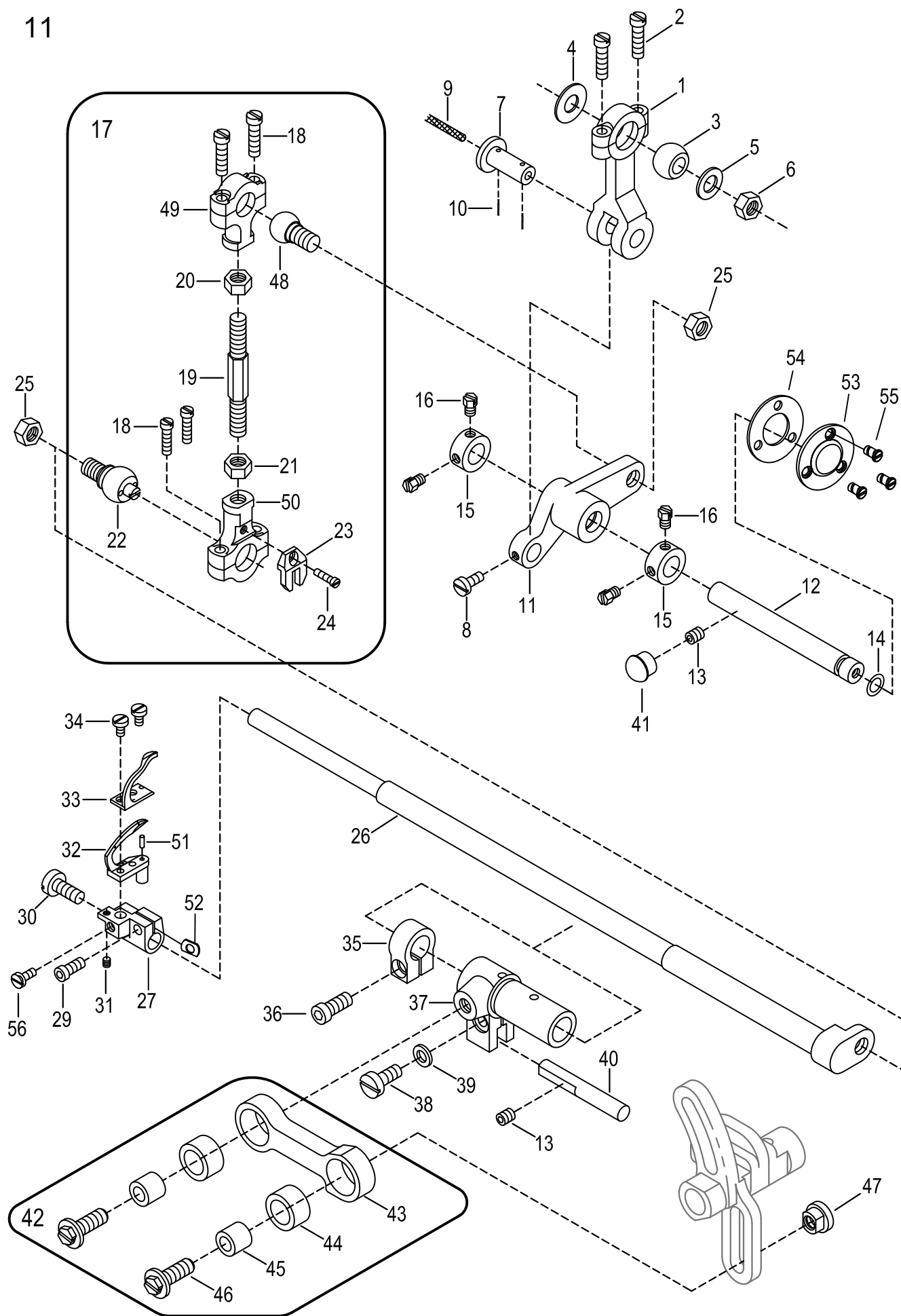


Spreader & Knife Drive Mechanism(3)(Fully Oil-Sealed)

上飾驅動及切刀驅動機構(3)(全密封型)

10-2

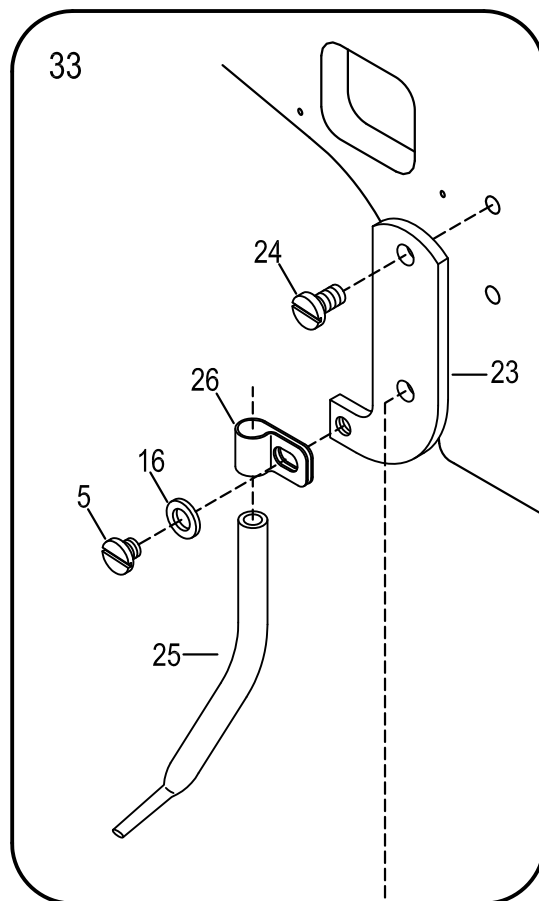
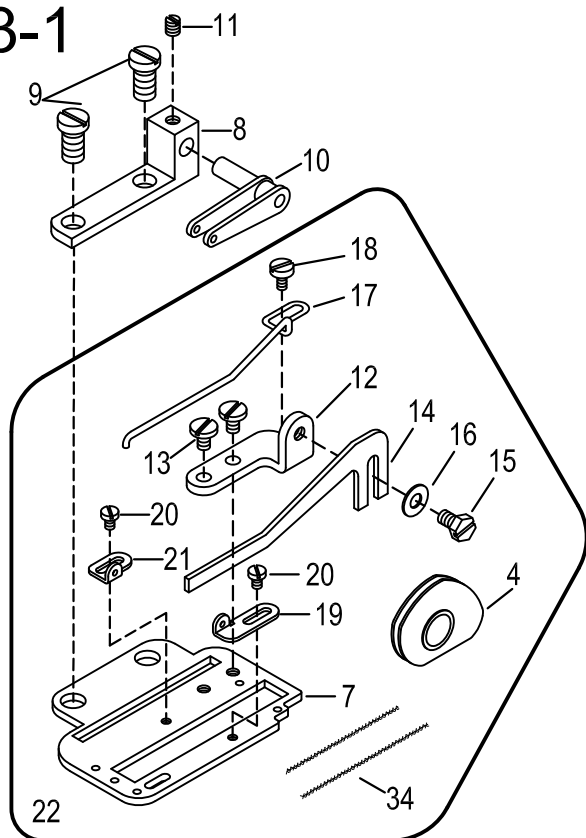
Ref.	Parts			Amt .
No.	No.	Description	產品名稱	Req .
1	J1001	Rod	培林殼	1
2	J1002	Washer	培林蓋	1
3	J1003	Screw (SM 1/8-44 × 5.5)	螺絲	1
4	J1004	Pin	滾針培林	27
5	J1005-1	Connection Rod	連結桿	1
6	J1006	Screw (SM 9/64-40 × 10)	螺絲	2
7	J1007	Nut (SM 7/32-32)	螺母	1
8	J1008	Nut (SM 7/32-32)	螺母	2
10	J1010	Upper Knife Assy	修刀固定組	1
12	J1012	Connection Bar Assy	萬向連桿組	1
13	J1013	Crankshaft Driving Lever	曲軸傳動珠軸	1
14	J1014	Rod	左右牙連接桿	1
15	J1220	Nut (SM 7/32-32) (Left)	螺母(左)	1
16	J1221	Nut (SM 7/32-32)	螺母	1
17	J1017	Ball Lever Housing	珠殼	1
18	J1018	Guide	平行塊	1
19	J1019	Upper Knife Bracket Assy	修刀驅動桿固定座整組	1
21	J1021	Bracket	修刀固定托架(長)	1
22	J1022-1	Bracket	修刀固定托架(短)	1
23	J0403	Screw (SM 11/64-40 × 12)	螺絲	2
24	J1024	Guide Plate (Knife Lever)	固定片	1
25	J1025	Screw (SM 1/8-44 × 7)	螺絲	2
26	J1026	Spring	彈簧	1
27	J1027	Upper Knife Guide (Short)	修刀固定臂(短)	1
28	J0816	Screw (SM 9/64-40 × 8)	螺絲	2
29	J1029	Upper Knife Guide (Long)	修刀固定臂(長)	1
30-1	J1030	Crankshaft (Standard)	修刀固定軸(標準型)	1
30-2	J1030-8	Crankshaft (Widen Type)(Optional)	修刀固定軸 (加寬型)(選購)	1
31	J1031	Oil String	油蕊	1
32	J1032	Oil String	油蕊	2
33	J1033-1	Screw (SM 3/32-56 × 4.2)	螺絲	2
34-1	J1034	Upper Knife Auxiliary Plate (Standard)	修刀輔助板(標準型)	1
34-2	J1034-8	Upper Knife Auxiliary Plate (Widen Type)(Optional)	修刀輔助板 (加寬型)(選購)	1
35-1	J1035	Upper Knife Clamp (Standard)	修刀夾塊(標準型)	1
35-2	J1035-8	Upper Knife Clamp (Widen Type)(Optional)	修刀夾塊 (加寬型)(選購)	1
36-1	J1036	Screw (SM 3/32-56 × 4)(Standard)	螺絲(標準型)	2
36-2	J1036-8	Screw (SM 3/32-56 × 3.5)(Widen Type)(Optional)	螺絲 (加寬型)(選購)	1
37-1	J1037-R1	Upper Knife (Standard)	上修刀(標準型)	1
37-2	J1037-8	Upper Knife (Widen Type)(Optional)	上修刀 (加寬型)(選購)	1
38	J1038	Screw (SM 1/4-40 × 4.5)	螺絲	1
39	J1039	Loopre Driving Lever	勾針珠球	1
42	J1042	Knife Driving Lever	修刀驅動珠軸	1
48	VJ05	Seal	紅墊片	1
43	J1043	Connecting Rod (Left)	珠殼(左)	1
49	D1724	O Ring	油封	1
50	J1050-1	Crankshaft	揚飾線曲軸	1
51	J1051-1	Upper Knife Lever	修刀驅動桿(上)	1
53	J1053-R	Upper Knife Lever	修刀驅動桿(下)	1
54	SF226	Screw (M4-0.7 × 12)	螺絲	1
57	J1057	Lever	擺桿	1
59	J1059	O Ring	油封	1
60	J1060	O Ring	油封	1
66	J1066	Bushing	銅套	1
67	J1067	Washer	墊片	1
68	J1068	Washer	墊片	1
70	J1070	Screw (M5-0.8 × 14)	螺絲	1
71	J1006	Screw (SM 9/64-40 × 10)	螺絲	4



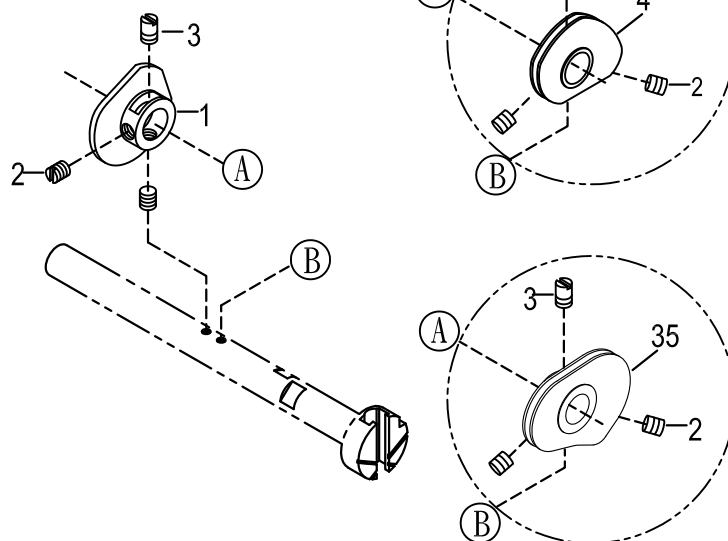
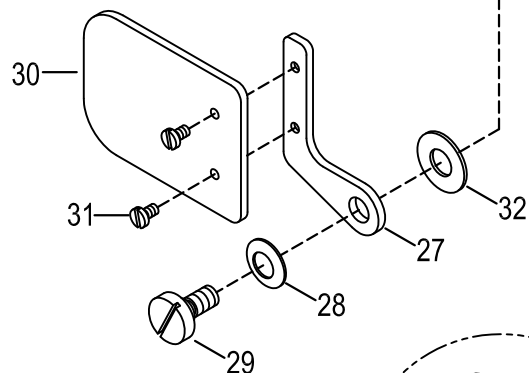
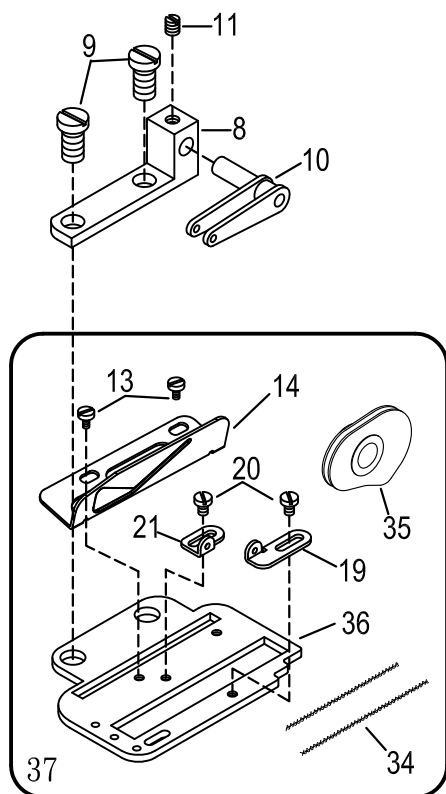
Looper Drive Mechanism**下勾針驅動機構****12**

Ref.	Parts			Amt .
No.	No.	Description	產品名稱	Req .
1	J1201	Looper Connection Rod	下勾針連桿	1
2	SV312	Screw (M3.5-0.6 × 10)	螺絲	2
3	J1203	Driving Lever	萬向珠軸	1
4	J1204	Washer	墊片	1
5	J1205-2	Washer	華司	1
6	J1206	Nut (M6-1.0)(Left)	螺母(左)	1
7	J1207	Pin	插銷	1
8	J0812	Screw (SM 1/8-44 × 4)	螺絲	1
9	J1209	Oil String	油蕊	1
10	J1210	Oil String	油蕊	2
11	J1211	Looper Lever	下勾針槓桿	1
12	J1212-1	Shaft	心軸	1
13	J0207	Screw (SM 11/64-40 × 5)	螺絲	2
14	J1214	O Ring	O型環	1
15	J1215	Collar	固定環	2
16	J1216	Screw (SM 9/64-40 × 4)	螺絲	4
17	J1217	Looper Connection Rod Assy	下勾針連桿組	1
18	J1006	Screw (SM 9/64-40 × 10)	螺絲	4
19	J1014	Rod	左右牙連接桿	1
20	J1220	Nut (SM 7/32-32) (Left)	螺母(左)	1
21	J1221	Nut (SM 7/32-32)	螺母	1
22	J1222	Driving Lever	萬向珠軸	1
23	J1223	Guide	叉型導片	1
24	J1224	Screw (SM 1/8-44 × 8)	螺絲	1
25	J1225	Nut (SM 1/4-40)	螺母	2
26	J1226	Looper Shaft	下勾針主軸	1
27	J1227-R	Looper Holder	下勾針固定座	1
28				
29	J1236-1	Screw (SM 11/64-40 × 12)	螺絲	1
30	J1230	Screw (SM 9/64-40 × 8)	前後調節螺絲	1
31	J1033	Screw (SM 3/32-56 × 3)	高低調節螺絲	1
32	J1232-4	Looper	下勾針	1
33	J1233-2	Looper Guard	下勾針輔助器	1
34	SV102	Screw (SM 3/32-56 × 3.5)	螺絲	2
35	J1235-1	Collar	限位環	1
36	J1236-1	Screw (SM 11/64-40 × 12)	螺絲	1
37	J1237	Sleeve	定位套管	1
38	J0808	Screw (SM 9/64-40 × 12)	螺絲	1
39	J1239	Washer	止鬆華司	1
40	J1240-1	Pin	方向插銷	1
41	RF08	Seal Plug	膠塞	1
42	J1242	Link Assy	連桿(組)	1
43	J1243	Link	連接器	1
44	J1244	Needle Bearing	滾針培林	2
45	J1245-1	Bushing	襯套	2
46	J1246	Screw (SM 7/32-32 × 15)	止住螺絲	2
47	J1247	Nut (SM 7/32-32)	調節螺母	1
48	J1248	Driving Lever	珠軸	1
49	J1043	Connecting Rod (Left)	珠殼(左)	1
50	J1250-1	Connecting Rod	珠殼	1
51	J1251	Pin	空心門	1
52	J1252	Washer	墊片	1
53	J1253	Bracket	防塵蓋	1
54	J1254	Gasket	防油墊片	1
55	J1255	Screw (SM 9/64-40 × 6)	螺絲	3
56	J1228	Screw (SM 9/64-40 × 5)	螺絲	1

13-1



張力線緊(選購)
For Tighten Thread(Optional)

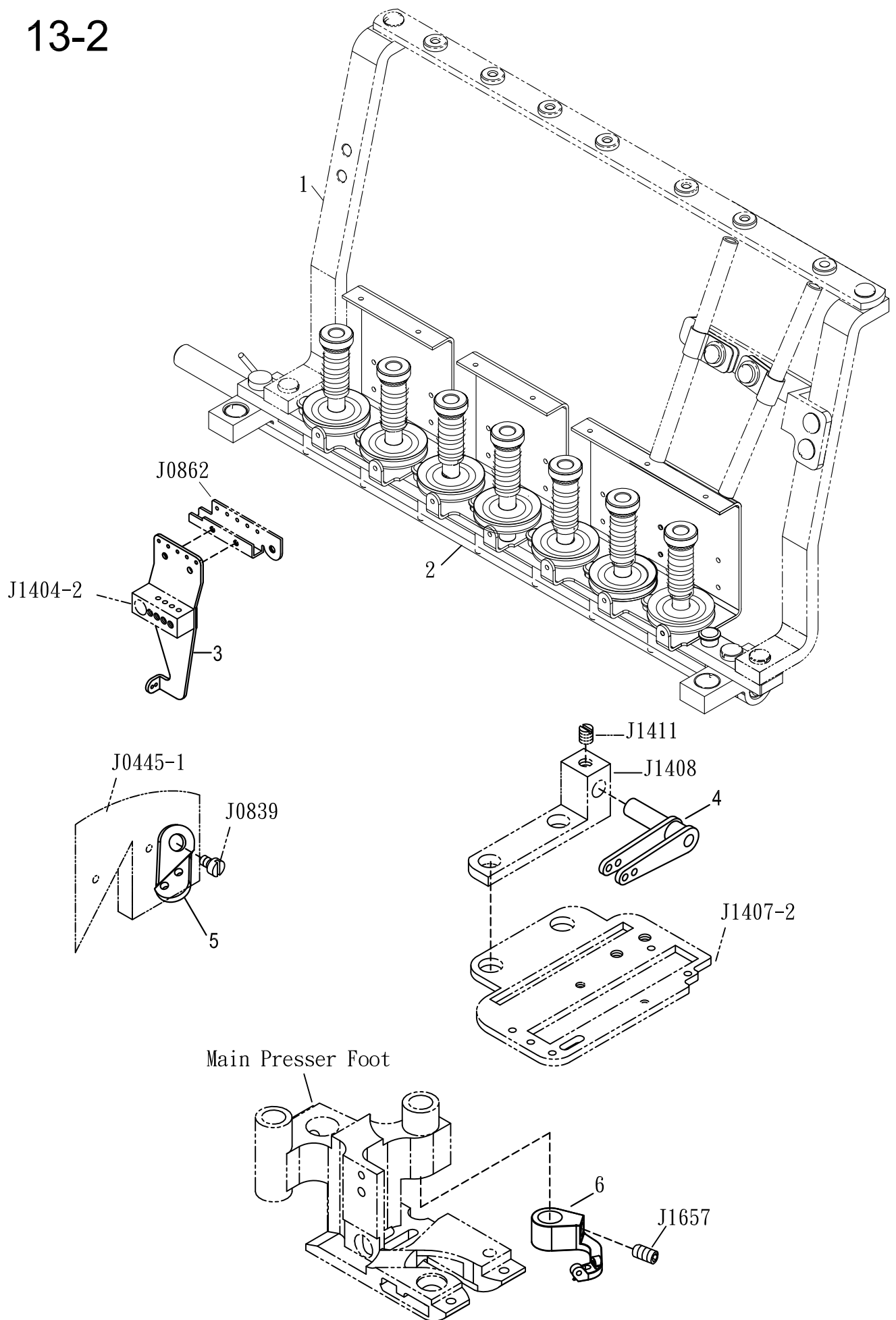


張力線鬆(選購)
For Loosen Thread(Optional)

Top Cover & Looper Thread Handling (Optional)**上飾與下勾針線機構(選購)****14-1**

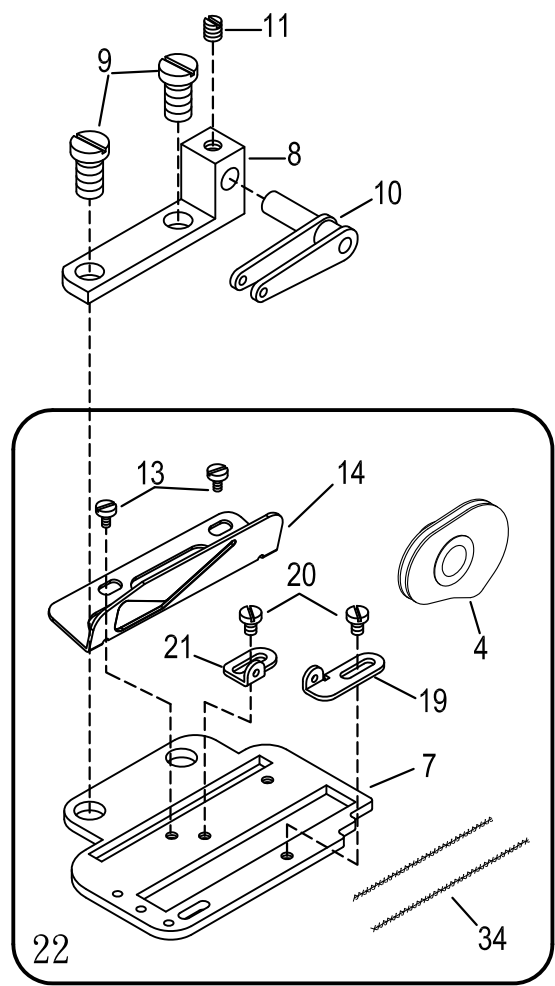
Ref. No.	Parts No.	Description	產品名稱	Amt . Req .
1	J1401	Top Cover Thread Take-Up	上飾線針提線器	1
2	J1402	Screw (SM 11/64-40 × 4)	螺絲	4
3	J1403	Screw (SM 1/8-44)	限位螺絲	2
4	J1404-2	Looper Thread Take-Up	下勾針提線器	1
5	J0426	Screw (SM 11/64-40 × 4)	螺絲	1
6				
7	J1407-2	Bracket	提線盤	1
8	J1408	Bracket	固定座	1
9	J1409	Screw (SM 7/32-32 × 10)	螺絲	2
10	J1410	Thread Take-Up Guide	上飾提線調節器	1
11	J1411	Screw (SM 9/64-40 × 4)	螺絲	1
12	J1412	Bracket	固定座	1
13	J1413	Screw (SM 1/8-44 × 5)	螺絲	2
14	J1414	Looper Thread Guide	下勾線調節板	1
15	J1415	Screw (SM 9/64-40 × 6)	螺絲	1
16	J1416	Washer	華司	2
17	J1417	Thread Support	導線彈簧	1
18	J1418	Screw (SM 3/32-56 × 5)	螺絲	1
19	J1419	Thread Guide	導線板(大)	1
20	J1420	Screw (SM 3/32-56 × 3.3)	螺絲	2
21	J1421	Thread Guide	導線板(小)	1
22	J1422	Looper Thread Guide Assy	提線盤整組(張力線緊)	
23	J1423-1	Bracket	托架	1
24	J0408	Screw (SM 9/64-40 × 8)	螺絲	1
25	J1425-2	Pipe	導線管	1
26	J1426	Bracket	固鈕	1
27	VD27	Eye Guard Holder	護目鏡支架	1
28	FA26	Conical Spring Washer	錐形彈簧墊片	1
29	J1429	Screw (SM 11/64-40)	螺絲	1
30	VD25	Eye Guard	護目鏡片	1
31	SV104	Screw (SM 3/32-56 × 5)	螺絲	2
32	FA24	Washer	華司	2
33	J1433	Pipe Thread Guide Assy	導線管整組	1
34	1M001	Laced Wire	毛絨條	2
35	J1404YA	Looper Thread Take-Up	下勾針提線器	1
36	J1407-3	Bracket	提線盤	1
37	J1422ST	Looper Thread Guide Assy	提線盤整組(張力線鬆)	

13-2

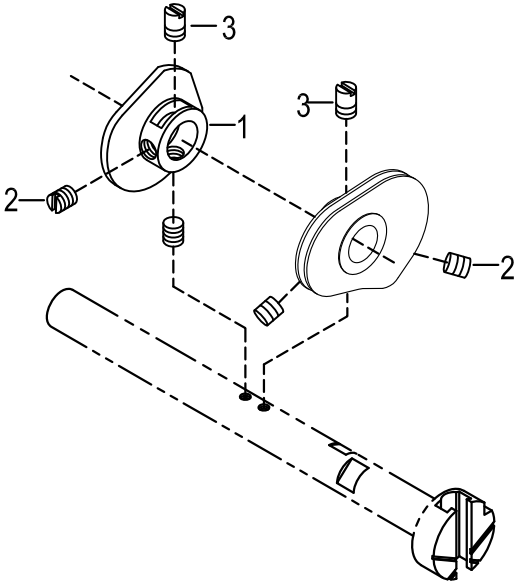
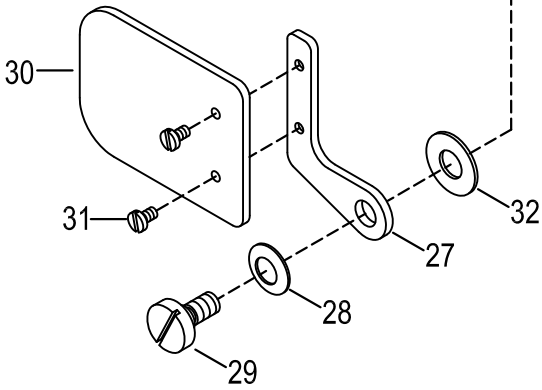
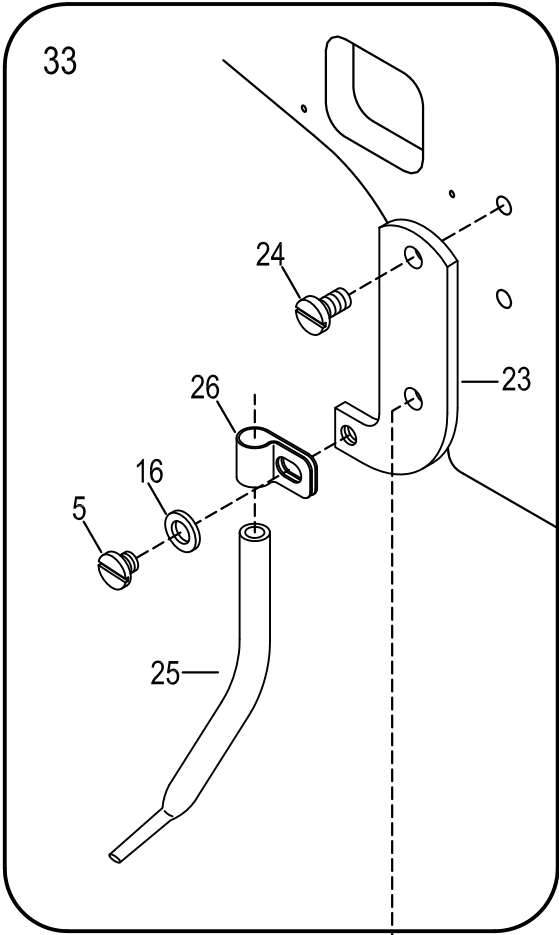


ACCESSORIES OF DECORATIVE STITCH (OPTIONAL)**雙飾線配件組(選購)****14-2**

Ref.	Parts			Amt .
No.	No.	Description	產品名稱	Req .
1	J2637A	Fit P26 Ref No.37-2	配合J2637A過線組(7線)	1
2	J2638A	Fit P26 Ref No.38-2	配合J2638A鬆線組(7線)	1
3	J0840ZBR	Bracket	針線托架	1
4	J1410ZBR	Thread Take-Up Guide	上飾提線調節器	1
5	L0376	Looper Thread Eyelet(Front)	鈎針過線片(前)	1
6	J2219ZBR	Carrier	上飾線帶線器(短#452)	1
	J2220ZBR	Carrier	上飾線帶線器(短#460)	

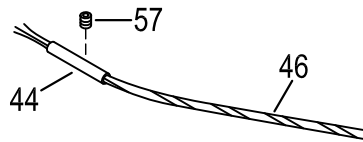


張力線鬆
For Loosen Thread

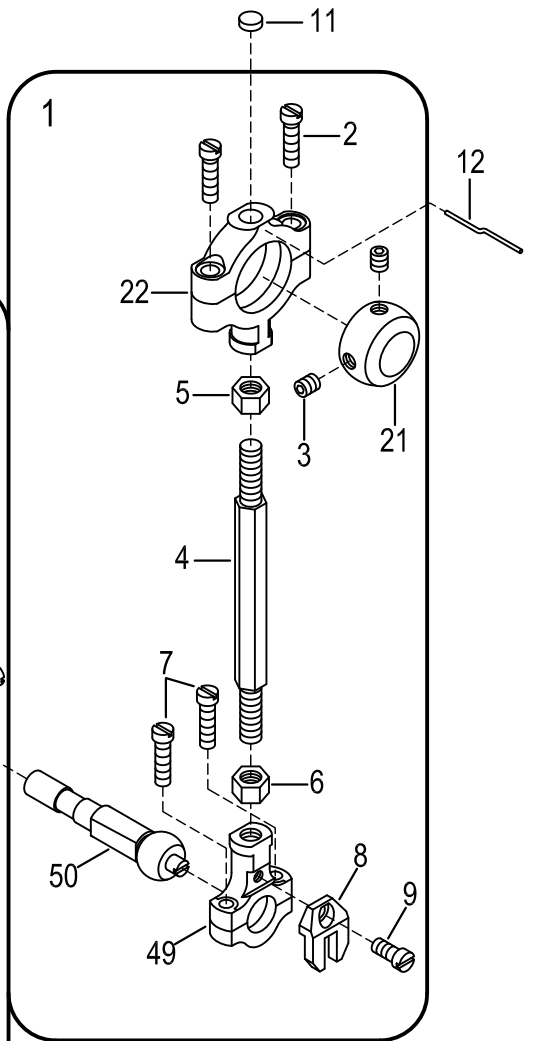
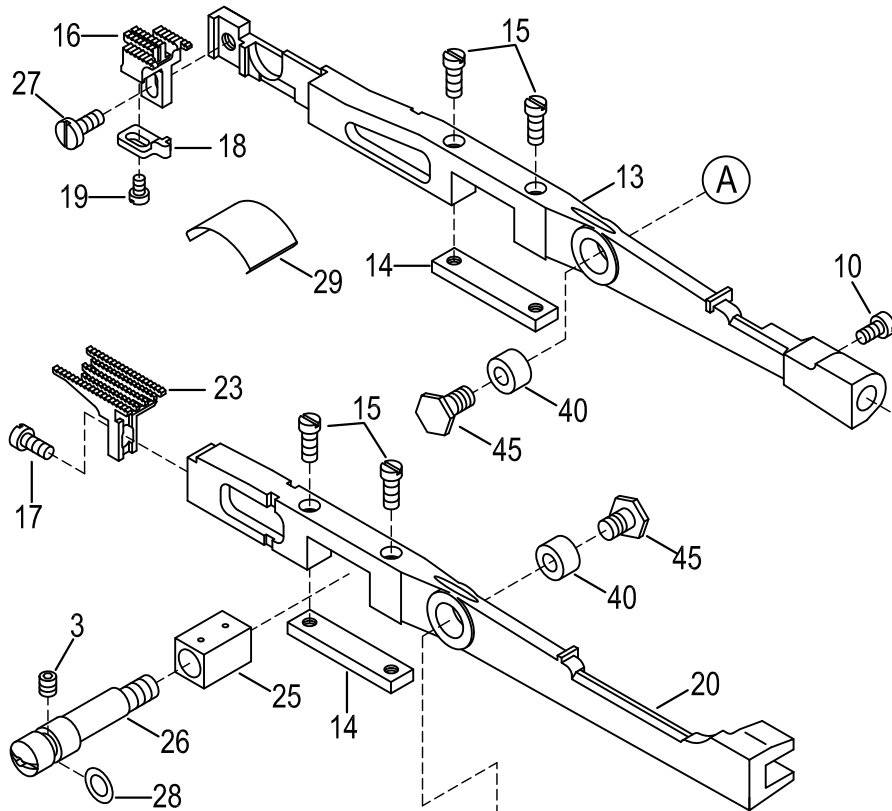


Top Cover & Looper Thread Handling For Loosen Thread (Optional) 上飾與下勾針線機構張力線鬆(選購)				14-3
Ref.	Parts			Amt .
No.	No.	Description	產品名稱	Req .
1	J1401	Top Cover Thread Take-Up	上飾線針提線器	1
2	J1402	Screw (SM 11/64-40 × 4)	螺絲	4
3	J1403	Screw (SM 1/8-44)	限位螺絲	2
4	J1404YA	Looper Thread Take-Up	下勾針提線器	1
5	J0426	Screw (SM 11/64-40 × 4)	螺絲	1
6				
7	J1407-3	Bracket	提線盤	1
8	J1408	Bracket	固定座	1
9	J1409	Screw (SM 7/32-32 × 10)	螺絲	2
10	J1410	Thread Take-Up Guide	上飾提線調節器	1
11	J1411	Screw (SM 9/64-40 × 4)	螺絲	1
12				
13	J1436	Screw (SM 1/8-44 × 3)	螺絲	2
14	J1435	Looper Thread Guide	下勾線調節板	1
15				
16	J1416	Washer	華司	1
17				
18				
19	J1419	Thread Guide	導線板(大)	1
20	J1420	Screw (SM 3/32-56 × 3.3)	螺絲	2
21	J1421	Thread Guide	導線板(小)	1
22	J1422ST	Looper Thread Guide Assy	提線盤整組(張力線鬆)	
23	J1423-1	Bracket	托架	1
24	J0408	Screw (SM 9/64-40 × 8)	螺絲	1
25	J1425-2	Pipe	導線管	1
26	J1426	Bracket	固鉗	1
27	VD27	Eye Guard Holder	護目鏡支架	1
28	FA26	Conical Spring Washer	錐形彈簧墊片	1
29	J1429	Screw (SM 11/64-40)	螺絲	1
30	VD25	Eye Guard	護目鏡片	1
31	SV104	Screw (SM 3/32-56 × 5)	螺絲	2
32	FA24	Washer	華司	2
33	J1433	Pipe Thread Guide Assy	導線管整組	1
34	1M001	Laced Wire	毛絨條	2

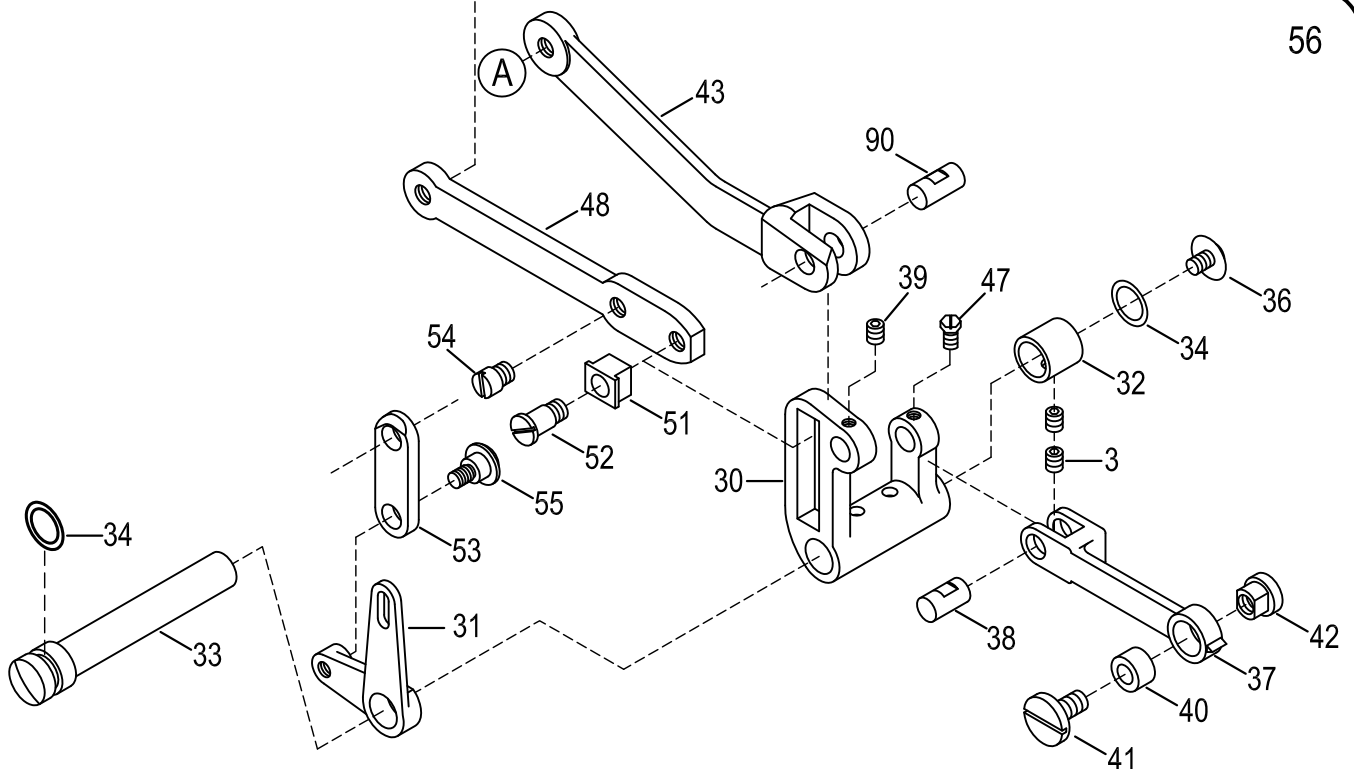
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56

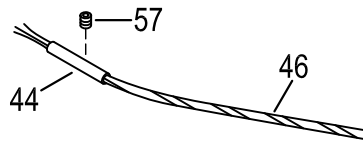


Feed Mechanism (1-1)(Standard)
送料機構(1-1)(標準型)
16

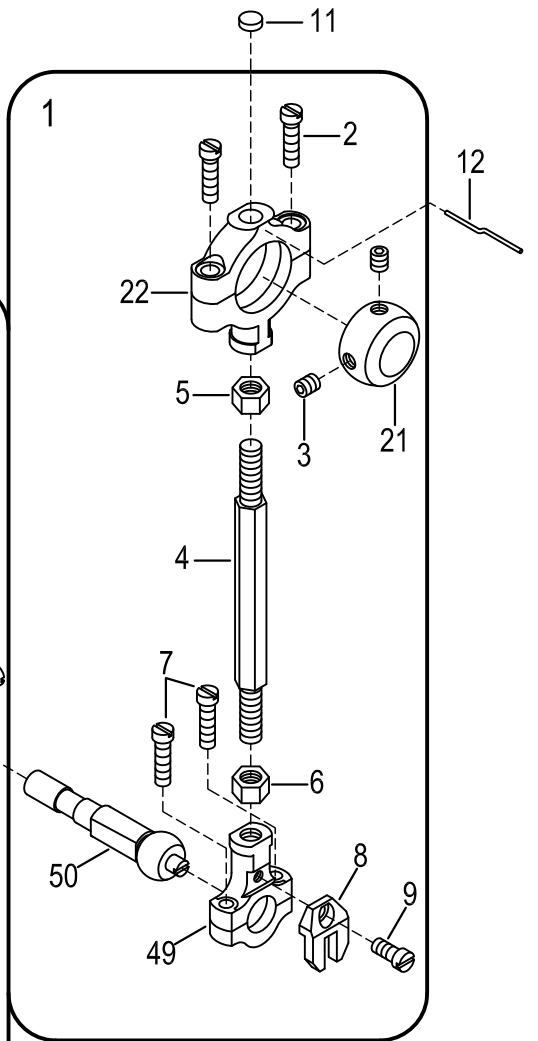
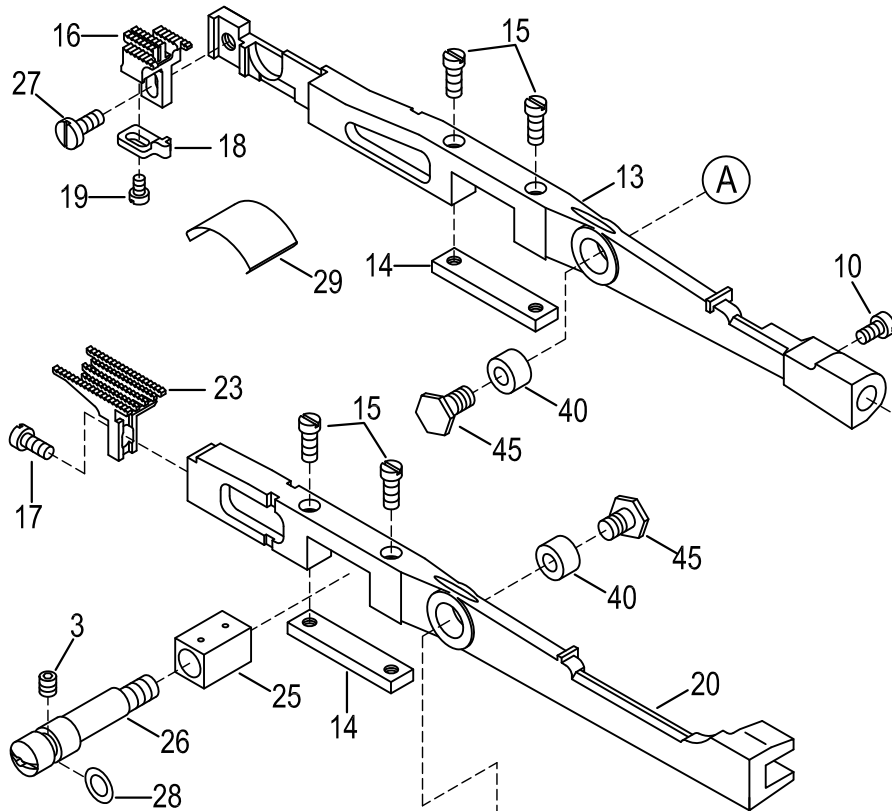
Ref.	Parts			Amt .
No.	No.	Description	產品名稱	Req .
1	J1601	Connection Rod Assy	上下送料連桿(組)	1
2	J1602	Screw (SM 3/16-32 × 17)	螺絲	2
3	J0207	Screw (SM 11/64-40 × 5)	螺絲	5
4	J1604	Connecting Bar	連接桿	1
5	J1220	Nut (SM 7/32-32) (Left)	螺母(左)	1
6	J1221	Nut (SM 7/32-32)	螺母	1
7	J1006	Screw (SM 9/64-40 × 10)	螺絲	2
8	J1223	Guide	叉導片	1
9	J1224	Screw (SM 1/8-44 × 8)	螺絲	1
10	J1610	Screw (SM 11/64-40 × 5.5)	螺絲	1
11	J1611	Felt	油氈	1
12	J1612	Pin	固定鐵線	1
13	J1613-5	Differential Feed Bar	主送料具座	1
14	J1614	Auxiliary Plate	輔助板	2
15	J1615	Screw (SM 9/64-40 × 16)	螺絲	4
16-1	J1616-S	Main Feed Dog-S	主齒 (短)	
16-2	J1616L	Main Feed Dog-L	主齒 (長)	
16-3	J1616A1	Stepped Main Feed Dog-A1	主齒 (短)段差1mm	
16-4	J1616B1.5	Stepped Main Feed Dog-B1.5	主齒 (短)段差1.5mm	
16-5	J1616SS1	Main Feed Dog-S (Fine Tooth)	主齒 (短)(細齒)	1
16-6	J1616-8	Main Feed Dog (Widen Type)	主齒 (加寬)	
16-7	J1616TK	Main Feed Dog (Coarse teeth)	主齒 (粗齒)	
16-8	J1616RU	Main Feed Dog (Rubber Type)	主齒 (橡膠)	
17	J1617	Screw (SM 3/16-32 × 10)	螺絲	1
18-1	J1618-3	Needle Guard (Rear)	頂針片(後)	1
18-2	J1618-8	Needle Guard	頂針片	
19	J1619	Screw (SM 1/8-44 × 4.5)	螺絲	1
20	J1620-2	Differential Feed Bar	差動送料具驅動座	1
21	J1621-1	Driving Lever	珠球	1
22	J1622-2	Connecting Rod (Large)	珠殼(大 左牙)	1
23-1	J1623-S	Differential Feed Dog-S	差動齒 (短)	
23-2	J1623L1-1	Differential Feed Dog-L	差動齒 (長)	
23-3	J1623A1-1	Stepped Differential Feed Dog-A1	差動齒 (短)段差1mm	
23-4	J1623B1.5	Stepped Differential Feed Dog-B1.5	差動齒 (短)段差1.5mm	
23-5	J1623SS-1	Differential Feed Dog-S (Fine Tooth)	差動齒 (短)(細齒)	1
23-6	J1623-8-1	Differential Feed Dog (Widen Type)	差動齒 (加寬)	
23-7	J1623TK-1	Differential Feed Dog (Coarse teeth)	差動齒 (粗齒)	
23-8	J1623RU-1	Differential Feed Dog (Rubber Type)	差動齒 (橡膠)	
24	J1624	Feeding Device Assy	送料座整組	1
25	J1625	Block (Feed Bar Lift)	送料提升塊	1
26	J1626-1	Eccentric Pin	調節偏心軸	1
27	J1627	Screw (SM 3/16-32 × 10)	螺絲	1
28	RF23	O Ring	O型環	1
29	J1629-1	Flat Spring	彈簧片	1
30	J1630	Crank	驅動器	1
31	J1631	Differential Lever	差動調節桿	1
32	J1632	Bushing	襯套	1
33	J1633	Shaft	軸心	1
34	J1634	O Ring	O型環	2
35				
36	J1636-1	Screw (SM 11/64-40 × 6.5)	止注螺絲	1

* Ref. No. 37 to 57 See the following page

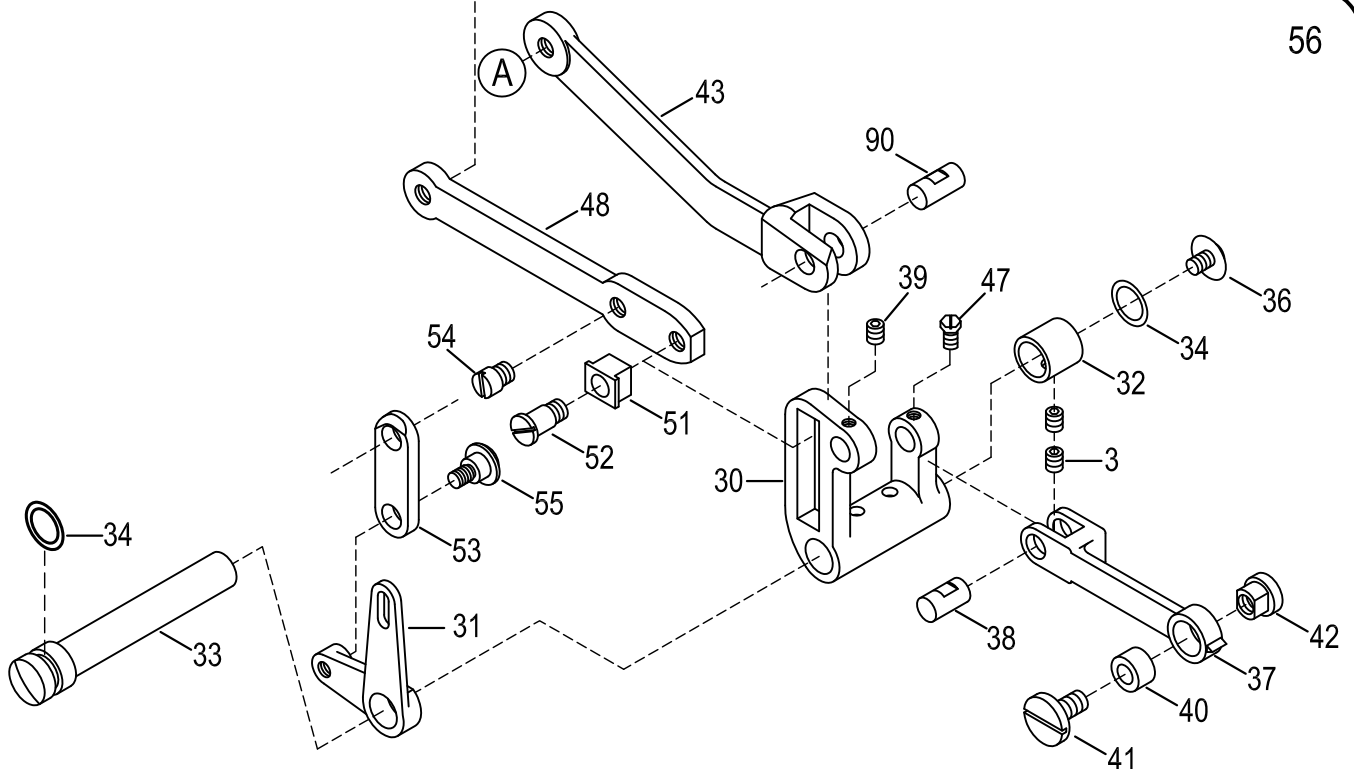
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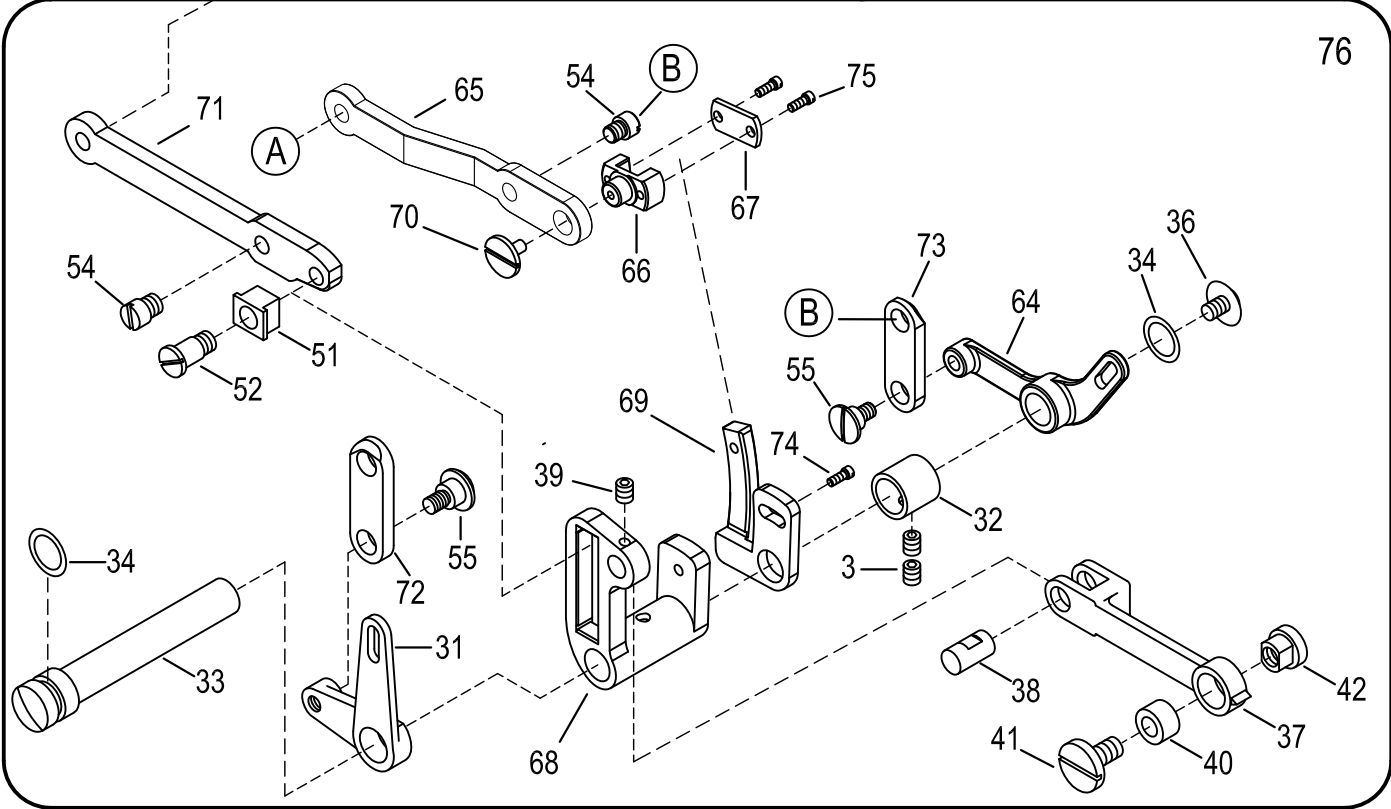
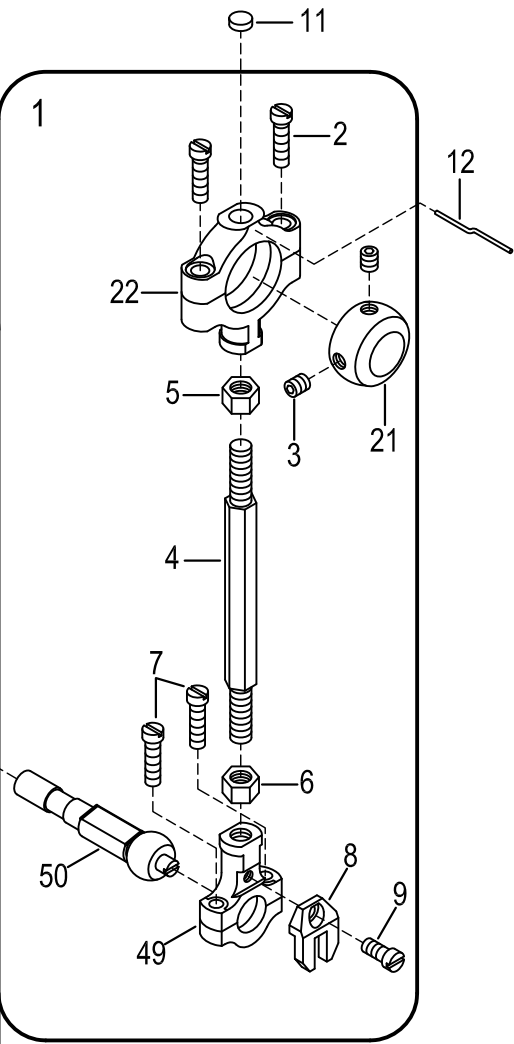
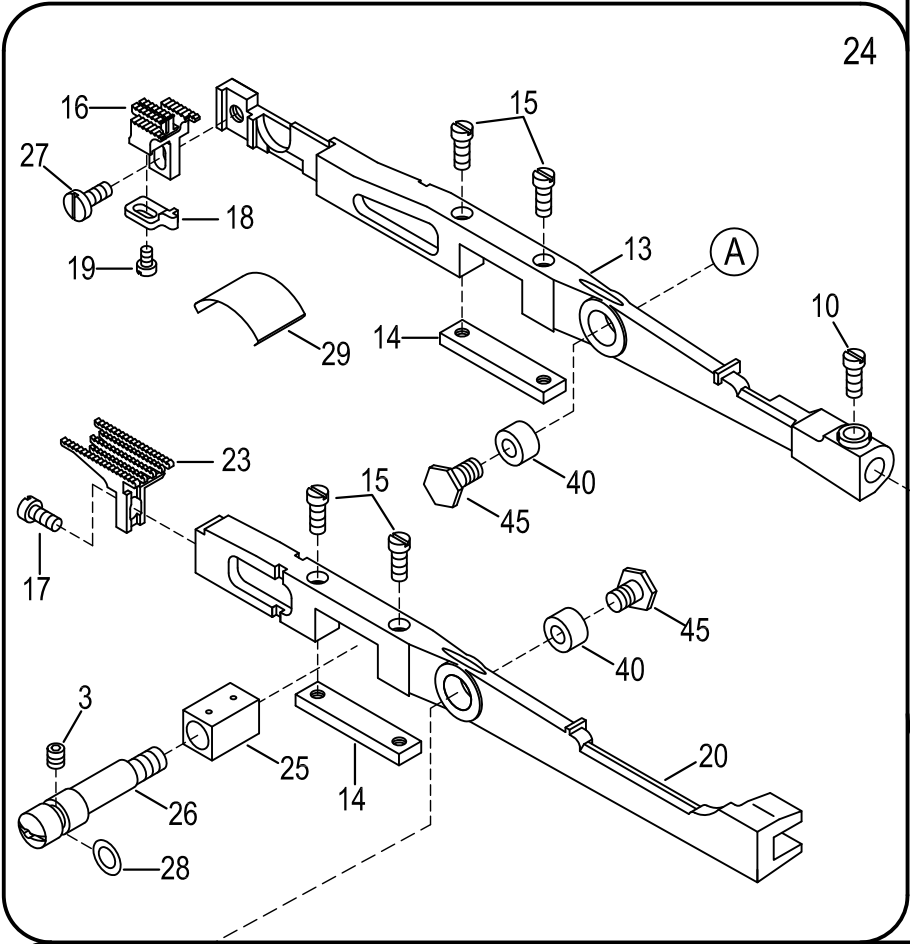
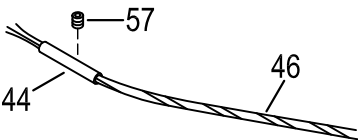
56



Feed Mechanism (1-1)(Standard)**送料機構(1-1)(標準型)****16**

Ref.	Parts			Amt .
No.	No.	Description	產品名稱	Req .
37	J1637	Link	粗細針連接臂	1
38	J1638	Pin	插銷	1
39	J1411	Screw (SM 9/64-40 × 4)	螺絲	1
40	J1640-4	Bushing	襯套	3
41	J1641	Screw (SM 7/32-32 × 11)	止注螺絲	1
42	J1642-1	Nut (SM 7/32-32)	調節螺母	1
43	J1643	Main Feeding Arm	主送料具連接臂	1
44	J1644	Pipe	固定管	1
45	J1645-1	Screw (SM 7/32-32 × 11)	止注螺絲	2
46	J1646	Oil Wick	油蕊	1
47	J1216	Screw (SM 9/64-40 × 4)	螺絲	1
48	J1648	Link	差動送料連接臂 (後送料)	1
49	J1250-1	Connecting Rod (Small)	珠殼(小)	1
50	J1650-1	Driving Lever	珠軸	1
51	J1651	Slide	滑塊	1
52	J1652	Screw (SM 7/32-32 × 3.7)	螺絲	1
53	J1653	Link (Main Feed)	連接柄	1
54	J1654	Screw (SM 7/32-32 × 4.1)	螺絲	1
55	J1655	Screw (SM 11/64-40 × 4.95)	螺絲	1
56	J1656	Feed Driving Unit Assy	送料具驅動組	1
57	J1657	Screw (SM 1/8-44 × 4)	螺絲	1
90	J1638L	Pin	插銷	1

* Ref . No . 1 to 36 See the preceding page.

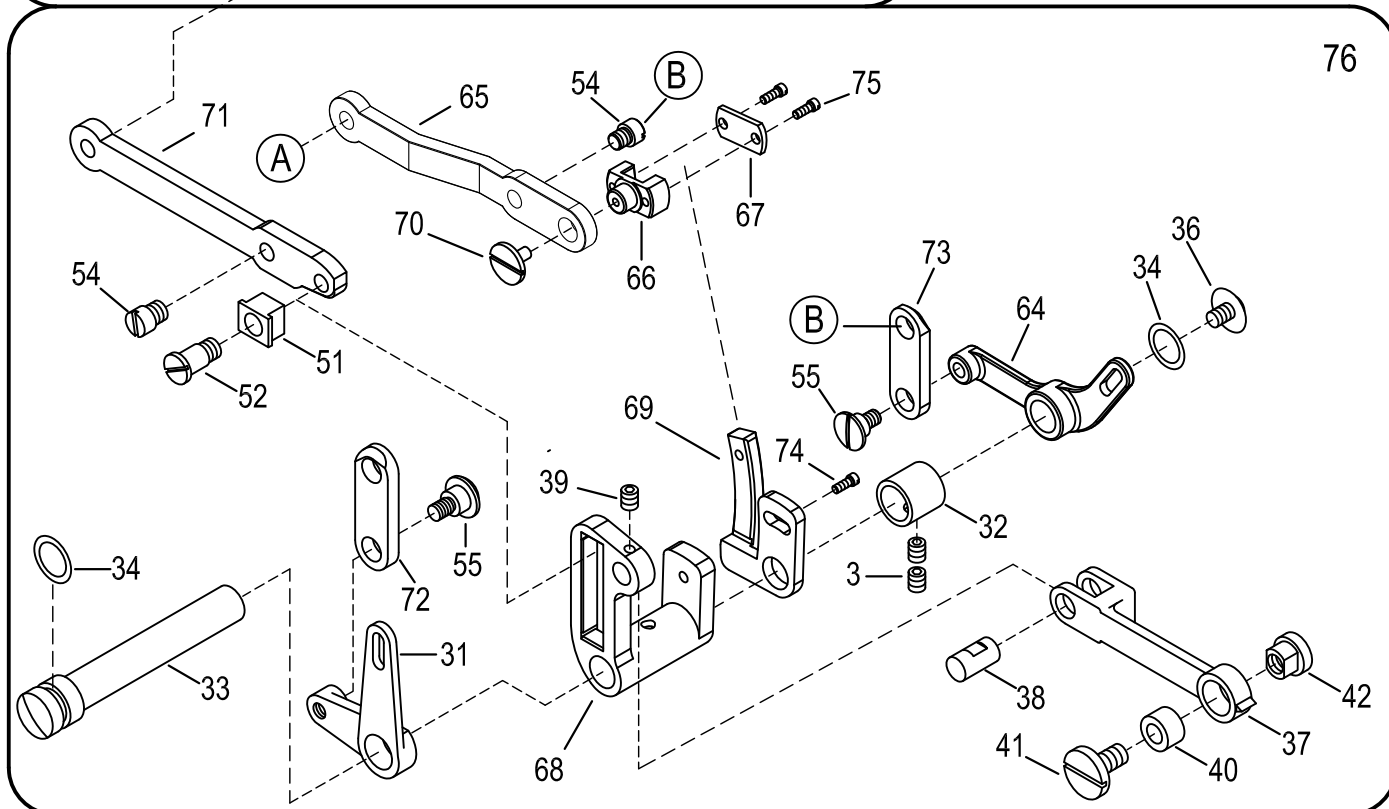
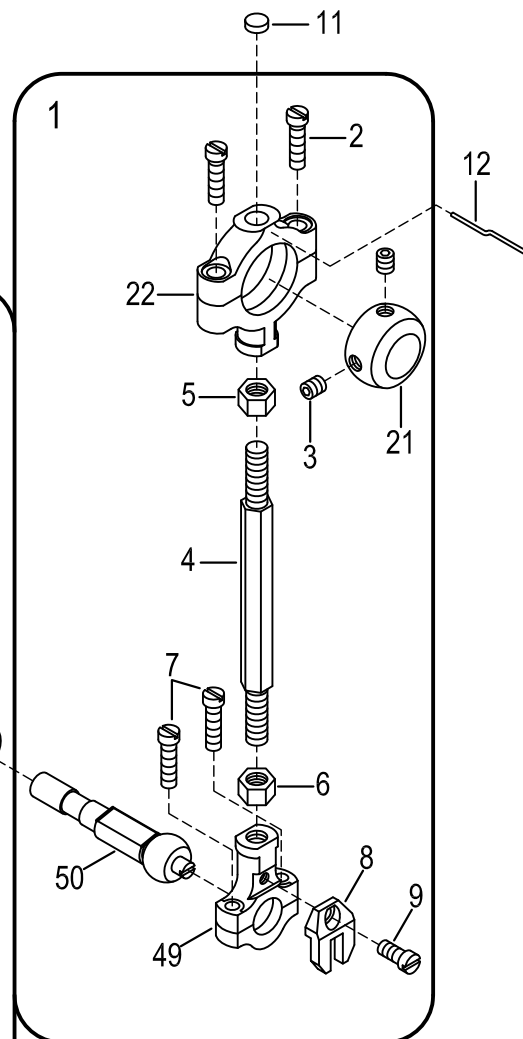


Feed Mechanism (1-2)(Dual Differential Feed Ratio)**送料機構(1-2)(雙差動)****16-1**

Ref.	Parts			Amt .
No.	No.	Description	產品名稱	Req .
1	J1601	Connection Rod Assy	上下送料連桿 (組)	1
2	J1602	Screw (SM 3/16-32 × 17)	螺絲	2
3	J0207	Screw (SM 11/64-40 × 5)	螺絲	5
4	J1604	Connecting Bar	連接桿	1
5	J1220	Nut (SM 7/32-32) (Left)	螺母 (左)	1
6	J1221	Nut (SM 7/32-32)	螺母	1
7	J1006	Screw (SM 9/64-40 × 10)	螺絲	2
8	J1223	Guide	叉導片	1
9	J1224	Screw (SM 1/8-44 × 8)	螺絲	1
10	J1610	Screw (SM 11/64-40 × 5.5)	螺絲	1
11	J1611	Felt	油氈	1
12	J1612	Pin	固定鐵線	1
13	J1613-5	Differential Feed Bar	主送料具座 (雙差動用)	1
14	J1614	Auxiliary Plate	輔助板	2
15	J1615	Screw (SM 9/64-40 × 16)	螺絲	4
16-1	J1616-S	Main Feed Dog-S	主齒 (短)	
16-2	J1616L	Main Feed Dog-L	主齒 (長)	
16-3	J1616A1	Stepped Main Feed Dog-A1	主齒 (短)段差1mm	
16-4	J1616B1.5	Stepped Main Feed Dog-B1.5	主齒 (短)段差1.5mm	1
16-5	J1616SS1	Main Feed Dog-S (Fine Tooth)	主齒 (短)(細齒)	
16-6	J1616-8	Main Feed Dog (Widen Type)	主齒 (加寬)	
17	J1617	Screw (SM 3/16-32 × 10)	螺絲	1
18-1	J1618-3	Needle Guard (Rear)	頂針片	1
18-2	J1618-8	Needle Guard	頂針片	
19	J1619	Screw (SM 1/8-44 × 4.5)	螺絲	1
20	J1620-2	Differential Feed Bar	差動送料具驅動座	1
21	J1621	Driving Lever	珠球	1
22	J1622-2	Connecting Rod (Large)	珠殼 (大 左牙)	1
23-1	J1623-S	Differential Feed Dog-S	差動齒 (短)	
23-2	J1623L1-1	Differential Feed Dog-L	差動齒 (長)	
23-3	J1623A1-1	Stepped Differential Feed Dog-A1	差動齒 (短)段差1mm	
23-4	J1623B1.5	Stepped Differential Feed Dog-B1.5	差動齒 (短)段差1.5mm	1
23-5	J1623SS-1	Differential Feed Dog-S (Fine Tooth)	差動齒 (短)(細齒)	
23-6	J1623-8-1	Differential Feed Dog (Widen Type)	差動齒 (加寬)	
24	J1624	Feeding Device Assy	送料座整組	1
25	J1625	Block (Feed Bar Lift)	送料提升塊	1
26	J1626-1	Eccentric Pin	調節偏心軸	1
27	J1627	Screw (SM 3/16-32 × 10)	螺絲	1
28	GK31	O Ring	O型環	1
29	J1629-1	Flat Spring	彈簧片	1
31	J1631	Differential Lever	差動調節桿 (後)	1
32	J1632R	Bushing	襯套 (雙差動用)	1
33	J1633-1	Shaft	軸心 (雙差動用)	1
34	J1634	O Ring	O型環	2
36	J1636-1	Screw (SM 11/64-40 × 6.5)	止注螺絲	1
37	J1637	Link	粗細針連接臂	1
38	J1638	Pin	插銷	1
39	J1411	Screw (SM 9/64-40 × 4)	螺絲	1
40	J1640-4	Bushing	襯套	3

* Ref. No. 41 to 76 See the following page

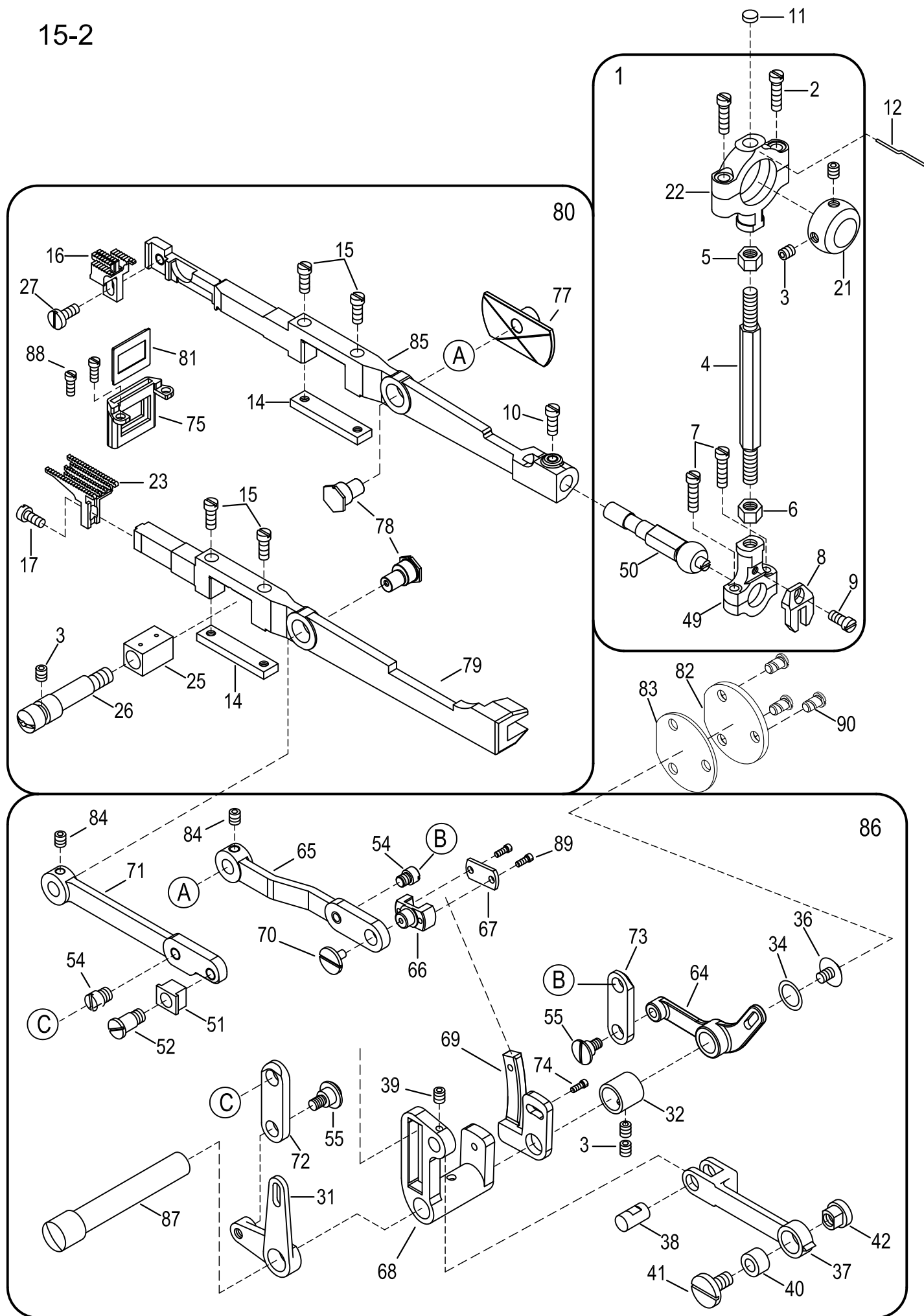
Fig. 1 is a perspective view of a cable 46. A sleeve 44 is positioned over a portion of the cable. A fastener 57 is used to secure the sleeve to the cable.



Feed Mechanism (1-2)(Dual Differential Feed Ratio)**送料機構(1-2)(雙差動)****16-1**

Ref.	Parts			16-1
No.	No.	Description	產品名稱	Amt . Req .
41	J1641	Screw (SM 7/32-32 × 11)	止注螺絲	1
42	J1642-1	Nut (SM 7/32-32)	調節螺母	1
44	J1644	Pipe	固定管	1
45	J1645-1	Screw (SM 7/32-32 × 7)	止注螺絲	2
46	J1646	Oil Wick	油蕊	1
47				
49	J1250-1	Connecting Rod (Small)	珠殼(小)	1
50	J1650	Driving Lever	珠軸	1
51	J1651	Slide	滑塊	1
52	J1652	Screw (SM 7/32-32 × 3.7)	螺絲	1
54	J1654	Screw (SM 7/32-32 × 4.1)	螺絲	2
55	J1655	Screw (SM 11/64 - 40 × 5)	螺絲	2
57	J1657	Screw (SM 1/8 - 44 × 4)	螺絲	1
64	J1664	Differential Lever	差動調整桿(前)(雙差動用)	1
65	J1665	Link	連接臂(右)(雙差動用)	1
66	J1666-3	Differential Feed Adjusting Block	差動調整滑塊 (雙差動用)	1
67	J1667-1	Washer	墊片 (雙差動用)	1
68	J1668-1	Crank	驅動器 (雙差動用)	1
69	J1669-1	Differential Feed Rocker	差動弧臂 (雙差動用)	1
70	J1670	Screw (M3.5-6 × 7)	螺絲 (雙差動用)	1
71	J1671	Link	差動送料連接臂(左) (雙差動用)	1
72	J1672	Link (Main Feed)	連接柄 (23) (雙差動用)	1
73	J1673	Link (Main Feed)	連接柄 (14.5) (雙差動用)	1
74	SF224	Screw (M4-0.7 × 8)	螺絲	1
75	MDB060	Screw (M3-0.5 × 6)	螺絲	2
76	J1676	Feed Driving Unit Assy	送料具驅動組	1

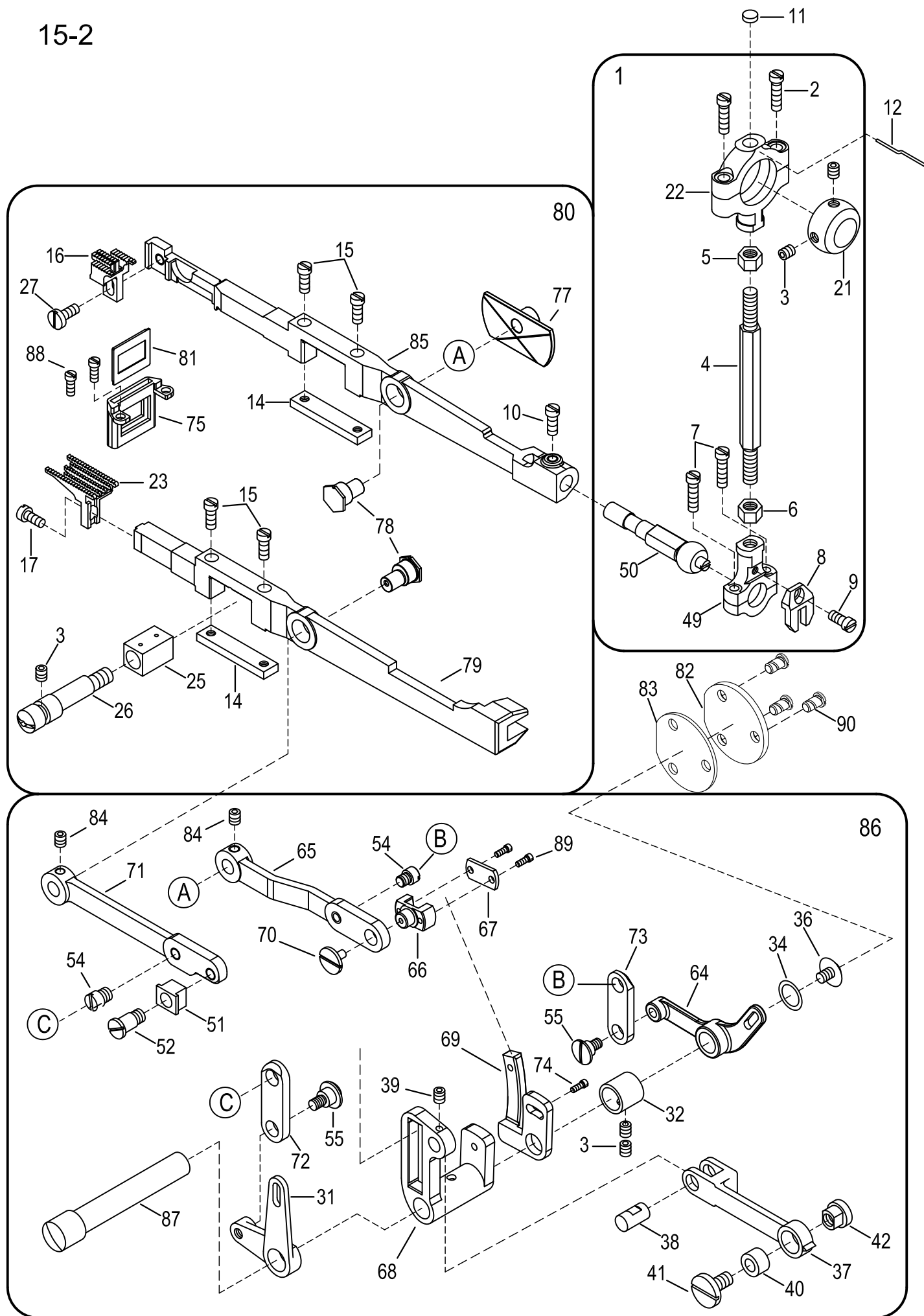
* Ref . No . 1 to 40 See the preceding page.



Feed Mechanism (1-3)(Fully Oil-Sealed)**送料機構(1-3)(全密封型)****16-2**

Ref.	Parts			Amt .
No.	No.	Description	產品名稱	Req .
1	J1601	Connection Rod Assy	上下送料連桿(組)	1
2	J1602	Screw (SM 3/16-32 × 17)	螺絲	2
3	J0207	Screw (SM 11/64-40 × 5)	螺絲	5
4	J1604	Connecting Bar	連接桿	1
5	J1220	Nut (SM 7/32-32) (Left)	螺母(左)	1
6	J1221	Nut (SM 7/32-32)	螺母	1
7	J1006	Screw (SM 9/64-40 × 10)	螺絲	2
8	J1223	Guide	叉導導片	1
9	J1224	Screw (SM 1/8-44 × 8)	螺絲	1
10	J1610	Screw (SM 11/64-40 × 5.5)	螺絲	1
11	J1611	Felt	油氈	1
12	J1612	Pin	固定鐵線	1
13				
14	J1614	Auxiliary Plate	輔助板	2
15	J1615	Screw (SM 9/64-40 × 16)	螺絲	4
16-1	J1616-S	Main Feed Dog-S	主齒 (短)	
16-2	J1616L	Main Feed Dog-L	主齒 (長)	
16-3	J1616A1	Stepped Main Feed Dog-A1	主齒 (短)段差1mm	
16-4	J1616B1.5	Stepped Main Feed Dog-B1.5	主齒 (短)段差1.5mm	
16-5	J1616SS1	Main Feed Dog-S (Fine Tooth)	主齒 (短)(細齒)	1
16-6	J1616-8	Main Feed Dog (Widen Type)	主齒 (加寬)	
16-7	J1616TK	Main Feed Dog (Coarse Teeth)	主齒 (粗齒)	
16-8	J1616RU	Main Feed Dog (Rubber Type)	主齒 (橡膠)	
17	J1617	Screw (SM 3/16-32 × 10)	螺絲	1
18				
20				
21	J1621	Driving Lever	珠球	1
22	J1622-2	Connecting Rod (Large)	珠殼 (大 左牙)	1
23-1	J1623-S	Differential Feed Dog-S	差動齒 (短)	
23-2	J1623L1-1	Differential Feed Dog-L	差動齒 (長)	
23-3	J1623A1-1	Stepped Differential Feed Dog-A1	差動齒 (短)段差1mm	
23-4	J1623B1.5	Stepped Differential Feed Dog-B1.5	差動齒 (短)段差1.5mm	
23-5	J1623SS-1	Differential Feed Dog-S (Fine Tooth)	差動齒 (短)(細齒)	
23-6	J1623-8-1	Differential Feed Dog (Widen Type)	差動齒 (加寬)	1
23-7	J1623TK-1	Differential Feed Dog (Coarse teeth)	差動齒 (粗齒)	
23-8	J1623RU-1	Differential Feed Dog (Rubber Type)	差動齒 (橡膠)	
24				
25	J1625	Block (Feed Bar Lift)	送料提升塊	1
26	J1626	Eccentric Pin	調節偏心軸	1
27	J1627	Screw (SM 3/16-32 × 10)	螺絲	1
28				
30				
31	J1631	Differential Lever	差動調節桿 (後)	1
32	J1632R	Bushing	襯套 (雙差動用)	1
33				
34	J1634	O Ring	O型環	1
35				
36	J1636-1	Screw (SM 11/64-40 × 6.5)	止注螺絲	1
37	J1637	Link	粗細針連接臂	1
38	J1638	Pin	插銷	1
39	J1411	Screw (SM 9/64-40 × 4)	螺絲	1
40	J1640-4	Bushing	襯套	1

* Ref. No. 41 to 90 See the following page

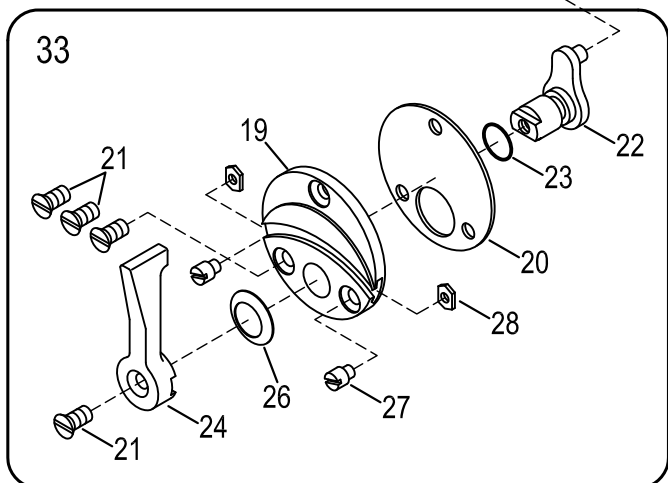
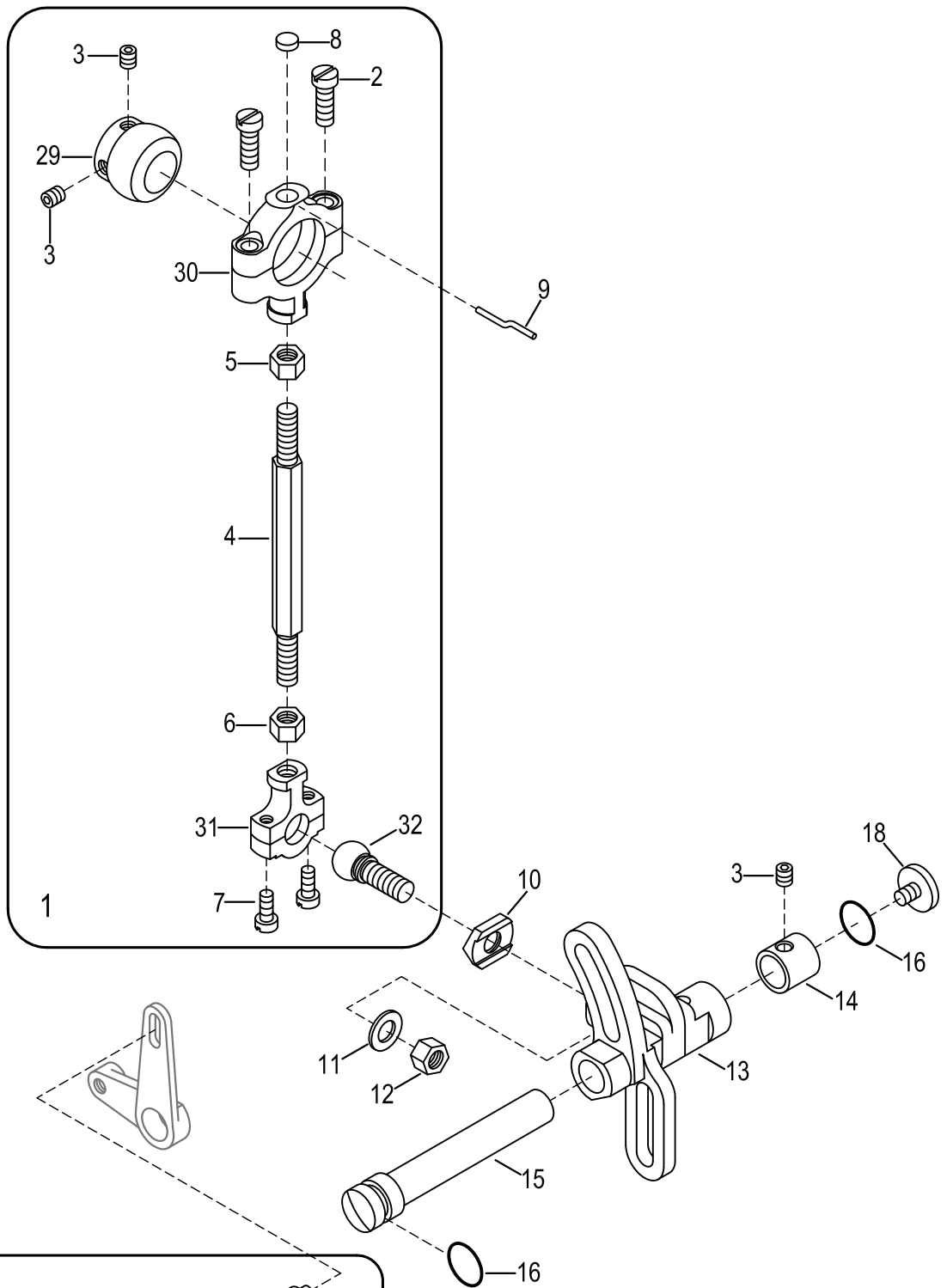


Feed Mechanism (1-3)(Fully Oil-Sealed)**送料機構(1-3)(全密封型)****16-2**

Ref.	Parts			Amt .
No.	No.	Description	產品名稱	Req .
41	J1641	Screw (SM 7/32-32 × 11)	止注螺絲	1
42	J1642-1	Nut (SM 7/32-32)	調節螺母	1
46				
47				
48				
49	J1250-1	Connecting Rod (Small)	珠殼 (小)	1
50	J1650	Driving Lever	珠軸	1
51	J1651	Slide	滑塊	1
52	J1652	Screw (SM 7/32-32 × 3.7)	螺絲	1
53				
54	J1654	Screw (SM 7/32-32 × 4.1)	螺絲	2
55	J1655	Screw (SM 11/64-40 × 4.95)	螺絲	2
56				
57				
64	J1664	Differential Lever	差動調整桿(前)(雙差動用)	1
65	J1665	Link	連接臂(右)(雙差動用)	1
66	J1666-3	Differential Feed Adjusting Block	差動調整滑塊 (雙差動用)	1
67	J1667-1	Washer	墊片 (雙差動用)	1
68	J1668	Crank	驅動器 (雙差動用)	1
69	J1669	Differential Feed Rocker	差動弧臂 (雙差動用)	1
70	J1670	Screw (M3.5-0.6 × 7)	螺絲 (雙差動用)	1
71	J1671	Link	差動送料連接臂(左)(雙差動用)	1
72	J1672	Link (Main Feed)	連接柄 (23)(雙差動用)	1
73	J1673	Link (Main Feed)	連接柄 (14.5)(雙差動用)	1
74	SF224	Screw (M4-0.7 × 8)	螺絲	1
75	J1675	Feed Bar Shield Holder	送料具護殼	1
76				
77	J1677	Feeding Adjuster	調節塊	1
78	J1678	Eccentric Unit	偏心軸	2
79	J1679-1	Differential Feed Bar	差動送料具驅動座 (雙差動用)	1
80	J1680	Feeding Device Assy	送料座整組(雙差動用)	1
81	J1681	Oil Stopper	檔油片	1
82	J1682-1	Bracket	防塵蓋	1
83	J1683	Gasket	止油墊片	1
84	GJ27	Screw (SM 11/64-40 × 4)	螺絲	2
85	J1685-1	Differential Feed Bar	主送料具座 (雙差動用)	1
86	J1686	Feed Driving Unit Assy	送料具驅動組 (雙差動用)	1
87	J1687	Shaft	軸心 (雙差動用)	1
88	SF116	Screw (SM 9/64-40 × 9)	螺絲	2
89	MDB060	Screw (M3-0.5 × 6)	螺絲	2
90	J1255	Screw (SM 9/64-40 × 6)	螺絲	3

* Ref . No . 1 to 40 See the preceding page.

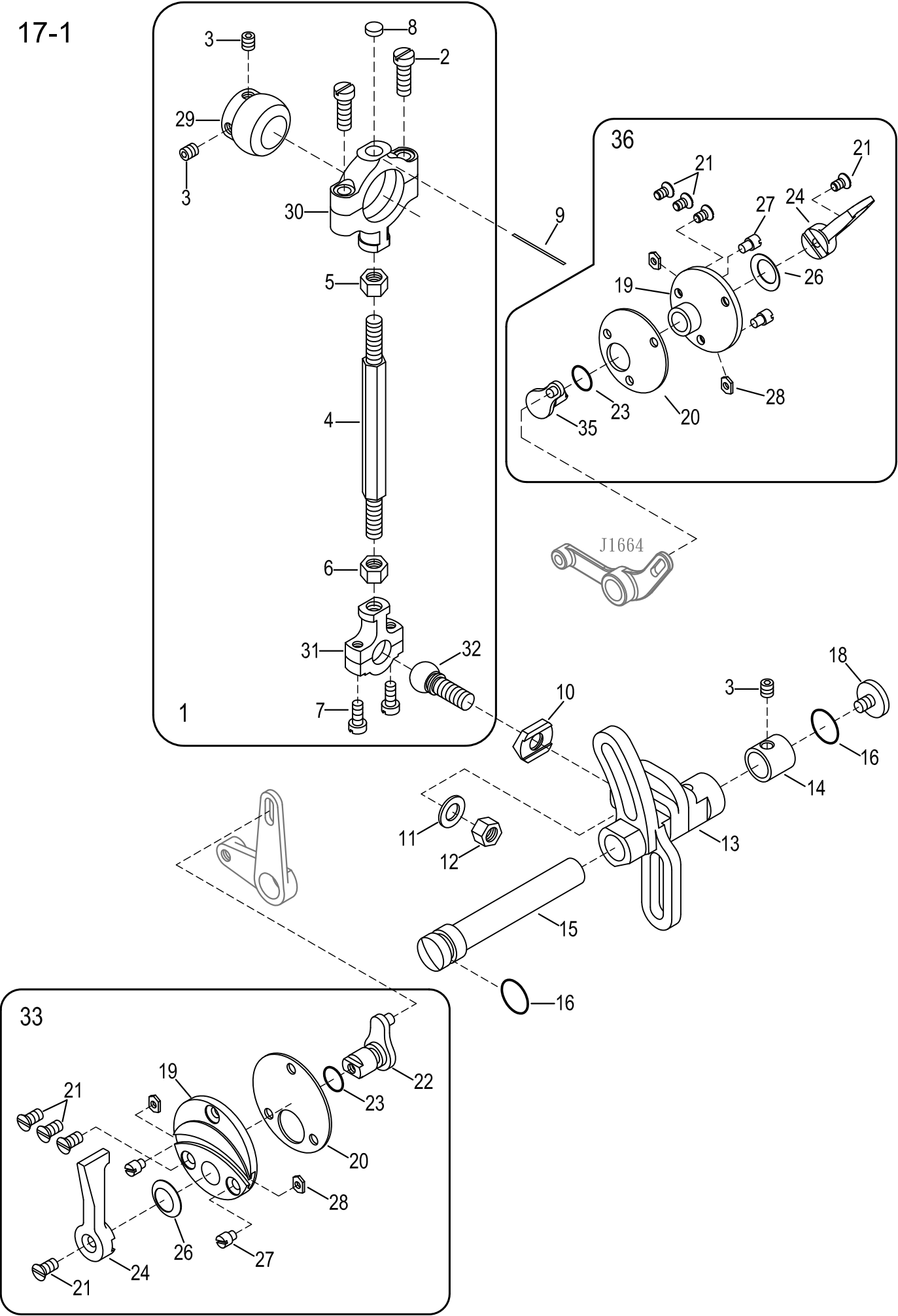
17



Feed Mechanism (2-1)**差動調節送料機構(2-1)****18**

Ref.	Parts			Amt .
No.	No.	Description	產品名稱	Req .
1	J1801	Connecting Rod Assy	連桿組	1
2	J1602	Screw (SM 3/16-32 × 17)	螺絲	2
3	J0207	Screw (SM 11/64-40 × 5)	螺絲	4
4	J1604	Connecting Bar	連接桿	1
5	J1220	Nut (SM 7/32-32) (Left)	螺母(左)	1
6	J1221	Nut (SM 7/32-32)	螺母	1
7	J1006	Screw (SM 9/64-40 × 10)	螺絲	2
8	J1611	Felt	油氈	1
9	J1612	Pin	固定鐵線	1
10	J1810	Guide	固定塊	1
11	J1205-2	Washer	華司	1
12	J1812	Nut (SM 1/4-40)	螺母	1
13	J1813-2	Main Feed Crank	主送料調節曲柄	1
14	J1632	Bushing	襯套	1
15	J1633	Shaft	軸心	1
16	J1634	O Ring	O型環	2
17				
18	J1636-1	Screw (SM 11/64-40 × 6.5)	止注螺絲	1
19	J1819	Indication Plate	差動刻度板	1
20	J1820	Gasket	止油墊圈	1
21	J0435	Screw (SM 9/64-40 × 9)	螺絲	4
22	J1822	Lever	槓桿 (Ø 9)	1
23	J1823	O Ring	O型環	1
24	J1824	Lever	調節桿	1
25				
26	J1826	Spring Washer	錐形彈簧墊片	1
27	J1827	Screw (SM 1/8-44 × 3)	定位螺絲	2
28	J1828	Nut (SM 1/8-44)	螺母	2
29	J1829-1	Ball Lever	珠球	1
30	J1622-2	Connecting Rod (Large)	珠殼(大 左牙)	1
31	J1831-1	Connecting Rod (Small)	珠殼(小)	1
32	J1832	Driving Lever	珠軸	1
33	J1833	Differential Feeding Indicator Assy	差動刻度對照調節組	1

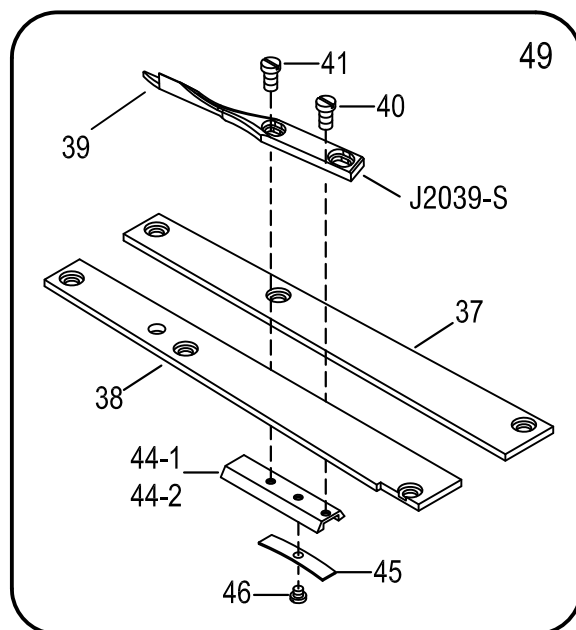
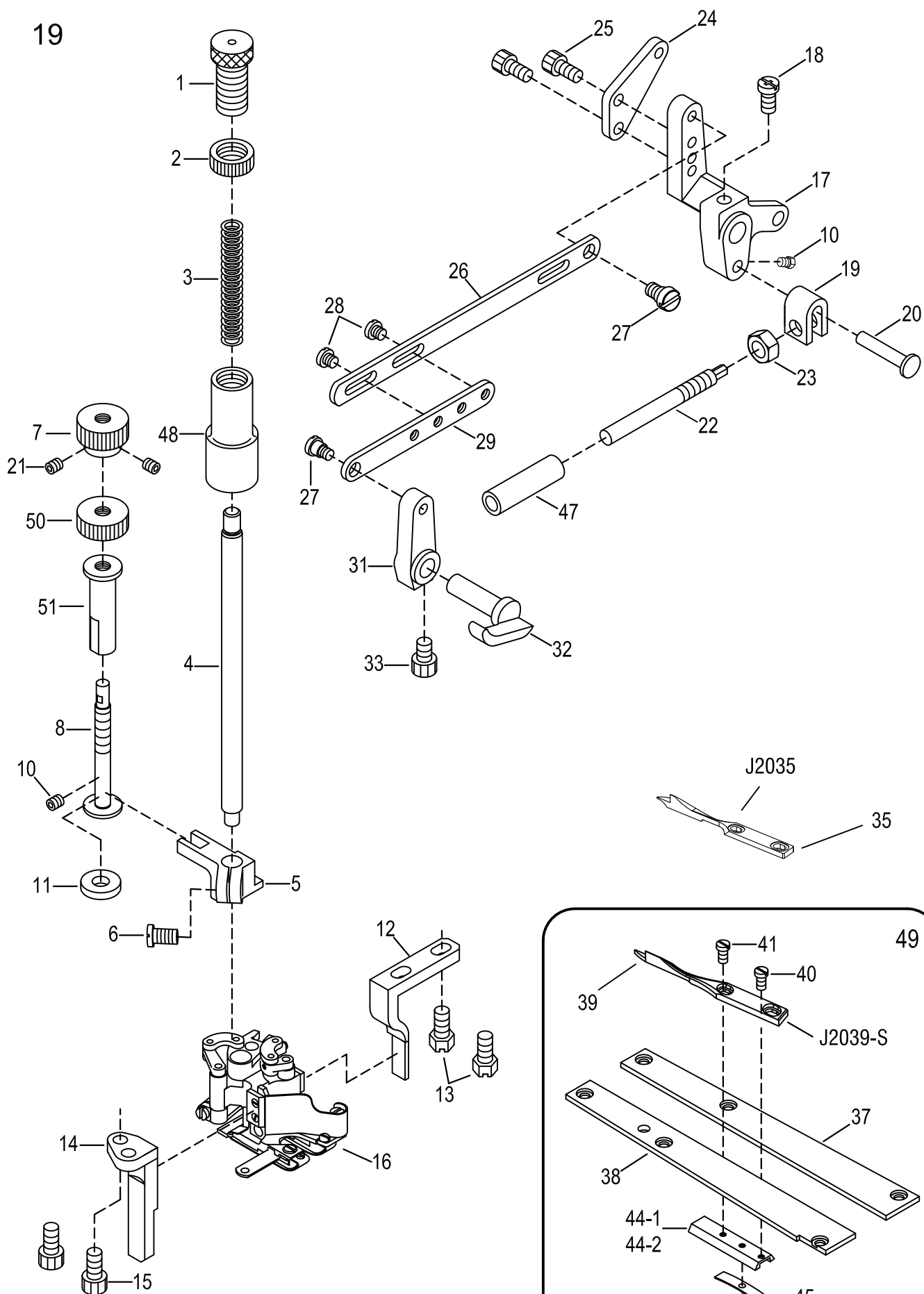
17-1



Feed Mechanism (2-2)**差動調節送料機構(2-2)****18-1**

Ref.	Parts			18-1
No.	No.	Description	產品名稱	Amt . Req .
1	J1801	Connecting Rod Assy	連桿組	1
2	J1602	Screw (SM 3/16-32 × 17)	螺絲	2
3	J0207	Screw (SM 11/64-40 × 5)	螺絲	4
4	J1604	Connecting Bar	連接桿	1
5	J1220	Nut (SM 7/32-32) (Left)	螺母(左)	1
6	J1221	Nut (SM 7/32-32)	螺母	1
7	J1006	Screw (SM 9/64-40 × 10)	螺絲	2
8	J1611	Felt	油氈	1
9	J1612	Pin	固定鐵線	1
10	J1810	Guide	固定塊	1
11	J1205-2	Washer	華司	1
12	J1812	Nut (SM 1/4-40)	螺母	1
13	J1813-2	Main Feed Crank	主送料調節曲柄	1
14	J1632	Bushing	襯套	1
15	J1633	Shaft	軸心	1
16	J1634	O Ring	O型環	2
18	J1636-1	Screw (SM 11/64-40 × 6.5)	止注螺絲	1
19	J1819	Indication Plate	差動刻度板	2
20	J1820	Gasket	止油墊圈	2
21	J0435	Screw (SM 9/64-40 × 9)	螺絲	8
22	J1822	Lever	槓桿 (Ø 9)	1
23	J1823	O Ring	O型環	2
24	J1824	Lever	調節桿	2
26	J1826	Spring Washer	錐形彈簧墊片	2
27	J1827	Screw (SM 1/8-44 × 3)	定位螺絲	4
28	J1828	Nut (SM 1/4-40)	螺母	4
29	J1829-1	Ball Lever	珠球	1
30	J1622-2	Connecting Rod (Large)	珠殼(大 左牙)	1
31	J1831-1	Connecting Rod (Small)	珠殼(小)	1
32	J1832	Driving Lever	珠軸	1
33	J1833	(Rear) Differential Feeding Indicator Assy	(前)差動刻度對照調節組	1
35	J1835-1	Lever	槓桿 (Ø 9)	1
36	J1836	(Front) Differential Feeding Indicator Assy	(後)差動刻度對照調節組	1

19

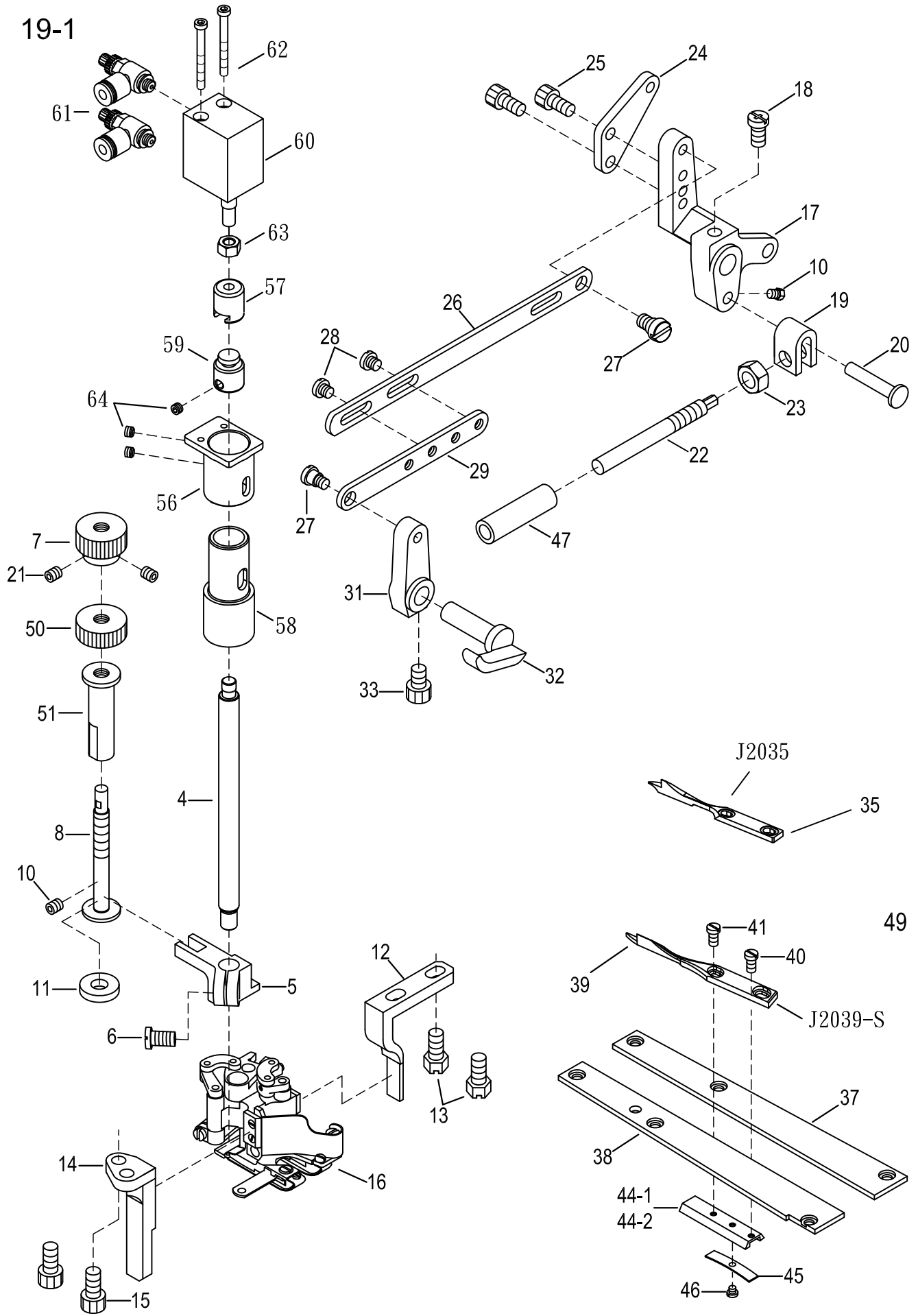


49

Presser Foot Driving Mechanism(1) (Standard)**壓腳驅動機構(1) (標準型)****20**

Ref.	Parts			Amt .
No.	No.	Description	產品名稱	Req .
1	J2001	Screw (M12-1.0 × 25)	壓力調節樁	1
2	J2002	Nut (M12-1.0)	螺帽	1
3	J2003-1	Spring	壓力彈簧	1
4	J2004	Presser Bar	押腳棒	1
5	J2005-1	Guide Block	押腳固定臂	1
6	SV122	Screw (SM 11/64-40 × 9)	螺絲	1
7	J2007-3	Adjusting Nut	調節螺母	1
8	J2008-3	Pin	調節銷	1
10	GJ25	Screw (SM 11/64-40 × 6)	螺絲	1
11	J2011-2	Cushion Rubber	防震橡膠	1
12	J2012	Presser Foot Guide (R)	押腳固定擋邊(右)	1
13	J2013-1	Screw (SM 3/16-32 × 12)	螺絲	2
14	J2014-1	Presser Foot Guide (L)	押腳固定擋邊(左)	1
15	J2015	Screw (SM 3/16-32 × 12)	螺絲	2
16		Presser Foot	押腳組	
17	J2017-1	Lever	抬押腳揚升器	1
18	J1409	Screw (SM 7/32-32 × 10)	螺絲	1
19	J2019	Latch	轉向器	1
20	J2020-1	Pin	插銷	1
21	SV227	Screw (M4-0.7 × 5)	螺絲	2
22	J2022	Screw (SM 1/4-40)	定位螺桿	1
23	J1225	Nut (SM 1/4-40)	螺母	1
24	J2024	Lever	押腳揚升器	1
25	J0408	Screw (SM 9/64-40 × 8)	螺絲	2
26	J2026	Link (Long)	連接柄(長)	1
27	J2027	Screw (SM 11/64-40 × 3)	螺絲(長)	2
28	J2619	Screw (SM 11/64-40 × 6)	螺絲	2
29	J2029	Link (Short)	連接柄(短)	1
31	J2031	Tension Release Bar	拉力釋放桿	1
32	J2032	Lever	押腳提升器	1
33	J2033	Screw	螺絲	1
35	J2035	Fabric Guide	導布器(萊克布用)	1
36				
37	J2037	Guide Plate (Right)	滑座固定板(右)	1
38	J2038-1	Guide Plate (Left)	滑座固定板(左)	1
39	J2039-S	Fabric Guide	導布器	1
40	J1420	Screw (SM 3/32-56 × 3.3)	螺絲	1
41	J2041	Screw (SM 3/32-56 × 3.5)	螺絲	1
42				
43	GJ25	Screw (SM 11/64-40 × 5.5)	螺絲	1
44-1	J2044-S3	Bracket-S	滑座(短)	1
44-2	J2044-L2	Bracket-L	滑座(長)	
45	J2045	Flat Spring	彈簧片	1
46	J2046	Screw (SM 3/32-56 × 2.6)	螺絲	1
47	J2047-2	Bushing	套筒	1
48	J2048	Foot Sleeve	押腳套管	1
49	J2049	Slide Fabric Guide Assy	導布器滑座整組	1
50	J2050	Adjusting Nut (M6-1.0)	調節螺帽	1
51	J2051	Adjusting Bushing	調節套筒	1

19-1

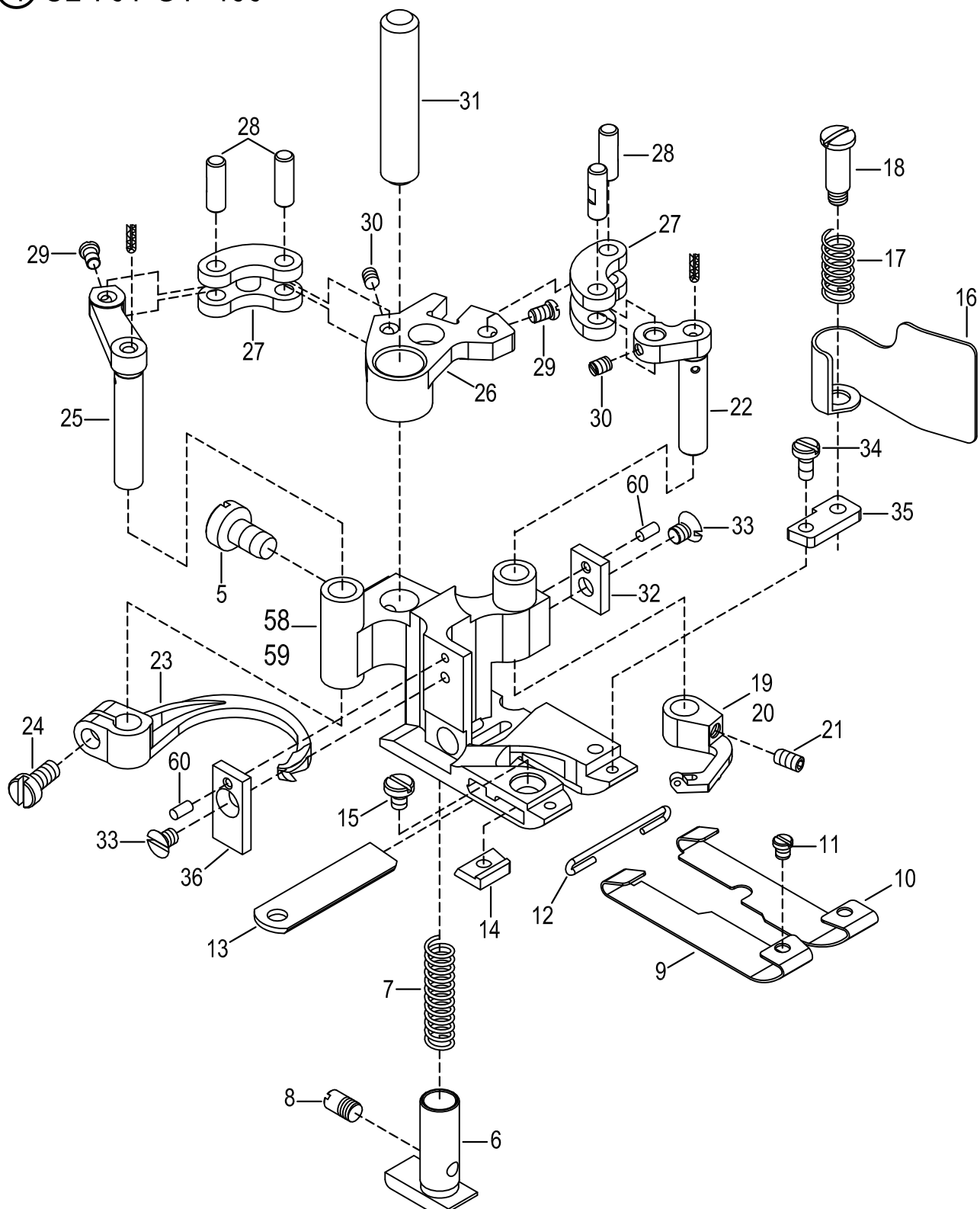


Presser Foot Driving Mechanism (2)(Pneumatic Type)
壓腳驅動機構 (2)(氣壓式)
20-1

Ref.	Parts			
No.	No.	Description	產品名稱	Amt . Req .
1				
2				
3				
4	J2004	Presser Bar	押腳棒	1
5	J2005-1	Guide Block	押腳固定臂	1
6	SV122	Screw (SM 11/64-40 × 9)	螺絲	1
7	J2007-3	Adjusting Nut	調節螺母	1
8	J2008-3	Pin	調節銷	1
10	GJ25	Screw (SM 11/64-40 × 6)	螺絲	1
11	J2011-2	Cushion Rubber	防震橡膠	1
12	J2012	Presser Foot Guide (R)	押腳固定擋邊(右)	1
13	J2013-1	Screw (SM 3/16-32 × 12)	螺絲	2
14	J2014-1	Presser Foot Guide (L)	押腳固定擋邊(左)	1
15	J2015	Screw (SM 3/16-32 × 12)	螺絲	2
16		Presser Foot	押腳組	
17	J2017-1	Lever	抬押腳揚升器	1
18	J1409	Screw (SM 7/32-32 × 10)	螺絲	1
19	J2019	Latch	轉向器	1
20	J2020-1	Pin	插銷	1
21	SV227	Screw (M4-0.7 × 5)	螺絲	2
22	J2022	Screw (SM 1/4-40)	定位螺桿	1
23	J1225	Nut (SM 1/4-40)	螺母	1
24	J2024	Lever	押腳揚升器	1
25	J0408	Screw (SM 9/64-40 × 8)	螺絲	2
26	J2026	Link (Long)	連接柄(長)	1
27	J2027	Screw (SM 11/64-40 × 3)	螺絲(長)	2
28	J2619	Screw (SM 11/64-40 × 6)	螺絲	2
29	J2029	Link (Short)	連接柄(短)	1
31	J2031	Tension Release Bar	拉力釋放桿	1
32	J2032	Lever	押腳提升器	1
33	J2033	Screw	螺絲	1
35	J2035	Fabric Guide	導布器(萊克布用)	1
37	J2037-1	Guide Plate (Right)	滑座固定板(右)	1
38	J2038	Guide Plate (Left)	滑座固定板(左)	1
39	J2039-S	Fabric Guide	導布器	1
40	J1420	Screw (SM 3/32-56 × 3.3)	螺絲	1
41	J2041	Screw (SM 3/32-56 × 3.5)	螺絲	1
43	GJ25	Screw (SM 11/64-40 × 5.5)	螺絲	1
44-1	J2044-S3	Bracket-S	滑座 (短)	1
44-2	J2044-L2	Bracket-L	滑座 (長)	
45	J2045	Flat Spring	彈簧片	1
46	J2046	Screw (SM 3/32-56 × 2.6)	螺絲	1
47	J2047-2	Bushing	套筒	1
48				
49	J2049	Slide Fabric Guide Assy	導布器滑座整組	1
50	J2050	Adjusting Nut (M6-1.0)	調節螺帽	1
51	J2051	Adjusting Bushing	調節套筒	1
56	J2056	Trimming Cylinder Base	氣壓缸座	1
57	J2057	Universal Coupling Set	萬向接頭(母)	1
58	J2058	Foot Sleeve	押腳套管	1
59	J2059	Universal Coupling Set	萬向接頭(公)	1
60	J2060	Trimming Cylinder	氣壓缸	1
61	21-14	Adjusting Value	調節閥	2
62	J2062	Screw (M3-0.5 × 30)	螺絲	2
63	15-19	Nut (M6-1.0)	螺母	1
64	SV242	Screw (M4-0.7 × 3)	螺絲	3

21-1

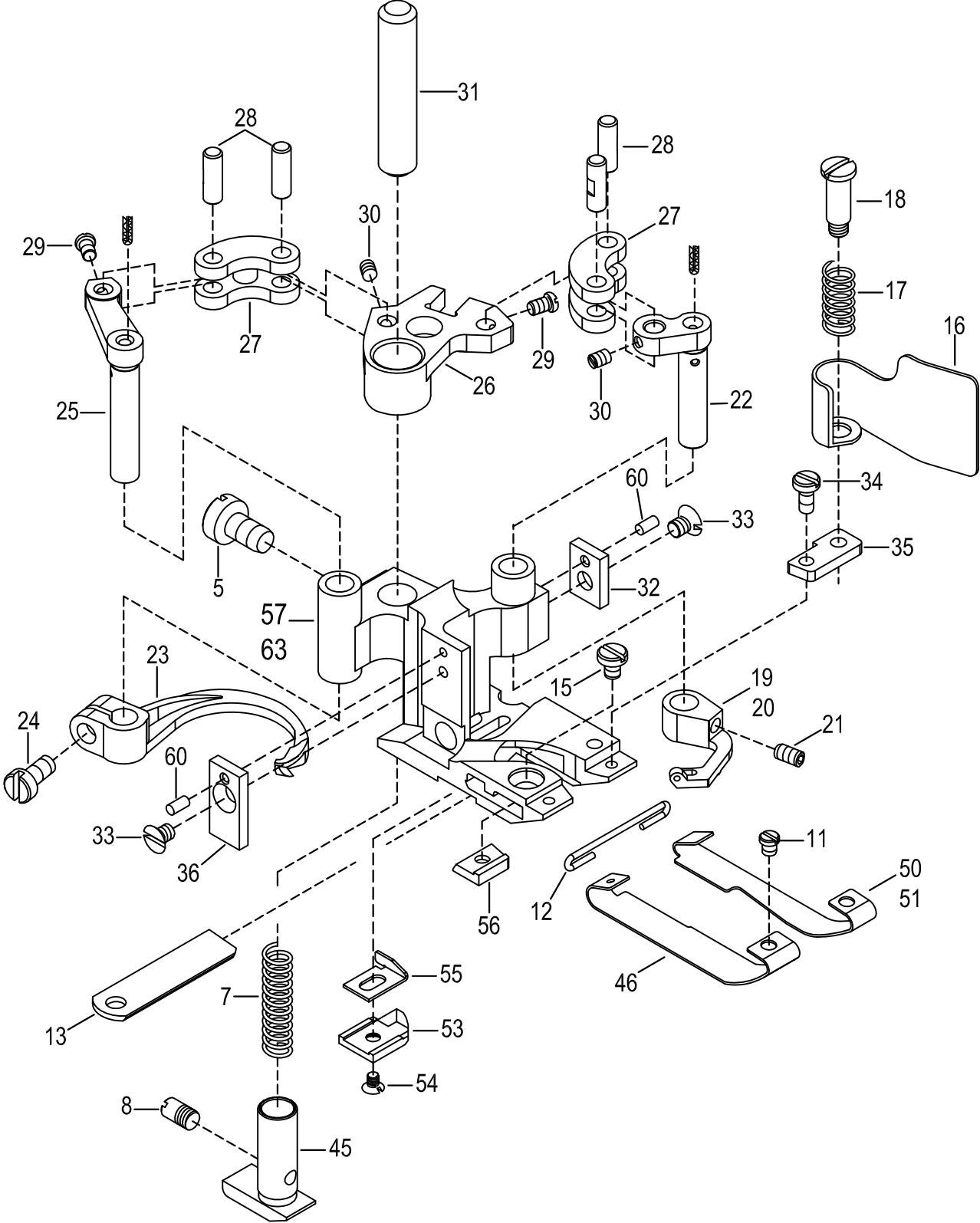
- ① SL-701-G0×452
- ② SL-701-G0×460
- ③ SL-701-G1×452
- ④ SL-701-G1×460



SL-701-G0 & SL-701-G1 Single Edge Trimming(單切)**Presser Foot (without Groove)無溝押腳****22-1****Presser Foot (with Groove)有溝押腳**

Ref. No.	Parts No.	Description	產品名稱	Amt . Req .
1	J2201	Presser Foot Assy. #452	押腳 (組)單切無溝	
2	J2202	Presser Foot Assy. #460	押腳 (組)單切無溝	
3	J2203	Presser Foot Assy.#452	押腳 (組)單切有溝	
4	J2204	Presser Foot Assy.#460	押腳 (組)單切有溝	
5	SF121	Screw (SM 11/64-40 × 7)	螺絲	1
6	J2206-21	Fabric Guard	壓布器	1
7	J2207	Spring	彈簧	1
8	J2208	Screw (SM 1/8-44 × 2.5)	螺絲	1
9	J2209	Presser Foot Shoe (L)	押腳滑板(左)	1
10	J2210	Presser Foot Shoe (R)	押腳滑板(右)	1
11	J2211	Screw (SM 3/32-56 × 2.5)	螺絲	1
12	J2212	Spring	C型鋼線	1
13	J2213-4	Lower Knife	下修刀	1
14	J2214-1	Lower Knife Clamp	下修刀固定片	
15	J2215	Screw (SM 1/8-44 × 5)	螺絲	1
16	J4216-6	Chip Guard	修刀護罩	1
17	J2217	Spring	彈簧	1
18	J4218	Screw (SM 1/8-44 × 2.3)	螺絲	1
19	J2219-2	Carrier	上飾線帶線器(短#452)	
20	J2220-3	Carrier	上飾線帶線器(短#460)	
21	J1657	Screw (SM 1/8-44 × 4)	螺絲	1
22	J2222	Crankshaft	L型曲軸(短)	1
23	J2223	Hook	上飾線勾針(短)	1
24	J2224	Screw (SM 1/8-44 × 7)	螺絲	1
25	J2225-1	Crankshaft	L型曲軸(長)	1
26	J2226	Segment	押腳曲柄	1
27	J2227-R1	Link	連接器	2
28	J2228-1	Pin	插銷	4
29	J2229	Screw (SM 3/32-56 × 3.5)	螺絲	2
30	J1033	Screw (SM 3/32-56 × 3)	螺絲	2
31	J2231	Pin	插銷	1
32	J2232-1	Presser Guide (R)	押腳導片(右)	1
33	J2233	Screw (SM 1/8-44 × 3.5)	螺絲	2
34	J2277	Screw (SM 3/32-56 × 6)	螺絲	1
35	J4240-1	Extension Plate	延伸板	1
36	J2236	Presser Guide (L)	押腳導片(左)	1
58	J2258-2	Main Presser Foot (without Groove)	押腳主體 (無溝)2.35 m/m	1
59	J2259-3	Main Presser Foot (with Groove)	押腳主體 (有溝)2.35 m/m	
60	J0633	Pin	插銷	2

- | | | |
|----|---------------|-------------|
| ③7 | SL-703-G3×452 | SL-703S×452 |
| ③8 | SL-703-G3×460 | SL-703S×460 |
| ④7 | SL-703-G4×452 | |
| ④8 | SL-703-G4×460 | |

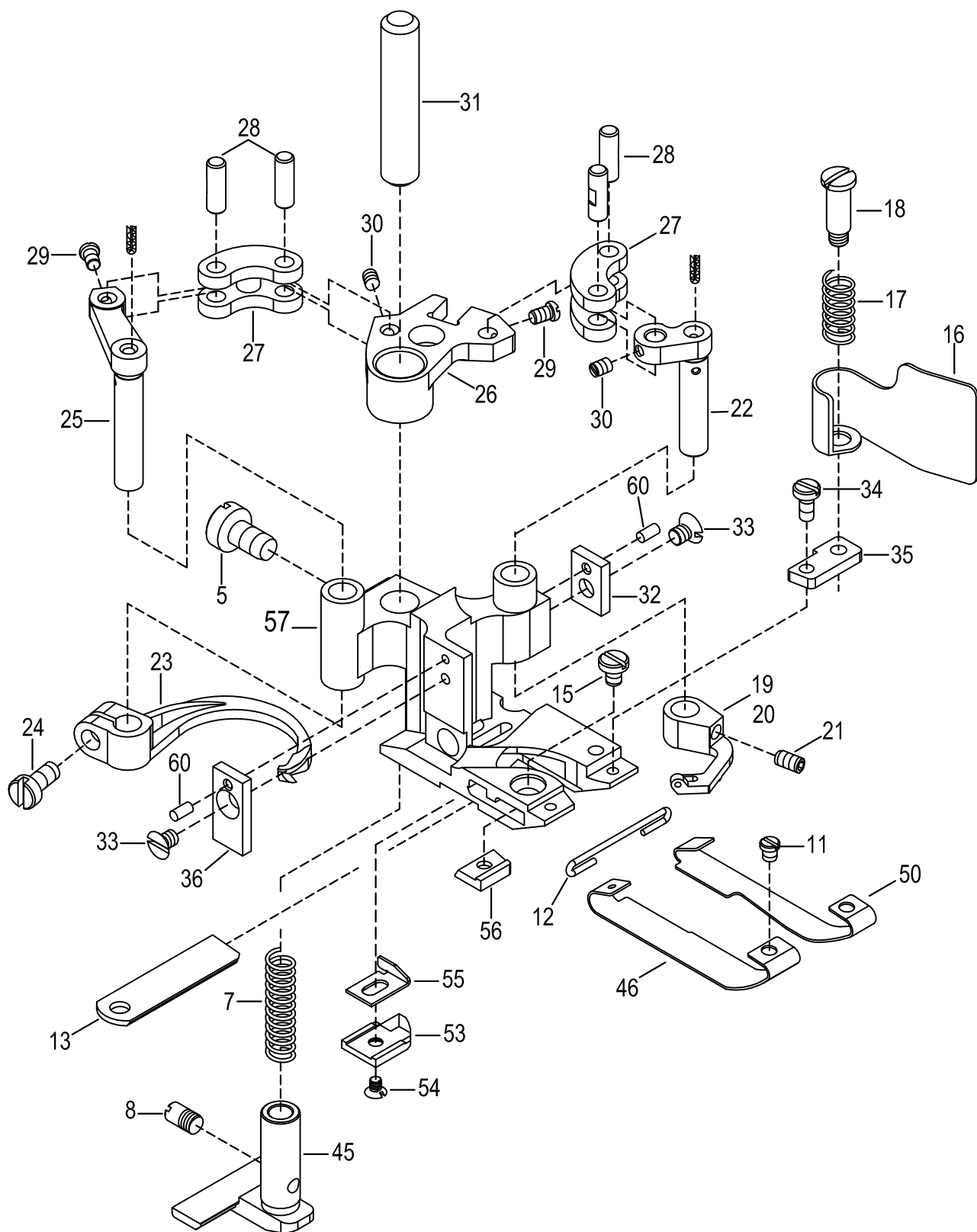


SL-703-G3 & SL-703-G4 Double Edge Trimming(雙切) Presser Foot (押腳)
22-2

Ref.	Parts			
No.	No.	Description	產品名稱	Amt . Req .
5	SF121	Screw (SM 11/64-40 × 7)	螺絲	1
7	J2207	Spring	彈簧	1
8	J2208	Screw (SM 1/8-44 × 2.5)	螺絲	1
11	J2211	Screw (SM 3/32-56 × 2.5)	螺絲	1
12	J2212	Spring	C型鋼線	1
13	J2213-4	Lower Knife	下修刀	1
15	J2215	Screw (SM 1/8-44 × 5)	螺絲	1
16	J4216-1	Chip Guard	修刀護罩	1
17	J2217	Spring	彈簧	1
18	J4218	Screw (SM 1/8-44 × 2.3)	螺絲	1
19	J2219-2	Carrier	上飾線帶線器(短#452)	1
20	J2220-3	Carrier	上飾線帶線器(短#460)	
21	J1657	Screw (SM 1/8-44 × 4)	螺絲	1
22	J2222	Crankshaft	L型曲軸(短)	1
23	J2223	Hook	上飾線勾針(短)	1
24	J2224	Screw (SM 1/8-44 × 7)	螺絲	1
25	J2225-1	Crankshaft	L型曲軸(長)	1
26	J2226	Segment	押腳曲柄	1
27	J2227-1	Link	連接器	2
28	J2228-1	Pin	插銷	4
29	J2229	Screw (SM 3/32-56 × 3.5)	螺絲	2
30	J1033	Screw (SM 3/32-56 × 3)	螺絲	2
31	J2231	Pin	插銷	1
32	J2232-1	Presser Guide (R)	押腳導片(右)	1
33	J2233	Screw (SM 1/8-44 × 3.5)	螺絲	2
34	J2277	Screw (SM 3/32-56 × 6)	螺絲	1
35	J4240-1	Extension Plate	延伸板	1
36	J2236	Presser Guide (L)	押腳導片(左)	1
37	J2237	Presser Foot Assy. #452	厚押腳(組)雙切 4mm	1
38	J2238	Presser Foot Assy. #460	厚押腳(組)雙切 4mm	1
45	J2245-21	Presser Foot Assy	壓布器	
46	J2246	Presser Foot Shoe (L)	押腳滑板(左)	1
47	J2247	Presser Foot Assy. #452	厚押腳(組)雙切 4.7mm	1
48	J2248	Presser Foot Assy. #460	厚押腳(組)雙切 4.7mm	1
50	J2251-1	Presser Foot Shoe (R)	押腳滑板(右) 4.7mm	
51	J2251	Presser Foot Shoe (R)	押腳滑板(右) 4.0mm	1
53	J2253	Presser Foot Finger	導布器	
54	J2254	Screw (SM 3/32-56 × 3.5)	螺絲	1
55	J2255	Fabric Guide	導布片	1
56	J2214-1	Lower Knife Clamp	下修刀固定片	1
57	J2257-4	Main Presser Foot (Thick)	押腳主體(厚) 4.0mm	1
63	J2263	Main Presser Foot (Thick)	押腳主體(厚) 4.7mm	2
64	J0633	Pin	插銷	

車縫布料 Material
中厚至厚 Medium to Heavy

- ③⑦ SL-703-G3T×452
- ③⑧ SL-703-G3T×460
- ③⑨ SL-703-G3T×552



SL-703-G3T

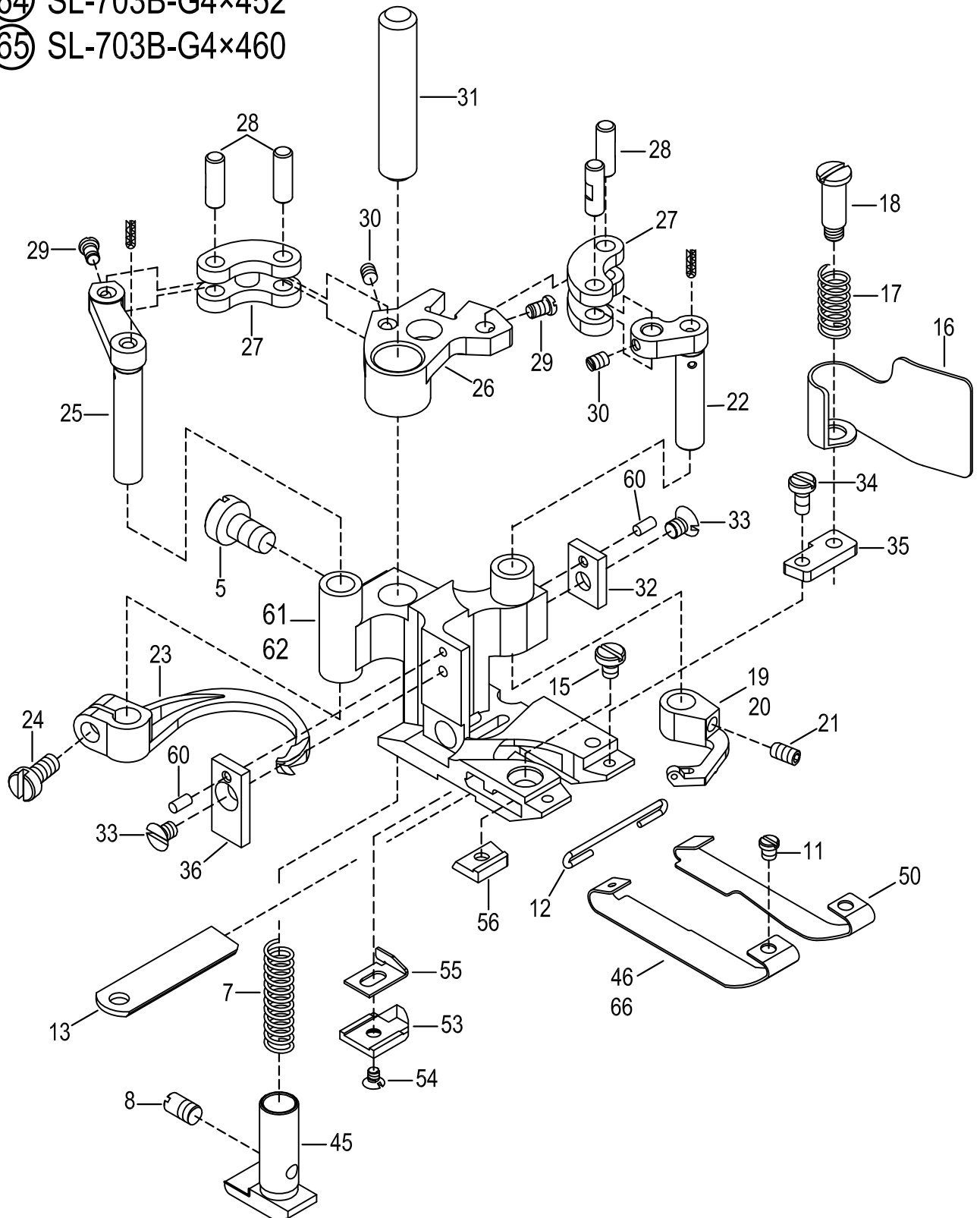
Double Edge Trimming(雙切) Presser Foot(押腳)

22-2T

Ref. No.	Parts No.	Description	產品名稱	Amt . Req .
5	SF121	Screw (SM 11/64-40 × 7)	螺絲	1
7	J2207	Spring	彈簧	1
8	J2208	Screw (SM 1/8-44 × 2.5)	螺絲	1
11	J2211	Screw (SM 3/32-56 × 2.5)	螺絲	1
12	J2212	Spring	C型鋼線	1
13	J2213-4	Lower Knife	下修刀	1
15	J2215	Screw (SM 1/8-44 × 5)	螺絲	1
16	J4216-1	Chip Guard	修刀護罩	1
17	J2217	Spring	彈簧	1
18	J4218	Screw (SM 1/8-44 × 2.3)	螺絲	1
19	J2219-2	Carrier	上飾線帶線器(短#452,552)	1
20	J2220-3	Carrier	上飾線帶線器(短#460)	1
21	J1657	Screw (SM 1/8-44 × 4)	螺絲	1
22	J2222	Crankshaft	L型曲軸(短)	1
23	J2223	Hook	上飾線勾針(短)	1
24	J2224	Screw (SM 1/8-44 × 7)	螺絲	1
25	J2225-1	Crankshaft	L型曲軸(長)	1
26	J2226	Segment	押腳曲柄	1
27	J2227-1	Link	連接器	2
28	J2228-1	Pin	插銷	4
29	J2229	Screw (SM 3/32-56 × 3.5)	螺絲	2
30	J1033	Screw (SM 3/32-56 × 3)	螺絲	2
31	J2231	Pin	插銷	1
32	J2232-1	Presser Guide (R)	押腳導片(右)	1
33	J2233	Screw (SM 1/8-44 × 3.5)	螺絲	2
34	J2277	Screw (SM 3/32-56 × 6)	螺絲	1
35	J4240-1	Extension Plate	延伸板	1
36	J2236	Presser Guide (L)	押腳導片(左)	1
37	G3T-452	Presser Foot Assy. #452	厚押腳(組)雙切 4mm#452	1
38	G3T-460	Presser Foot Assy. #460	厚押腳(組)雙切 4mm#460	1
39	G3T-552	Presser Foot Assy. #552	厚押腳(組)雙切 4mm#552	1
45	J2245-21	Presser Foot Assy	壓布器	1
46	J4236	Presser Foot Shoe (L)	押腳滑板(左)4mm	1
50	J4230	Presser Foot Shoe (R)	押腳滑板(右)4mm	1
53	J2253	Presser Foot Finger	導布器	1
54	J2254	Screw (SM 3/32-56 × 3.5)	螺絲	1
55	J2255	Fabric Guide	導布片	1
56	J2214-1	Lower Knife Clamp	下修刀固定片	1
57	J2257-4	Main Presser Foot (Thick)	押腳主體(厚) 4.0mm	1
60	J0633	Pin	插銷	2

21-3

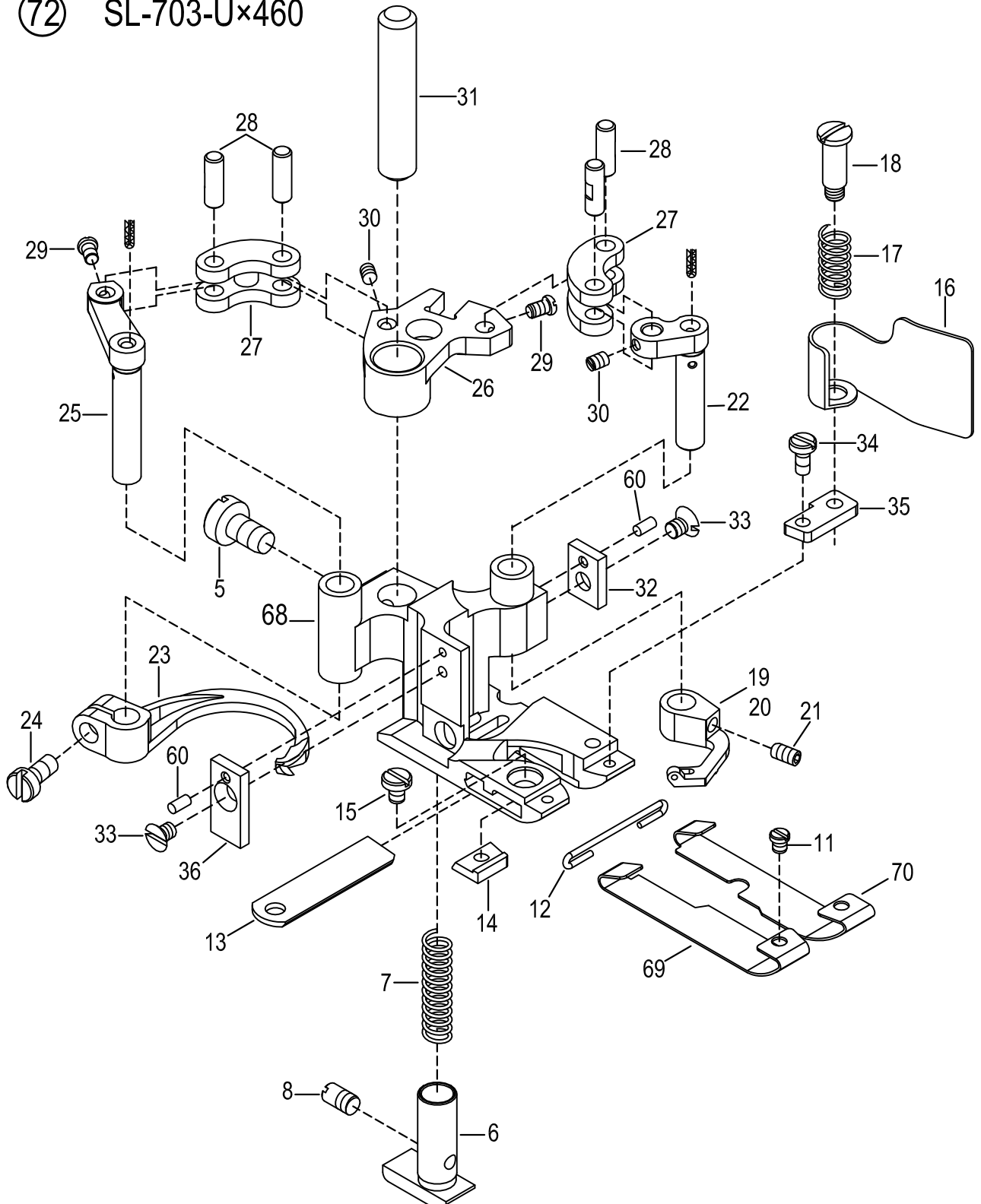
- ③⑨ SL-703A-G4×452
- ④⑩ SL-703A-G4×460
- ⑥④ SL-703B-G4×452
- ⑥⑤ SL-703B-G4×460



SL-703A-G4**Double Edge Trimming(雙切) 1.0mm Stepped Presser Foot(1.0mm段差押腳)****22-3****SL-703B-G4****Double Edge Trimming(雙切) 1.5mm Stepped Presser Foot(1.5mm段差押腳)**

Ref. No.	Parts No.	Description	產品名稱	Amt . Req .
5	SF121	Screw (SM 11/64-40 × 7)	螺絲	1
7	J2207	Spring	彈簧	1
8	J2208	Screw (SM 1/8-44 × 2.5)	螺絲	1
11	J2211	Screw (SM 3/32-56 × 2.5)	螺絲	1
12	J2212	Spring	C型鋼線	1
13	J2213-4	Lower Knife	下修刀	1
15	J2215	Screw (SM 1/8-44 × 5)	螺絲	1
16	J4216-1	Chip Guard	修刀護罩	1
17	J2217	Spring	彈簧	1
18	J4218	Screw (SM 1/8-44 × 2.3)	螺絲	1
19	J2219-2	Carrier	上飾線帶線器(短#452)	1
20	J2220-3	Carrier	上飾線帶線器(短#460)	
21	J1657	Screw (SM 1/8-44 × 4)	螺絲	1
22	J2222	Crankshaft	L型曲軸(短)	1
23	J2223	Hook	上飾線勾針(短)	1
24	J2224	Screw (SM 1/8-44 × 7)	螺絲	1
25	J2225-1	Crankshaft	L型曲軸(長)	1
26	J2226	Segment	押腳曲柄	1
27	J2227-1	Link	連接器	2
28	J2228-1	Pin	插銷	4
29	J2229	Screw (SM 3/32-56 × 3.5)	螺絲	2
30	J1033	Screw (SM 3/32-56 × 3)	螺絲	2
31	J2231	Pin	插銷	1
32	J2232-1	Presser Guide (R)	押腳導片(右)	1
33	J2233	Screw (SM 1/8-44 × 3.5)	螺絲	2
34	J2277	Screw (SM 3/32 - 56 × 6)	螺絲	1
35	J4240-1	Extension Plate	延伸板	1
36	J2236	Presser Guide (L)	押腳導片(左)	1
39	J2239A	1.0mm Stepped Presser Foot Assy. #452	1.0mm段差押腳 (組)雙切	1
40	J2240A	1.0mm Stepped Presser Foot Assy. #460	1.0mm段差押腳 (組)雙切	
45	J2245-21	Presser Foot Assy	壓布器	1
46	J2246	Presser Foot Shoe (L)	1.0mm段差滑板(左)	1
50	J2251-1	Presser Foot Shoe (R)	1.0mm段差滑板(右)	1
53	J2253	Presser Foot Finger	導布器	1
54	J2254	Screw (SM 3/32-56 × 3.5)	螺絲	1
55	J2255	Fabric Guide	導布片	1
56	J2214-1	Lower Knife Clamp	下修刀固定片	1
60	J0633	Pin	插銷	2
61	J2261	Stepped Presser Foot (Thick) 1.0mm	段差押腳主體 1.0mm	1
62	J2262	Stepped Presser Foot (Thick) 1.5mm	段差押腳主體 1.5mm	
64	J2264B	1.5mm Stepped Presser Foot Assy. #452	1.5mm段差押腳 (組)	1
65	J2265B	1.5mm Stepped Presser Foot Assy. #460	1.5mm段差押腳 (組)	1
66	J2266	Presser Foot Shoe (L)	1.5mm段差滑板(左)	

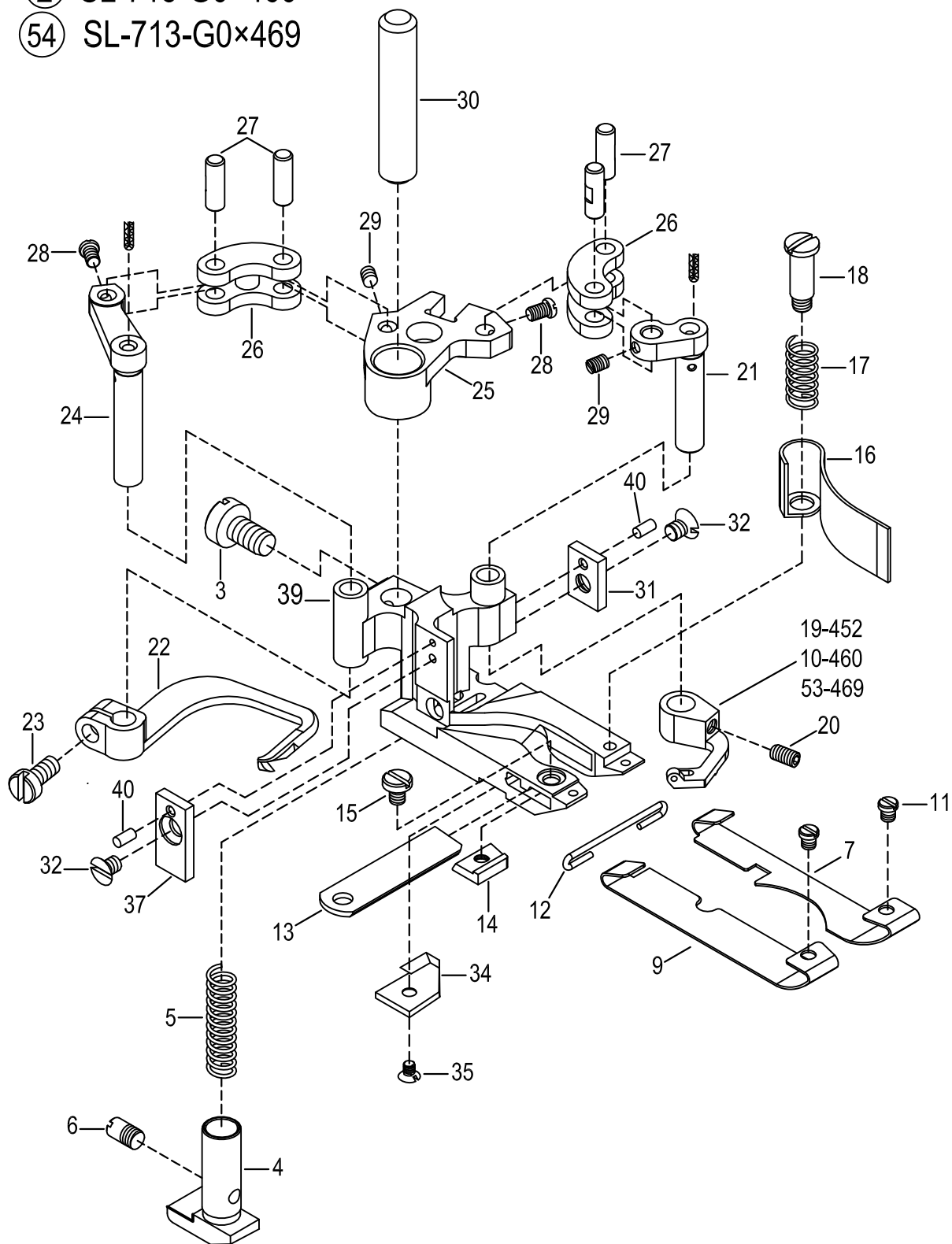
- (71) SL-703-U×452
(72) SL-703-U×460



SL-703-U**Butt Seams (Double Edge Trimming)雙切(接縫) Presser Foot (without Groove)無溝押腳****22-4**

Ref.	Parts			Amt .
No.	No.	Description	產品名稱	Req .
5	SF121	Screw (SM 11/64-40 × 7)	螺絲	1
6	J2206-31	Fabric Guard	壓布器	1
7	J2207	Spring	彈簧	1
8	J2208	Screw (SM 1/8-44 × 2.5)	螺絲	1
11	J2211	Screw (SM 3/32-56 × 2.5)	螺絲	1
12	J2212	Spring	C型鋼線	1
13	J2213-4	Lower Knife	下修刀	1
14	J2214-1	Lower Knife Clamp	下修刀固定片	
15	J2215	Screw (SM 1/8-44 × 5)	螺絲	1
16	J4216-1	Chip Guard	修刀護罩	1
17	J2217	Spring	彈簧	1
18	J4218	Screw (SM 1/8-44 × 2.3)	螺絲	1
19	J2219-2	Carrier	上飾線帶線器 (短#452)	
20	J2220-3	Carrier	上飾線帶線器 (短#460)	
21	J1657	Screw (SM 1/8-44 × 4)	螺絲	1
22	J2222	Crankshaft	L型曲軸(短)	1
23	J2223	Hook	上飾線勾針(短)	1
24	J2224	Screw (SM 1/8-44 × 7)	螺絲	1
25	J2225-1	Crankshaft	L型曲軸(長)	1
26	J2226	Segment	押腳曲柄	1
27	J2227-1	Link	連接器	2
28	J2228-1	Pin	插銷	4
29	J2229	Screw (SM 3/32-56 × 3.5)	螺絲	2
30	J1033	Screw (SM 3/32-56 × 3)	螺絲	2
31	J2231	Pin	插銷	1
32	J2232-1	Presser Guide (R)	押腳導片(右)	1
33	J2233	Screw (SM 1/8-44 × 3.5)	螺絲	2
34	J2277	Screw (SM 3/32-56 × 6)	螺絲	1
35	J4240-1	Extension Plate	延伸板	1
36	J2236	Presser Guide (L)	押腳導片(左)	1
60	J0633	Pin	插銷	2
68	J2268-2	Main Presser Foot (without Groove)	押腳主體 (無溝接縫)1.6	1
69	J2269	Presser Foot Shoe (L)	押腳滑板(左)	1
70	J2270	Presser Foot Shoe (R)	押腳滑板(右)	1
71	J2271	Presser Foot Assy.	押腳(組)單切無溝	
72	J2272	Presser Foot Assy.	押腳(組)單切無溝	
78	J2278	Carrier	上飾線帶線器 (短#464)	

- ① SL-713-G0×452
- ② SL-713-G0×460
- ⑤ SL-713-G0×469



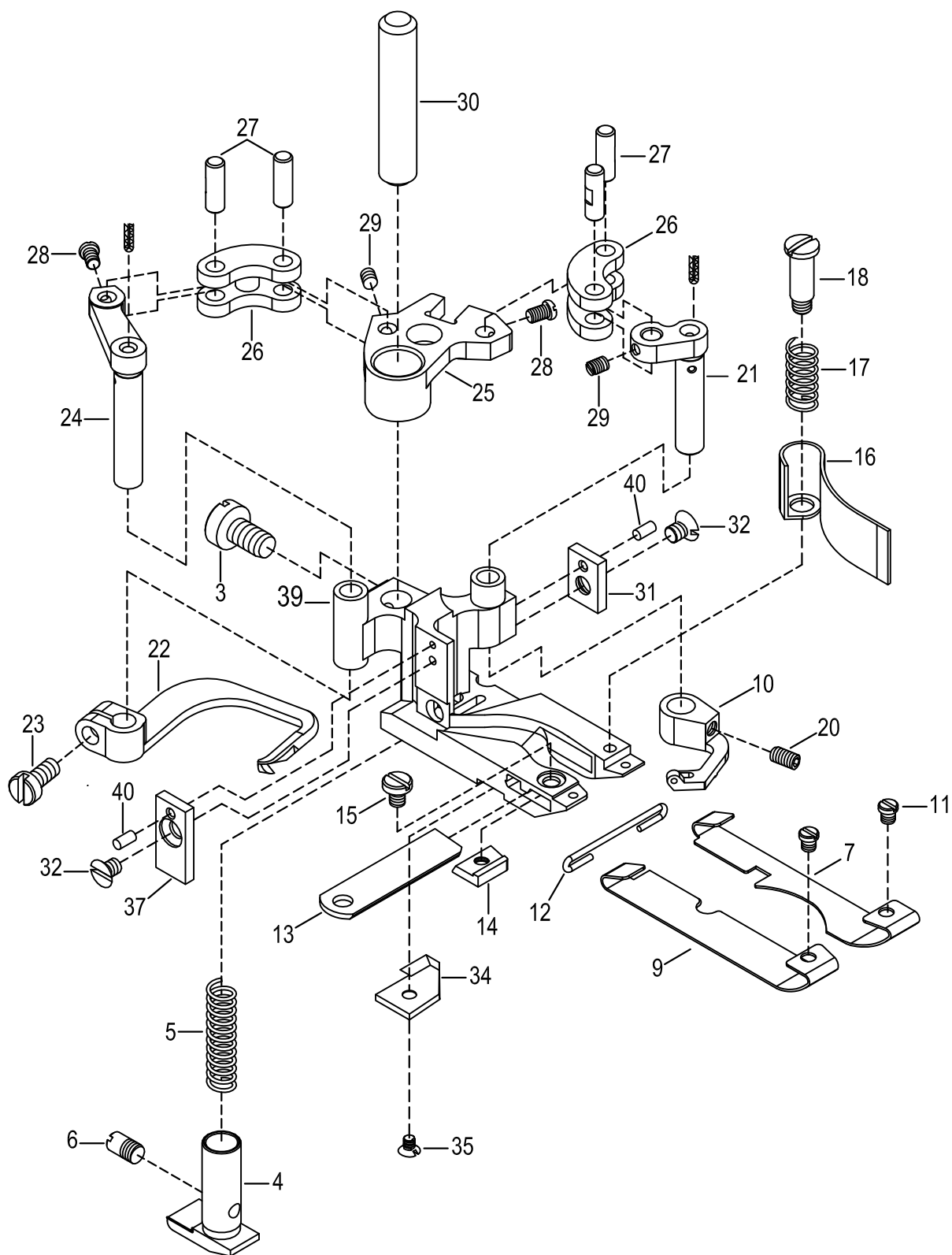
SL-713-G0

Double Edge Trimming雙切 Presser Foot (Long)長押腳

24-1

Ref.	Parts			Amt .
No.	No.	Description	產品名稱	Req .
1	J2401	Presser Foot Assy. #452	押腳 (組)雙切	
2	J2402	Presser Foot Assy. #460	押腳 (組)雙切	
3	SF121	Screw (SM 11/64-40 × 7)	螺絲	1
4	J2404-11	Fabric Guide	壓布器	1
5	J2207	Spring	彈簧	1
6	J2208	Screw (SM 1/8-44 × 2.5)	螺絲	1
7	J2407	Presser Foot Shoe (R)	押腳滑板 (右)	1
8				
9	J2409	Presser Foot Shoe (L)	押腳滑板 (左)	1
10	J2220-3	Carrier (Short)	上飾線帶線器 (短#460)	
11	J2211	Screw (SM 3/32-56 × 2.5)	螺絲	2
12	J2212	Spring	C型鋼線	1
13	J2213-4	Lower Knife	下修刀	1
14	J2414	Lower Knife Clamp	下修刀固定片	1
15	J2215	Screw (SM 1/8-44 × 5)	螺絲	1
16	J2416	Chip Guard	修刀護罩	1
17	J2217	Spring	彈簧	1
18	J4218	Screw (SM 1/8-44 × 2.3)	螺絲	1
19	J2219-2	Carrier (Short)	上飾線帶線器 (短#452)	
20	J1657	Screw (SM 1/8-44 × 4)	螺絲	1
21	J2222	Crankshaft (Short)	L型曲軸 (短)	1
22	J2422	Hook (Long)	上飾線勾針 (長)	1
23	J2224	Screw (SM 1/8-44 × 7)	螺絲	1
24	J2225-1	Crankshaft (Long)	L型曲軸 (長)	1
25	J2226	Segment	押腳曲柄	1
26	J2227-1	Link	連接器	2
27	J2228-1	Pin	插銷	4
28	J2229	Screw (SM 3/32-56 × 3.5)	螺絲	2
29	J1033	Screw (SM 3/32-56 × 3)	螺絲	2
30	J2231	Pin	固定銷	1
31	J2232-1	Bracket (R)	押腳導片 (右)	1
32	J2233	Screw (SM 1/8-44 × 3.5)	螺絲	2
33				
34	J2434	Presser Foot Finger	導布器	1
35	J2254	Screw (SM 3/32- 56 × 3.5)	螺絲	1
36				
37	J2236	Presser Guide (Left)	押腳導片 (左)	1
38				
39	J2439	Main Presser Foot (Long)	押腳主體 (長) 4.2 m/m	1
40	J0633	Pin	插銷	2
53	J2453	Carrier	上飾線帶線器 (#469)	
54	J2454	Presser Foot Assy. #469	押腳 (組)雙切	

⑧ SL-713-G1×480

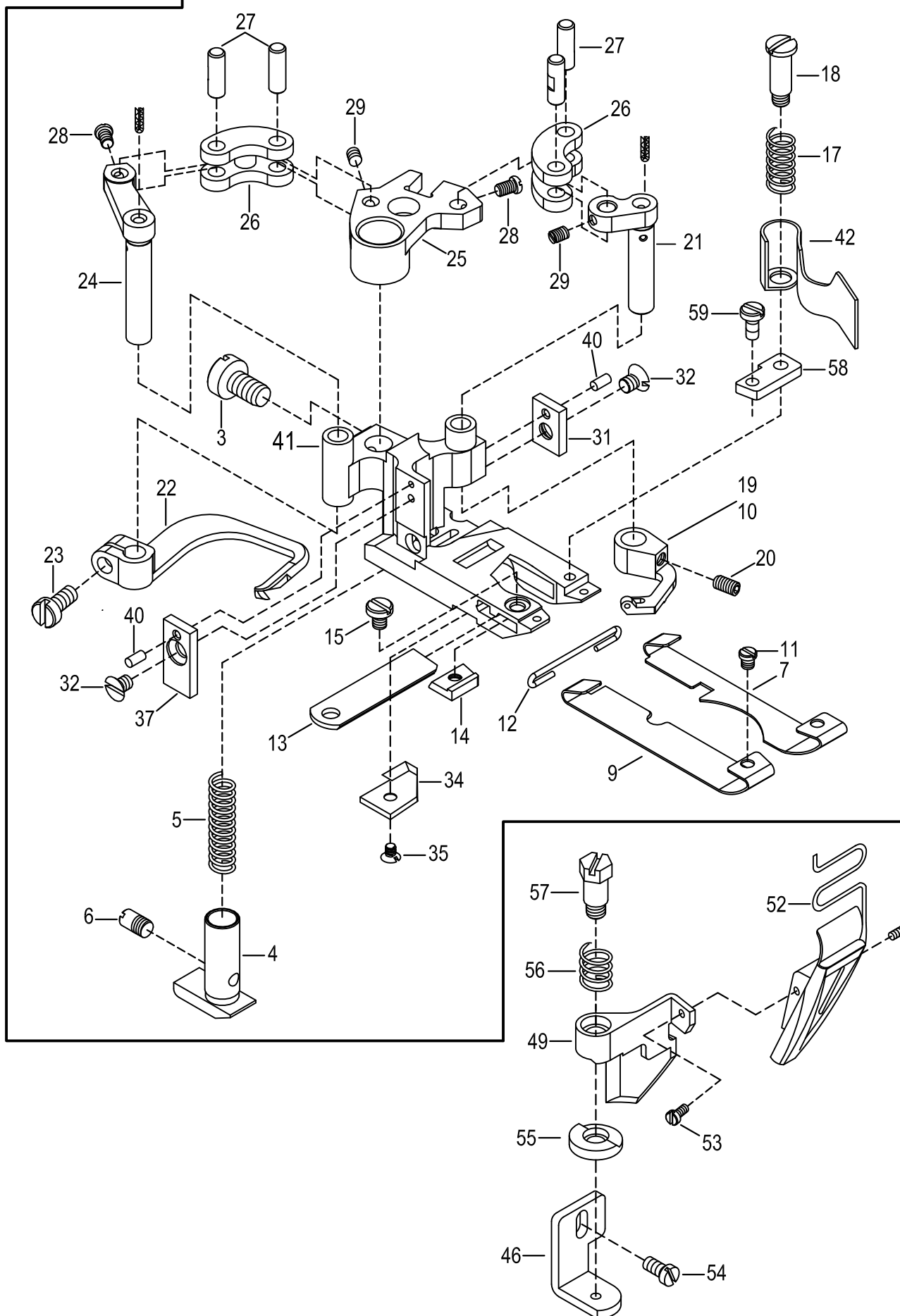


SL-713-G1**8mm Double Edge Trimming(雙切 8mm) Presser Foot(Long)(長押腳)****24-2**

Ref.	Parts			
No.	No.	Description	產品名稱	Amt . Req .
1				
2				
3	SF121	Screw (SM 11/64-40 × 7)	螺絲	1
4	J2404-11	Fabric Guide	壓布器	1
5	J2207	Spring	彈簧	1
6	J2208	Screw (SM 1/8-44 × 2.5)	螺絲	1
7	J2407	Presser Foot Shoe (R)	押腳滑板 (右)	1
8	J2408	Presser Foot Assy. #480	押腳 (組)雙切	
9	J2409	Presser Foot Shoe (L)	押腳滑板 (左)	1
10	J2410	Carrier (Short)	上飾線帶線器 (短#480)	
11	J2211	Screw (SM 3/32-56 × 2.5)	螺絲	2
12	J2212	Spring	C型鋼線	1
13	J2213-4	Lower Knife	下修刀	1
14	J2414	Lower Knife Clamp	下修刀固定片	1
15	J2215	Screw (SM 1/8-44 × 5)	螺絲	1
16	J2416	Chip Guard	修刀護罩	1
17	J2217	Spring	彈簧	1
18	J4218	Screw (SM 1/8-44 × 2.3)	螺絲	1
19				
20	J1657	Screw (SM 1/8- 44 × 4)	螺絲	1
21	J2222	Crankshaft (Short)	L型曲軸 (短)	1
22	J2423	Hook (Long)	上飾線勾針 (長) 480	1
23	J2224	Screw (SM 1/8-44 × 7)	螺絲	1
24	J2424	Crankshaft (Long)	L型曲軸 (長) 480	1
25	J2226	Segment	押腳曲柄	1
26	J2227-1	Link	連接器	2
27	J2228-1	Pin	插銷	4
28	J2229	Screw (SM 3/32-56 × 3.5)	螺絲	2
29	J1033	Screw (SM 3/32-56 × 3)	螺絲	2
30	J2231	Pin	固定銷	1
31	J2232-1	Bracket (R)	押腳導片 (右)	1
32	J2233	Screw (SM 1/8-44 × 3.5)	螺絲	2
33				
34	J2434	Presser Foot Finger	導布器	1
35	J2254	Screw (SM 3/32-56 × 3.5)	螺絲	1
36				
37	J2236	Presser Guide (Left)	押腳導片 (左)	1
38				
39	J2439-8	Main Presser Foot (Long)	押腳主體 (長) 480	1
40	J0633	Pin	插銷	2

④③ SL-713-G1×452

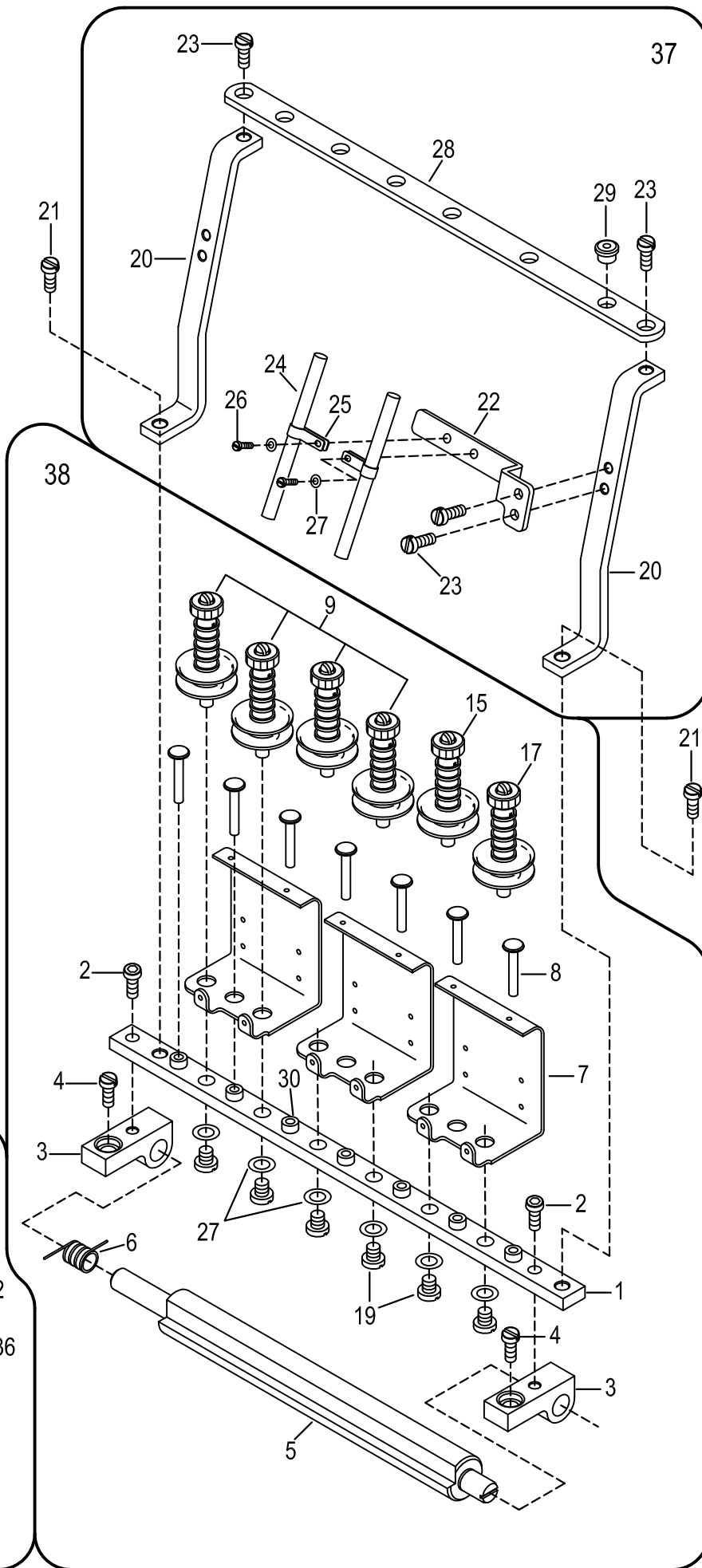
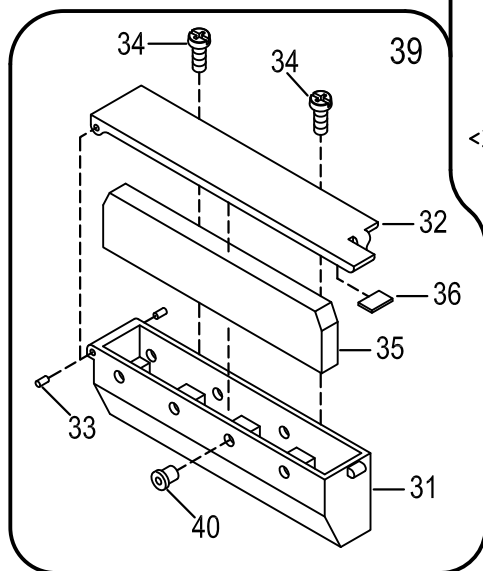
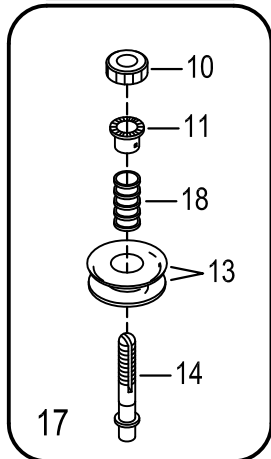
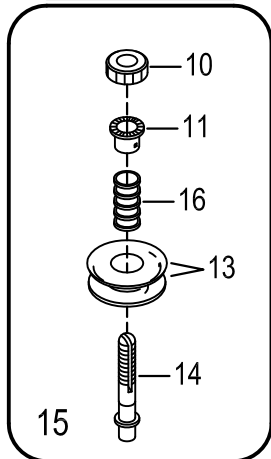
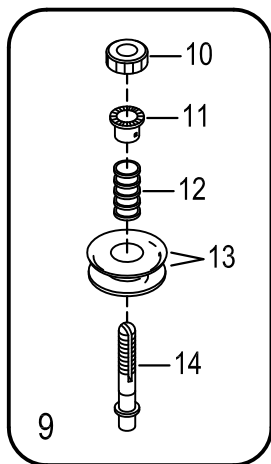
④④ SL-713-G1×460



SL-713-G1**8mm Double Edge Trimming(雙切 8mm) Presser Foot(Long)(長押腳)****24-2**

Ref.	Parts			
No.	No.	Description	產品名稱	Amt . Req .
1				
2				
3	SF121	Screw (SM 11/64-40 × 7)	螺絲	1
4	J2404-11	Fabric Guide	壓布器	1
5	J2207	Spring	彈簧	1
6	J2208	Screw (SM 1/8-44 × 2.5)	螺絲	1
7	J2407	Presser Foot Shoe (R)	押腳滑板 (右)	1
8	J2408	Presser Foot Assy. #480	押腳 (組)雙切	
9	J2409	Presser Foot Shoe (L)	押腳滑板 (左)	1
10	J2410	Carrier (Short)	上飾線帶線器 (短#480)	
11	J2211	Screw (SM 3/32-56 × 2.5)	螺絲	2
12	J2212	Spring	C型鋼線	1
13	J2213-4	Lower Knife	下修刀	1
14	J2414	Lower Knife Clamp	下修刀固定片	1
15	J2215	Screw (SM 1/8-44 × 5)	螺絲	1
16	J2416	Chip Guard	修刀護罩	1
17	J2217	Spring	彈簧	1
18	J4218	Screw (SM 1/8-44 × 2.3)	螺絲	1
19				
20	J1657	Screw (SM 1/8- 44 × 4)	螺絲	1
21	J2222	Crankshaft (Short)	L型曲軸 (短)	1
22	J2423	Hook (Long)	上飾線勾針 (長) 480	1
23	J2224	Screw (SM 1/8-44 × 7)	螺絲	1
24	J2424	Crankshaft (Long)	L型曲軸 (長) 480	1
25	J2226	Segment	押腳曲柄	1
26	J2227-1	Link	連接器	2
27	J2228-1	Pin	插銷	4
28	J2229	Screw (SM 3/32-56 × 3.5)	螺絲	2
29	J1033	Screw (SM 3/32-56 × 3)	螺絲	2
30	J2231	Pin	固定銷	1
31	J2232-1	Bracket (R)	押腳導片 (右)	1
32	J2233	Screw (SM 1/8-44 × 3.5)	螺絲	2
33				
34	J2434	Presser Foot Finger	導布器	1
35	J2254	Screw (SM 3/32-56 × 3.5)	螺絲	1
36				
37	J2236	Presser Guide (Left)	押腳導片 (左)	1
38				
39	J2439-8	Main Presser Foot (Long)	押腳主體 (長) 480	1
40	J0633	Pin	插銷	2

25



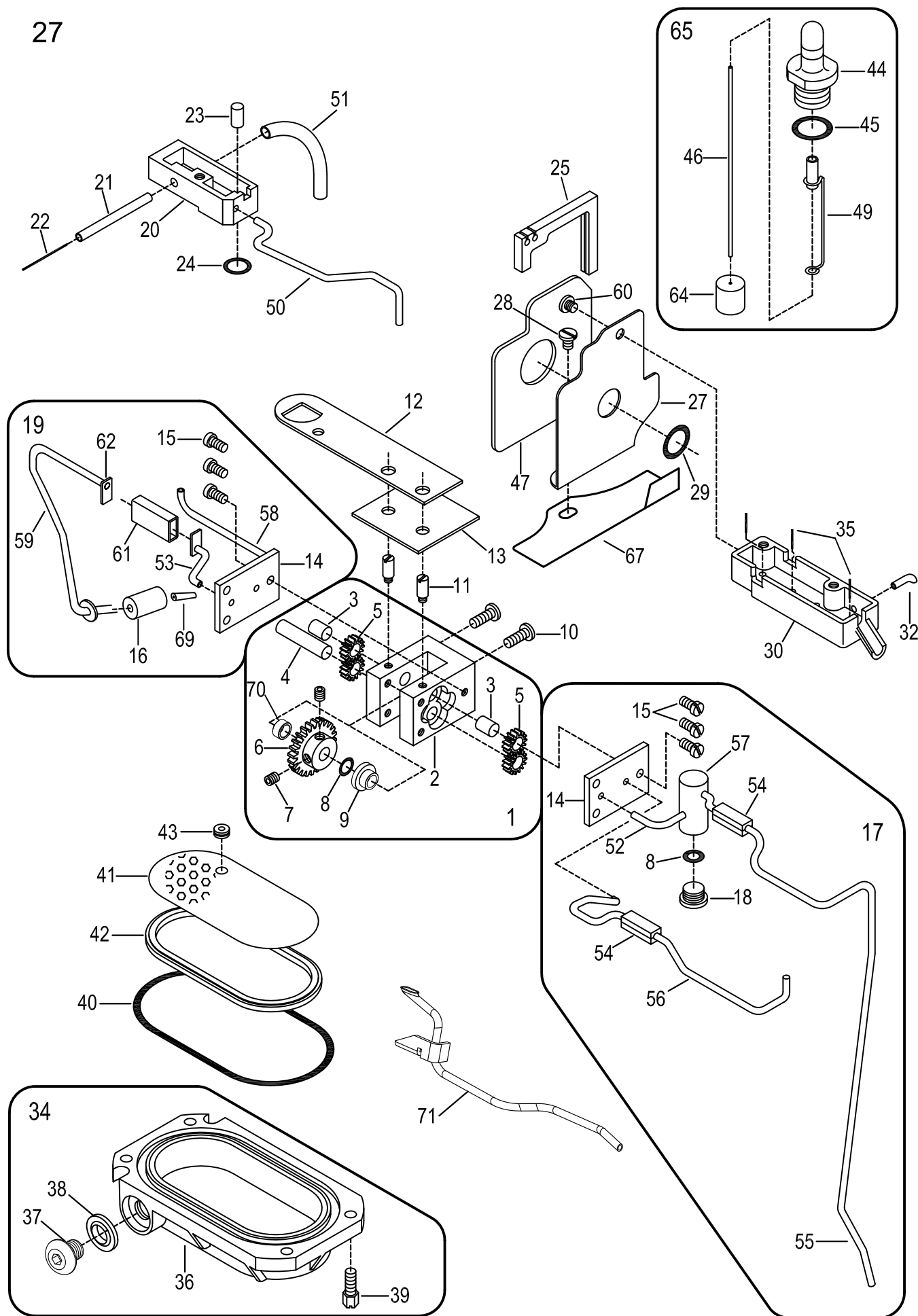
Thread Tension Mechanism

鬆線機構

26

Ref.	Parts			Amt .
No.	No.	Description	產品名稱	Req .
1-1	J2601	Thread Guide Bracket	導線座(6線)	1
1-2	J2601-5	Thread Guide Bracket	導線座(7線)	
2	J2602	Screw (SM 3/16-32 × 13)	螺絲	2
3-1	J2603	Bracket	托架(6線)	2
3-2	J2603-5	Bracket	托架(7線)	
4	J2604	Screw (SM 7/32-32 × 16)	螺絲	2
5-1	J2605	Shaft (Thread Tension Release)	鬆線桿(6線)	1
5-2	J2605-5	Shaft (Thread Tension Release)	鬆線桿(7線)	
6	J2606	Spring	扭簧	1
7-1	J2607	Thread Guide	導線架(6線)	3
7-2	J2607-5	Thread Guide	導線架(7線)	
8	J2608	Thread Releaser Pin	鬆線頂銷	7
9	J2609	Tension Spring Assy	張力彈簧組(強)	4
10	J2610	Nut (SM 1/4-40)	張力調鈕	6
11	J2611	Tension Spring Bushing	張力調整定位套	6
12	J2612-1	Spring (Heavy)	彈簧(強)	4
13	FK14	Tension Disc	張力過線盤	12
14	J2614	Thread Guide Bar	張力導桿	6
15	J2615	Tension Spring Assy	張力彈簧組	1
16	J2616	Spring (Medium)	彈簧(中)	1
17	J2617	Tension Spring Assy	張力彈簧組	1
18	J2618	Spring (Light)	彈簧(弱)	1
19	J2619	Screw (SM 11/64-40 × 6)	螺絲	6
20	J2620	Bracket	托架	2
21	J2621	Screw (SM 15/64-28 × 15)	螺絲	2
22	J2622	Bracket	固定板	1
23	J0408	Screw (SM 9/64-40 × 8)	螺絲	4
24	J2624	Pipe	導線管	2
25	J1426	Bracket	固鈕	2
26	J0217	Screw (SM 11/64-40 × 5.5)	螺絲	2
27	WF04	Washer	華司	8
28-1	J2628	Thread Guide Plate	過線片(6線)	1
28-2	J2628-5	Thread Guide Plate	過線片(7線)	
29	J2629	Thread Guide	塑鋼線圈	6
30	J2630	Location Pipe	套筒	7
31-1	J2631	Silicone Oil Reservoir	矽油槽(6線)	1
31-2	J2631-5	Silicone Oil Reservoir	矽油槽(7線)	
32	J2632	Top Cover	上蓋	1
33	PF10	Spring Pin	插銷	2
34	J0403	Screw (SM 11/64-40 × 12)	螺絲	2
35	J2635-1	Oil Felt	吸油氈 (長方型)	1
36	VB42-2	Cushion Felt	防震氈	1
37-1	J2637	Thread Eyelet Assy	過線組(6線)	1
37-2	J2637A	Thread Eyelet Assy	過線組(7線)	
38-1	J2638	Thread Tension Assy	鬆線組(6線)	1
38-2	J2638A	Thread Tension Assy	鬆線組(7線)	
39	J2639	Silicone Oil Reservoir Assy.	矽油組	1
40	FA20	Ceramic	陶瓷	8

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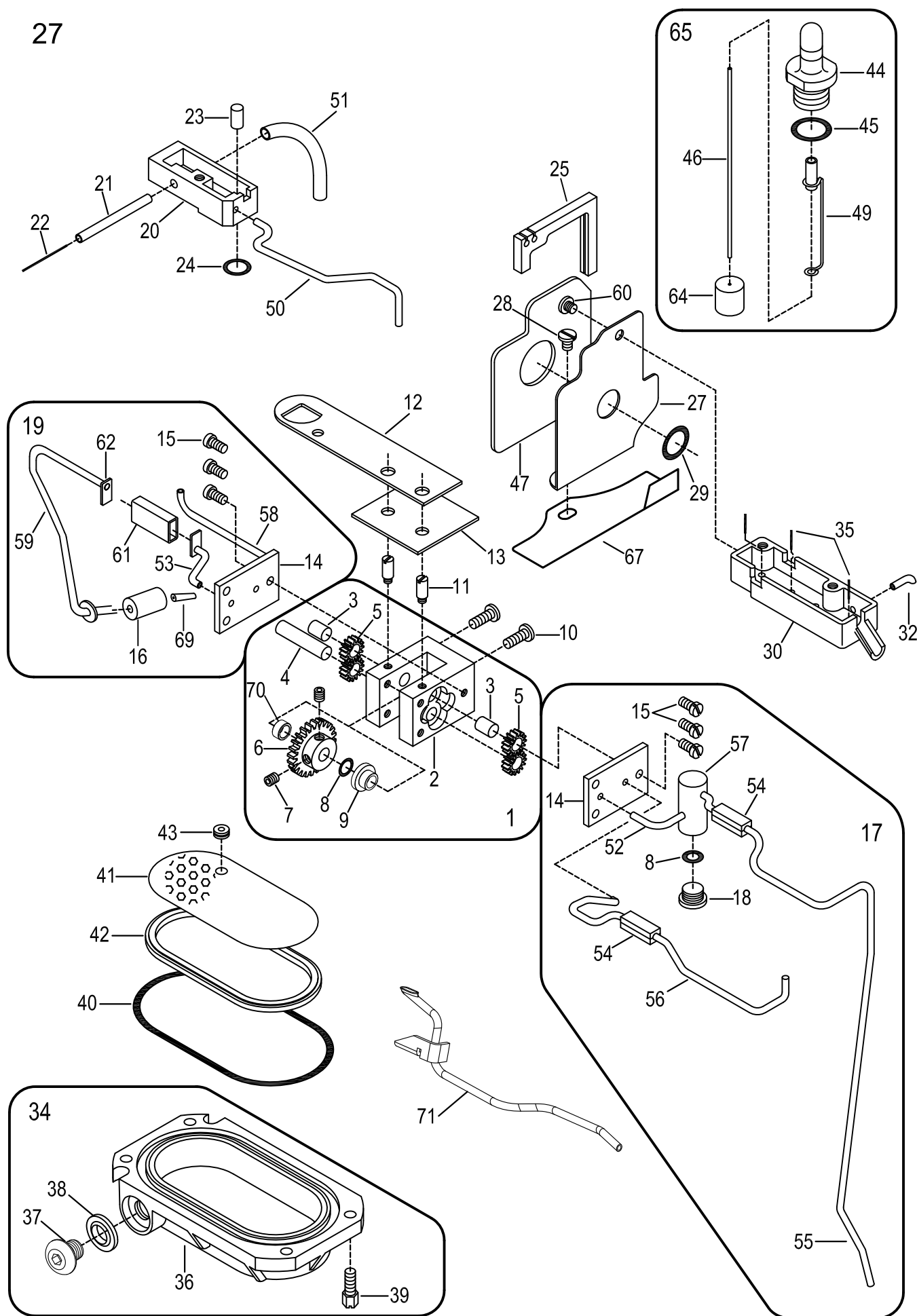


Lubricating Mechanism**給油機構****28**

Ref.	Parts			Amt .
No.	No.	Description	產品名稱	Req .
1	J2801	Oil Pump Assy	油泵組	1
2	J2802-2	Pump Base	油泵座	1
3	J2803	Pin	心軸(短)	2
4	J2804-3	Pin	心軸(長)	2
5	J2805-1	Gear (Small)	齒輪(小)	4
6	J2806-3	Gear (Large)	齒輪(大)	1
7	J0207	Screw (SM 11/64-40 × 5)	螺絲	2
8	L0441	O Ring	O 型環	2
9	J2868-1	Gasket	銅套	1
10	J0403	Screw (SM 11/64-40 × 12)	螺絲	2
11	J2811	Screw (SM 9/64-40)	關節螺絲	2
12	J2812	Gasket	長型止油墊片	1
13	J2813	Gasket	四方型止油墊片	1
14	J2814-1	Oil Guide Cover	導油蓋	2
15	J0411	Screw (SM 9/64-40 × 7)	螺絲	6
16	J2816	Filter	濾油氈	1
17	J2817	Rear Oil Pipe Assy	下座吸油組	1
18	J0230	Screw (SM 3/8-28 × 4)	螺絲	1
19	J2819-2	Front Oil Pipe Assy	上座吸油組(細管)	1
20	J2820-2	Oil Cup Assy	承油槽(後)	1
21	J2821	Pipe	油蕊管	1
22	J2822	Oil String	油蕊	1
23	J2823	Oil Felt	油氈	1
24	J2824	O Ring	防震O 型環	1
25	J2825-1	Oil Stop Rubber	止油膠狀	1
26				
27	J2827-1	Oil Guide Rubber	導油片	1
28	J2619	Screw (SM 11/64-40 × 6)	螺絲	4
29	J2829	O Ring Ø12.7×Ø18×3	油封	1
30	J2830-1	Oil Cup (Front)	承油槽(前)	1
31				
32	J2832	Pipe	油蕊管	1
33				
34	J2834	Oil Reservoir Assy	油槽組	1
35	J2835	Oil String	油蕊	3
36	J2836	Oil Reservoir	油槽	1
37	J0267	Screw (SM 3/8-28 × 10.5)	螺絲	1
38	J0219-1	Oil Seal	方徑油環	1
39	J2015	Screw (SM 3/16-32 × 12)	螺絲	4
40	J2840	O Ring	油槽止油環	1

* Ref. No. 41 to 71 See the following page

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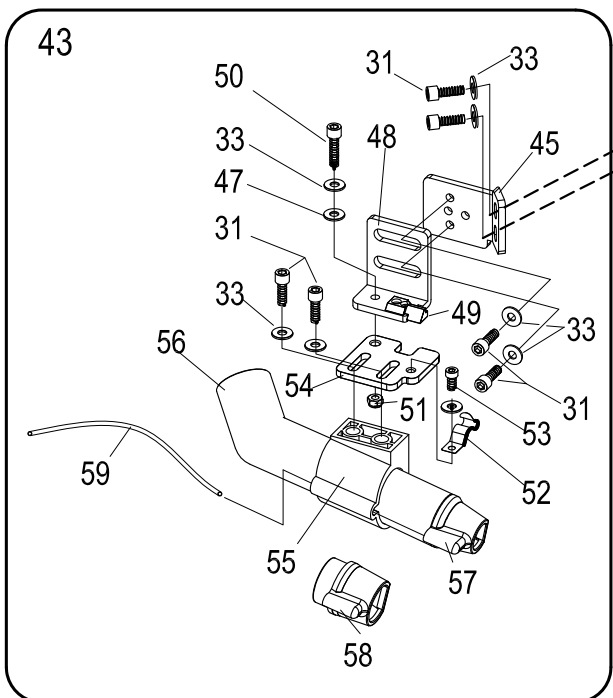


Lubricating Mechanism**給油機構****28**

Ref.	Parts			Amt .
No.	No.	Description	產品名稱	Req .
41	J2841	Filter	濾油網	1
42	J2842	Filter Support	濾油網固定環	1
43	J2843	Pipe Guide	油管導圈	1
44	J2844	Oil Sight Gauge	外視油量計	1
45	J2845	O Ring	O 型環	1
46	J2846	Float Bar Indicator	油量指針	1
47	J2847-1	Gasket	吸油氈	1
48				
49	J2849	Indicator Support Wire	指針固定鋼線	1
50	J2850	Oil Pipe	銅管	1
51	J2851-1	Oil Pipe	C型銅管	1
52	J2852	Oil Pipe	L型銅管(下)	1
53	J2853	Oil Pipe	閃電型銅管(上)	1
54	J2854-1	Oil Stopper	長型止油塊(下)	4
55	J2855	Oil Pipe	下座吸油管	1
56	J2856	Oil Pipe	菱型銅管(下)	1
57	J2857	Oil Filter (Upper)	集垢筒(下)	1
58	J2858	Oil Pipe (Upper)	銅管(上)	1
59	J2859-3	Oil Pipe (Long & Upper)	銅管(長)(上)	1
60	SV239	Screw (M4-0.7 × 5)	螺絲	1
61	J2861	Oil Box	方型集油(上)	1
62	J2862	Seal	方型銅片(上)	2
63				
64	J2864	Float Base	浮標	1
65	J2865	Oil Indicator Assy	外視油鏡組	1
66				
67	J2867	Gasket	長型止油墊片	1
68				
69	J2869	Sead Plug	塑膠塞	1
70	J2872-1	Gasket	銅套	1
71	J2871	Oil Pipe	銅管	1

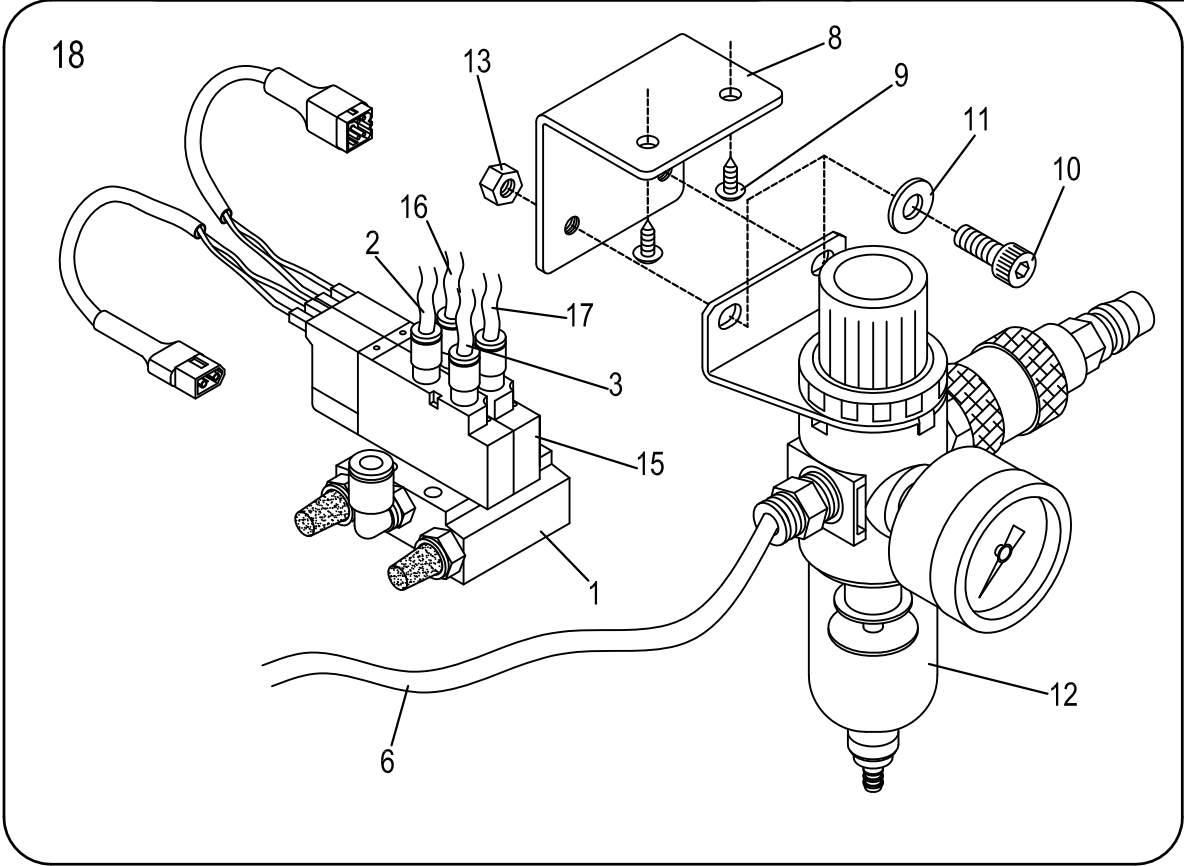
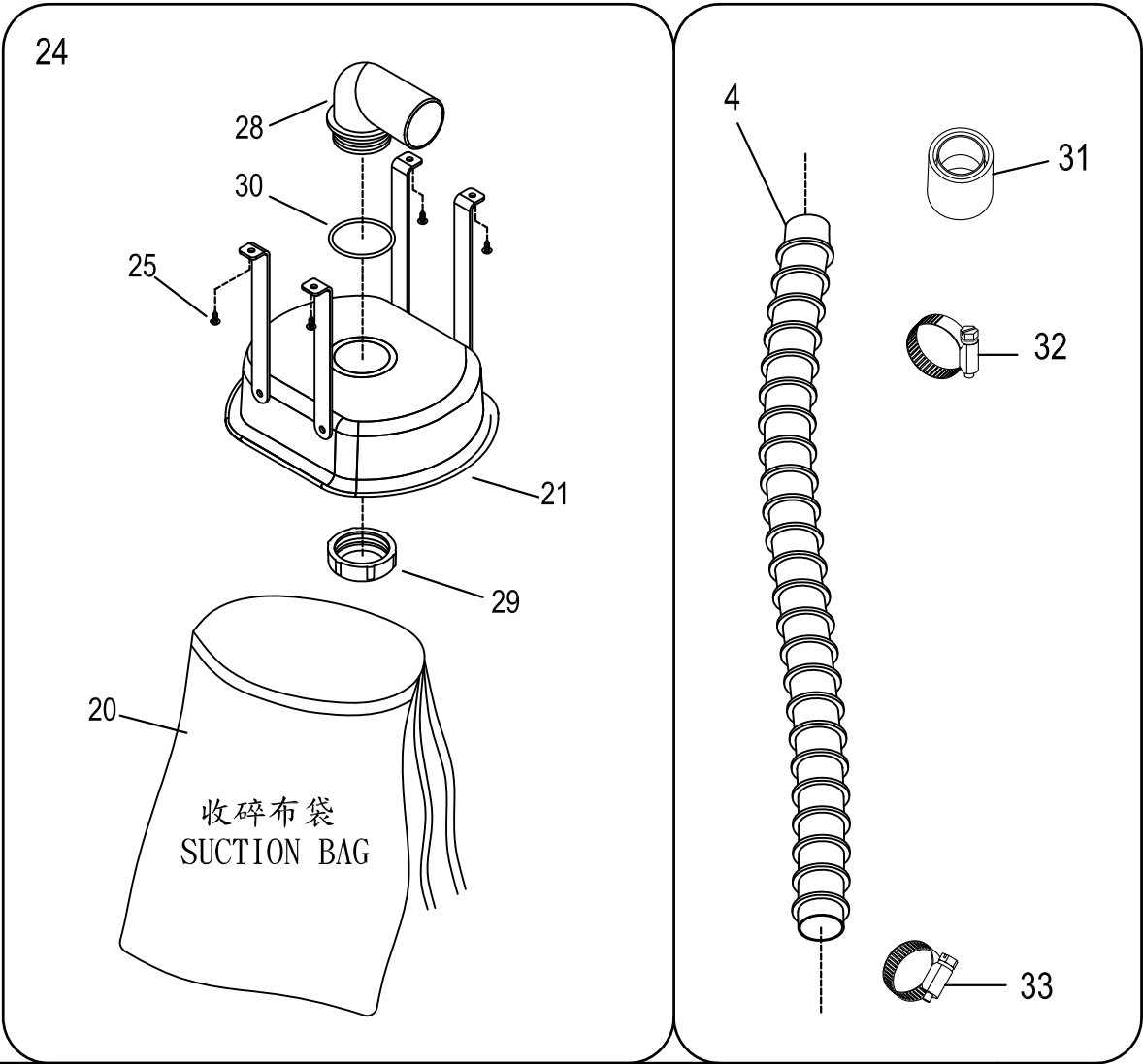
*Ref . No . 1 to 40 See the preceding page.

This diagram shows the exploded view of the motor assembly. The components are numbered as follows: 1. Motor unit with wires; 2. Small screw; 3. Spring; 4. Washer; 5. Gear housing part; 6. Gear housing part; 7. Gear; 8. Small screw; 9. Nut; 10. Gear housing part; 11. Gear housing part; 12. Gear housing part; 13. Gear housing part; 14. Spring; 15. Spring; 16. Nut; 17. Gear housing part.



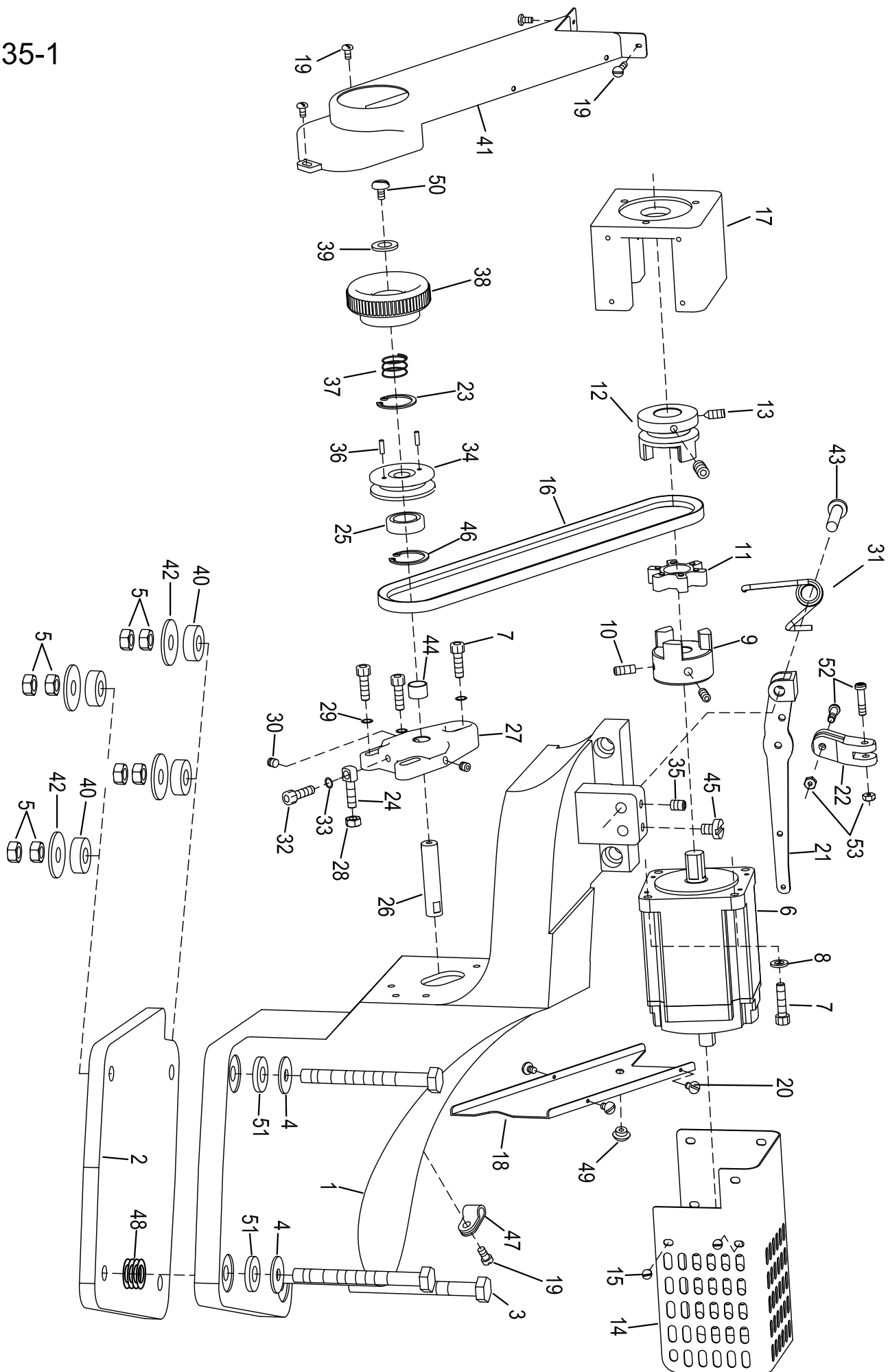
Direct-drive Servo Motor & Venturi Device (Optional)**直驅馬達&吸風機構(選購)****32**

Ref.	Parts			Amt .
No.	No.	Description	產品名稱	Req .
1	J3201	Direct-drive Servo Motor	直驅馬達	1
2	SF242	Screw (M6-1.0×14)	螺絲	3
3	SF243	Screw (M6-1.0 × 25)	螺絲	4
4	15-39	Spring Washer	彈簧華司	4
5	J3205	Coupling	馬達轉軸器	1
6	J3206	Coupling	車台轉軸器	1
7	J3207	Rubber Cushion	橡膠防震	1
8	SW06	Spring Washer	彈簧華司	3
9	SV250	Screw (M5-0.8 × 5)	螺絲	2
10	J3210-1	Mounting Base	直驅馬達固定座	1
11	J3211	Synchronizer Wheel	定位輪	1
12	J3212	Safety Cover	小馬達防護蓋	1
13	J3213	Coupling Assy	連軸器整組	1
14	J3214	Screw (M6-1.0 × 15)	螺絲	1
15	J3215	Screw (SM 11/64-40 × 20)	螺絲	3
16	SV239	Screw (M4-0.7 × 5)	螺絲	8
29	J3229	Direct-drive Servo Motor Assy	直驅馬達傳動組	1
31	SV252	Screw (M5-0.8 × 10)	螺絲	6
33	VK48	Washer	華司	4
43	J3243-3	Suction Device Assy	吸風管整組	1
44	27-18	Suction Regulator	調節閥	1
45	J3245	Suction Bracket	吸風托架	1
47	J3247	Wave Washer	波浪華司	1
48	J3248	Link Bracket	連接座	1
49	J3249	Location Block	定位塊	1
50	SV253	Screw (M5-0.8 × 16)	螺絲	1
51	J3251	Nut (M5-0.8)	螺帽	1
52	J3252	S type Clamp	S型夾片	1
53	SF222	Screw (M4-0.7 × 6)	螺絲	4
54	J3254	Regulating Bracket	調整座	1
55	J3255	Pipe Bracket	壓克力固定座	1
56	J3256	Air Pipe	吸風管	1
57	J3257	Air Outlet (small)	吸風頭(小)	1
58	J3258	Air Outlet (large)	吸風頭(大)	1
59	J3259	Suction Pipe	風管 (100m/m長)	1



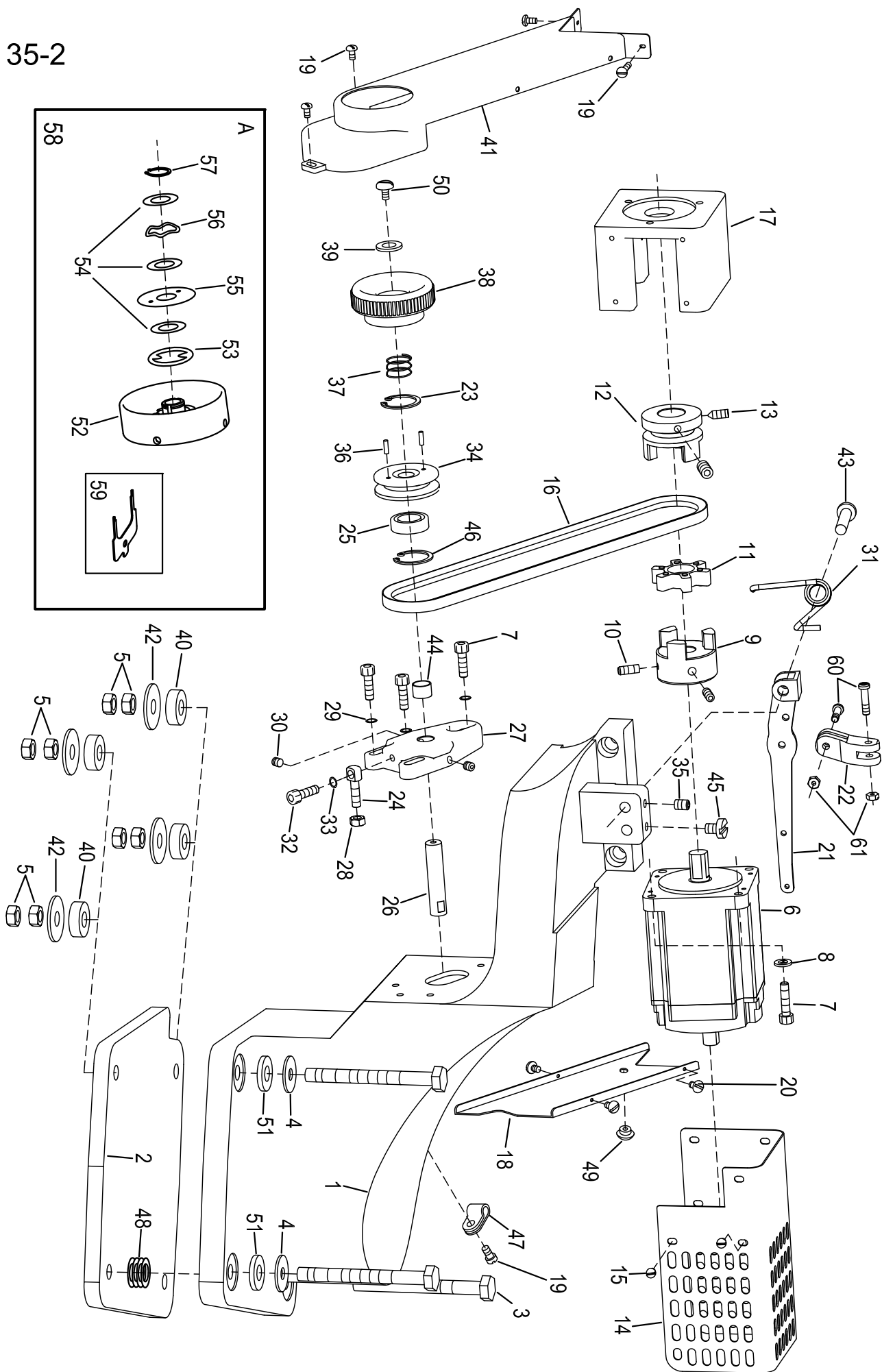
Pneumatic Auto Lifter & Ventri Device**抬壓腳與收碎布機構****34**

Ref.	Parts			Amt .
No.	No.	Description	產品名稱	Req .
1	J3401	Air Solenoid Base	電磁整組	1
2	J3402	Pipe	PU管 Ø4xØ6x1200mm	1
3	J3403	Pipe	PU管 Ø4xØ6x320mm	1
4	J3404	Plastic Tube	塑膠管	1
5				
6	J3406	Pipe	PU管 Ø2.5xØ4x80mm	1
7				
8	23-08	Regulator Support	壓力表支架	1
9	15-24	Wood Screw	木螺絲	2
10	SV266	Screw (M6-1.0 × 10)	螺絲	2
11	WF06	Spring Washer	彈簧墊片	2
12	23-12	Pressure Meter	壓力表	1
13	NF31	Nut (M6-1.0)	螺帽	2
14				1
15	J3415	Air Solenoid Base	電磁閥座	1
16	J3416	Pipe	PU管 Ø4xØ6x900mm	1
17	J3417	Pipe	PU管 Ø4xØ6x800mm	1
18	J3418	Air Solenoid, Complete Set	電磁閥與氣壓整組	1
19				
20	27-15	Suction Bag	收碎布袋	1
21	27-01-1	Suction Bag Holder	碎布袋固定座	1
22	27-02	Z-Type Bracket	Z型固定支架	1
23	27-03	Wood Screw	木螺絲	4
24	27-04	Suction Bag Assy	C-100廢布和線頭收集組	1
25	27-05	Wood Screw	木螺絲	4
26				
27				
28	27-09	Plastic Tube	塑膠彎管	1
29	27-10	Plastic Nut	塑膠螺帽	1
30	27-30	O Ring	O型環	1
31	27-25	Plastic Connector	塑膠接頭(25灰色)	1
32	27-12	Pipe Fastener	緊縮環	1
33	27-26	Pipe Fastener	緊縮環(大)	1



Mounting Assy & Clutch Motor(1)**固定座與傳動機構(1)****36-1**

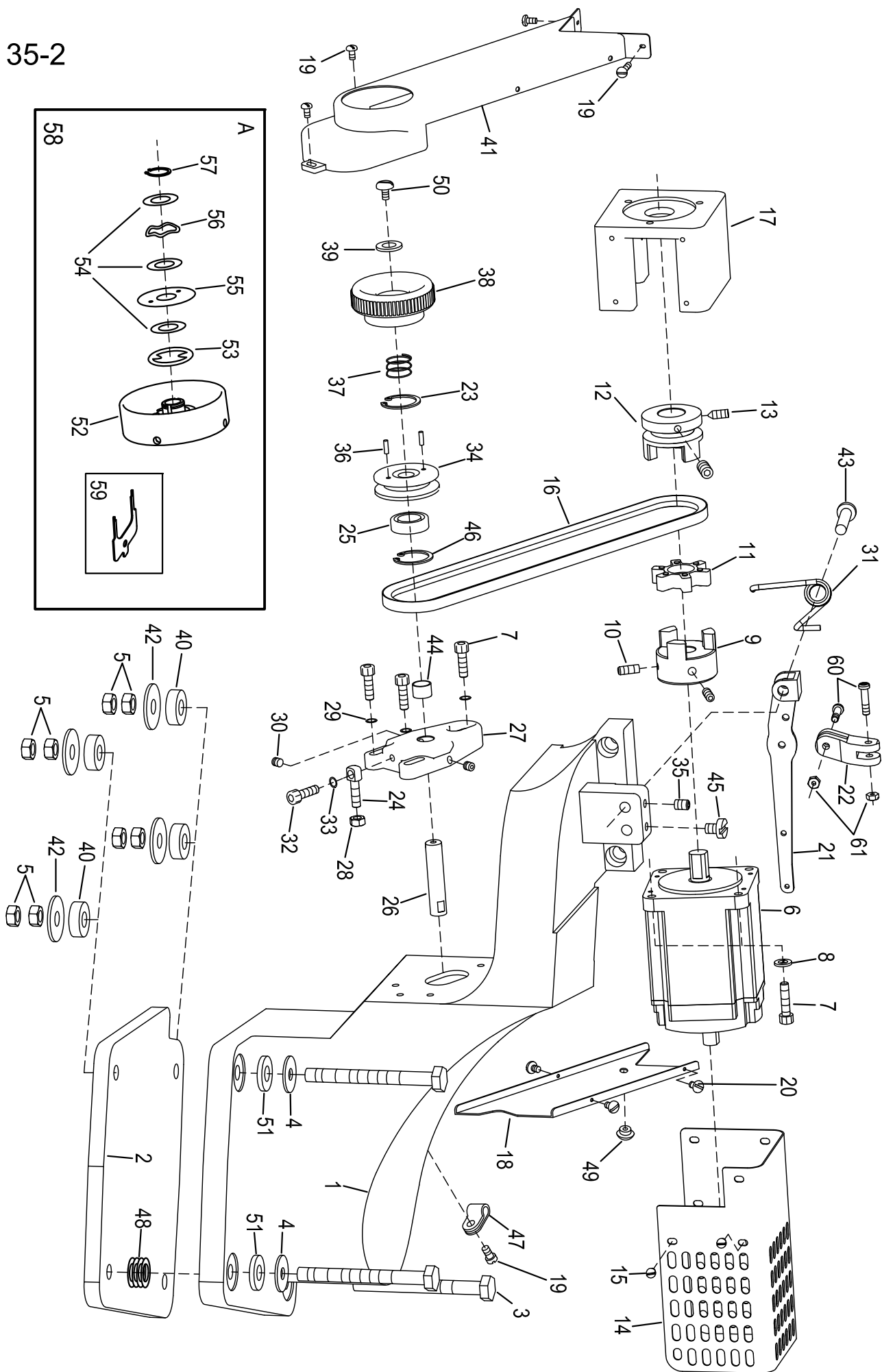
Ref.	Parts			Amt .
No.	No.	Description	產品名稱	Req .
1	J3601-1	Rest Bracket	機體固定座	1
2	J3602-1	Gasket	羊毛氈	1
3	J3603-3	Screw (M10-1.5 × 100)	螺絲	4
4	J3010	Washer (M10)	華司	4
5	J3605	Nut (M10-1.5)	螺帽	8
6	J3201	AC Servo Motor HVP 70-SL	AC伺服馬達	1
7	SF243	Screw (M6-1.0 × 25)	螺絲	7
8	1539	Spring Washer (M6)	彈簧華司	4
9	J3205	Coupling	連軸器	1
10	SF242	Screw (M6-1.0 × 14)	螺絲	3
11	J3207	Rubber Cushion	隔震橡膠	1
12	J3206-1	Coupling Gear	轉軸器傳動輪	1
13	J3214	Screw (M6-1.0 × 15)	螺絲	1
14	J3614	Safety Cover	防護蓋	1
15	SV239	Screw (M4-0.7 × 5)	螺絲	6
16	J3616-1	Belt	皮帶 (K25)	1
17	J3210-1	Mounting Base	馬達固定座	1
18	J3618	Belt Cover	皮帶蓋	1
19	SV221	Screw (M4-0.7 × 8)	螺絲	5
20	SV214	Screw (M3-0.5 × 4)	螺絲	4
21	J3621-3	Lift Bar	押腳提升	1
22	J3826-1	Connecting Rod	連桿	1
23	J3623	Retainung Ring	扣環	1
24	J3624	Fixed Bolt (M6-1.0)	固定樁	1
25	VE22	Bearing	培林	1
26	J3626	Shaft	軸心	1
27	J3627	Bearing House	培林座	1
28	NV13	Nut (M6-1.0)	螺母	1
29	WF06	Washer (M6)	墊片	3
30	GL37	Screw (M5-0.8 × 10)	螺絲	2
31	J3023-1	Spring	扭簧	1
32	J3632	Screw (M5-0.8 × 25)	螺絲	1
33	SW06	Spring Washer (M5)	彈簧華司	1
34	J3634	Inner Belt Wheel	被動輪	1
35	SV264	Screw (M6-1.0 × 8)	螺絲	1
36	J0225-1	Location Pin	定位銷	2
37	J3637	Spring	彈簧	1
38	J3638	Pulley	手動輪	1
39	J3639	Washer	墊片	1
40	J3009	Rubber Cusion	橡膠	4
41	J3641-C	Belt Guard	傳動防護罩	1
42	J3642	Washer	墊片	4
43	J3021	Pin	插銷	1
44	J3644	Washer	隔環	1
45	SV262	Screw (M6-1.0 × 10)	螺絲	1
46	VE21	Retainung Ring	扣環	1
47	UC-5	Cord Clamp	配線固扭 UC-5	1
48	J3648	Spring	彈簧	4
49	K0114	Seal Plug	膠塞	1
50	J3650	Screw (M4-0.7 × 12)	螺絲	1
51	J3651	Rubber Cusion	橡膠	2
52	22-16	Screw (M5-0.8 × 21)	螺軸	2
53	NV12	Nut (M5-0.8)	螺帽	2



Mounting Assy & Clutch Motor(2)**固定座與傳動機構(2)****36-2**

Ref.	Parts			Amt .
No.	No.	Description	產品名稱	Req .
1	J3601-1	Rest Bracket	機體固定座	1
2	J3602-1	Gasket	羊毛氈	1
3	J3603	Screw (M10-1.5 × 100)	螺絲	4
4	J3010	Washer (M10)	華司	4
5	J3605	Nut (M10-1.5)	螺帽	8
6	J3201	AC Servo Motor	AC伺服馬達	1
7	SF243	Screw (M6-1.0 × 25)	螺絲	7
8	1539	Spring Washer (M6)	彈簧華司	4
9	J3205	Coupling	連軸器	1
10	SF242	Screw (M6-1.0 × 14)	螺絲	3
11	J3207	Rubber Cushion	隔震橡膠	1
12	J3206-1	Coupling Gear	轉軸器傳動輪	1
13	J3214	Screw (M6-1.0 × 15)	螺絲	1
14	J3614-1	Safety Cover	防護蓋	1
15	SV239	Screw (M4-0.7 × 5)	螺絲	6
16	J3616-1	Belt	皮帶 (K25)	1
17	J3210-1	Mounting Base	馬達固定座	1
18	J3618	Belt Cover	皮帶蓋	1
19	SV221	Screw (M4-0.7 × 8)	螺絲	6
20	SV214	Screw (M3-0.5 × 4)	螺絲	4
21	J3621-1	Lift Bar	押腳提升	1
22	J3826	Connecting Rod	連桿	1
23	J3623	Retaining Ring	扣環	1
24	J3624	Fixed Bolt (M6-1.0)	固定樁	1
25	VE22	Bearing	培林	1
26	J3626	Shaft	軸心	1
27	J3627	Bearing House	培林座	1
28	J3628	Nut (M6-1.0)	螺母	1
29	WF06	Washer (M6)	墊片	3
30	GL37	Screw (M5-0.8 × 12)	螺絲	2
31	J3023-1	Spring	扭簧	1
32	J3632	Screw (M5-0.8 × 25)	螺絲	1
33	SW06	Spring Washer (M5)	彈簧華司	1
34	J3634	Inner Belt Wheel	被動輪	1
35	SV264	Screw (M6-1.0 × 8)	螺絲	1
36	J0225-1	Location Pin	定位銷	2
37	J3637		彈簧	1
38	J3638	Pulley	手動輪	1
39	J3639	Washer	墊片	1
40	J3009	Rubber Cusion	橡膠	4

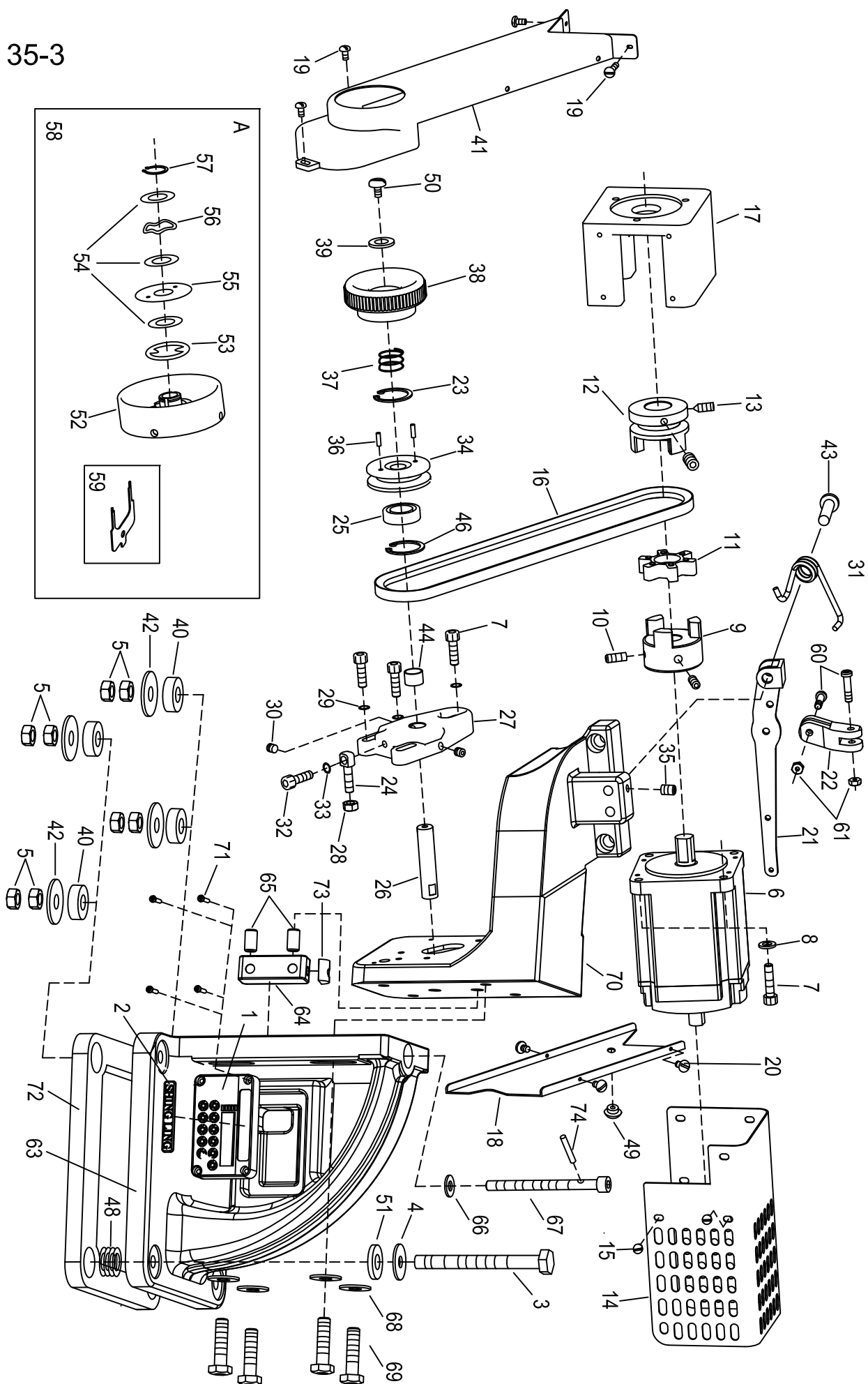
* Ref. No. 41 to 61 See the following page



Mounting Assy & Clutch Motor(2)**固定座與傳動機構(2)****36-2**

Ref.	Parts			
No.	No.	Description	產品名稱	Amt . Req .
41	J3641	Belt Guard	傳動防護罩	1
42	J3642	Washer	墊片	4
43	J3021	Pin	插銷	1
44	J3644	Washer	隔環	1
45	SV262	Screw (M6-1.0 × 10)	螺絲	1
46	VE21	Retainung Ring	扣環	1
47	36-47	Cord Clamp	配線固扭 UC-4	2
48	J3648	Spring	彈簧	4
49	K0114	Seal Plug	膠塞	1
50	J3650	Screw (M4-0.7 × 12)	螺絲	1
51	J3651	Rubber Cushion	橡膠	1
52	J3211	Synchronizer Wheel	定位輪	1
53	J3653	Synchronizer Disk	定位片	1
54	J3654	Washer	墊片	3
55	J3655	Sensor Disk	感光片	1
56	J3656	Washer	波浪華司	1
57	J3657	Retainung Ring	扣環	1
58	J3217	Synchronizer Set	定位器組	1
59	J3659	Wrench	調位板手	1
60	22-16	Screw (M5-0.8 × 21)	螺軸	2
61	NV12	Nut (M5-0.8)	螺帽 (M5)	2

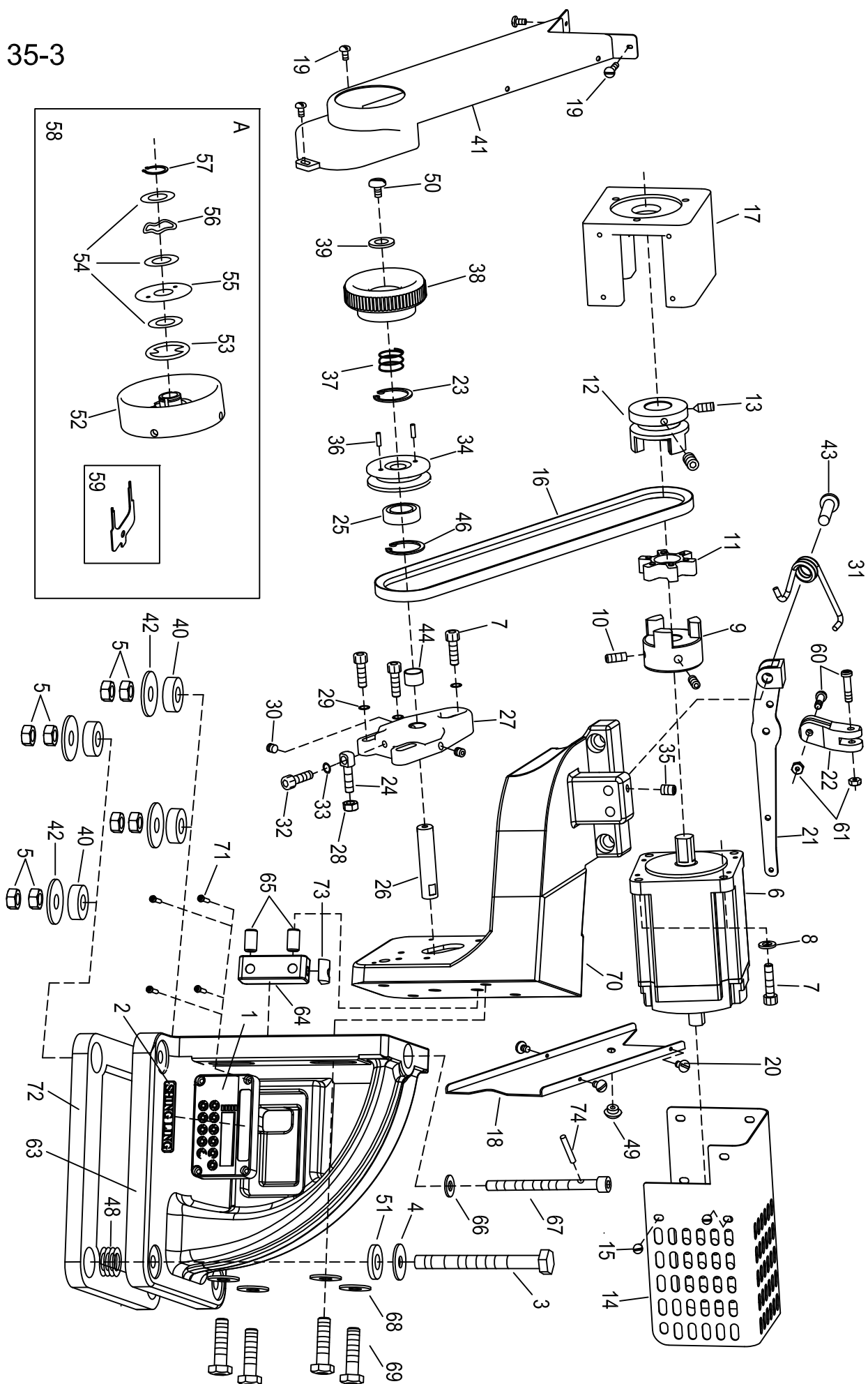
*Ref . No . 1 to 40 See the preceding page.



Mounting Assy & Clutch Motor(3)**固定座與傳動機構(3)****36-3**

Ref.	Parts			Amt .
No.	No.	Description	產品名稱	Req .
1	J121		機板座	1
2	J122	Brand Name Plate	名牌	1
3	J3603-3	Screw (M10-1.5 × 100)	螺絲	4
4	J3010	Washer (M10)	華司	4
5	J3605	Nut (M10-1.5)	螺帽	8
6	J3201	AC Servo Motor	AC伺服馬達	1
7	SF243	Screw (M6-1.0 × 25)	螺絲	7
8	1539	Spring Washer (M6)	彈簧華司	4
9	J3205	Coupling	連軸器	1
10	SF242	Screw (M6-1.0 × 14)	螺絲	3
11	J3207	Rubber Cushion	隔震橡膠	1
12	J3206-1	Coupling Gear	轉軸器傳動輪	1
13	J3214	Screw (M6-1.0 × 15)	螺絲	1
14	J3614-1	Safety Cover	防護蓋	1
15	SV239	Screw (M4-0.7 × 5)	螺絲	6
16	J3616-1	Belt	皮帶 (K25)	1
17	J3210-1	Mounting Base	馬達固定座	1
18	J3618	Belt Cover	皮帶蓋	1
19	SV221	Screw (M4-0.7 × 8)	螺絲	4
20	SV214	Screw (M3-0.5 × 4)	螺絲	4
21	J3621-3	Lift Bar	押腳提升	1
22	J3826-1	Connecting Rod	連桿	1
23	J3623	Retaining Ring	扣環	1
24	J3624	Fixed Bolt (M6-1.0)	固定樁	1
25	VE22	Bearing	培林	1
26	J3626	Shaft	軸心	1
27	J3627	Bearing House	培林座	1
28	J3628	Nut (M6-1.0)	螺母	1
29	WF06	Washer (M6)	墊片	3
30	GL37	Screw (M5-0.8 × 12)	螺絲	2
31	J3023-1	Spring	扭簧	1
32	J3632	Screw (M5-0.8 × 25)	螺絲	1
33	SW06	Spring Washer (M5)	彈簧華司	1
34	J3634	Inner Belt Wheel	被動輪	1
35	SV264	Screw (M6-1.0 × 8)	螺絲	1
36	J0225-1	Location Pin	定位銷	2
37	J3637	Spring	彈簧	1
38	J3638	Pulley	手動輪	1
39	J3639	Washer	墊片	1
40	J3009	Rubber Cushion	橡膠	4

* Ref. No. 41 to 72 See the following page

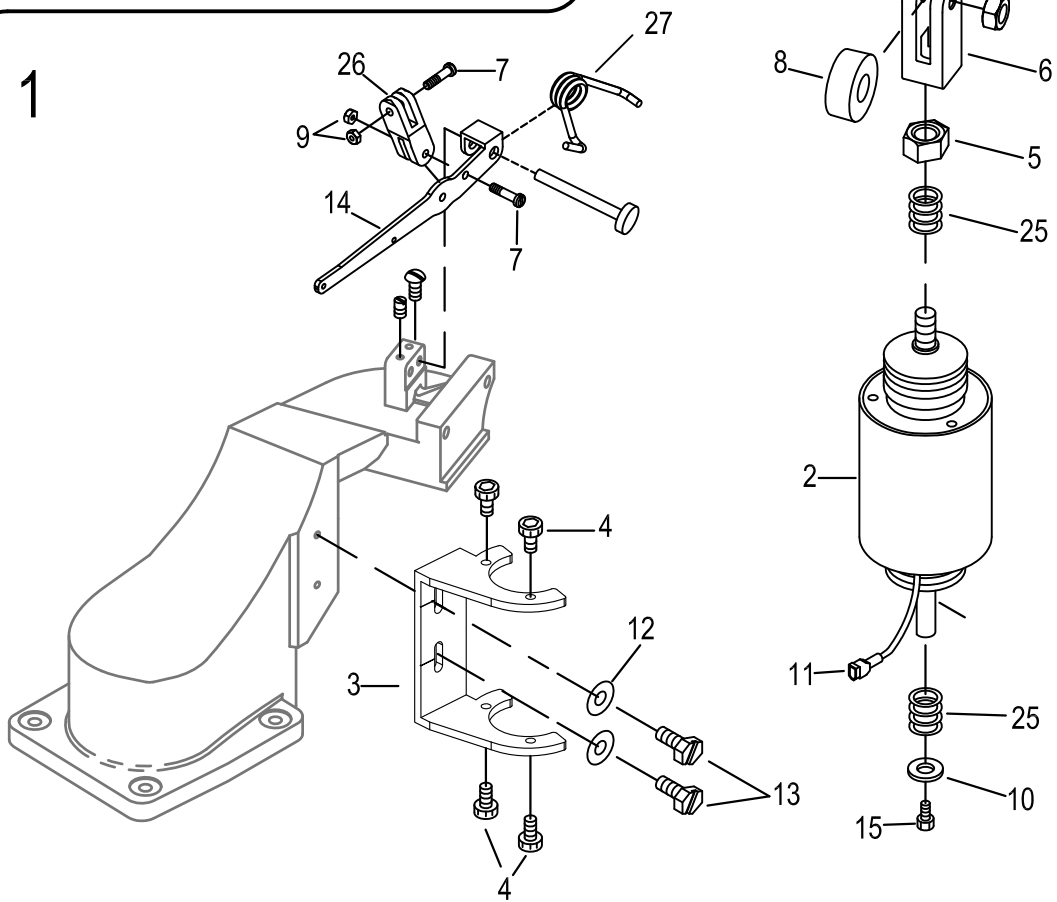


Mounting Assy & Clutch Motor(3)**固定座與傳動機構(3)****36-3**

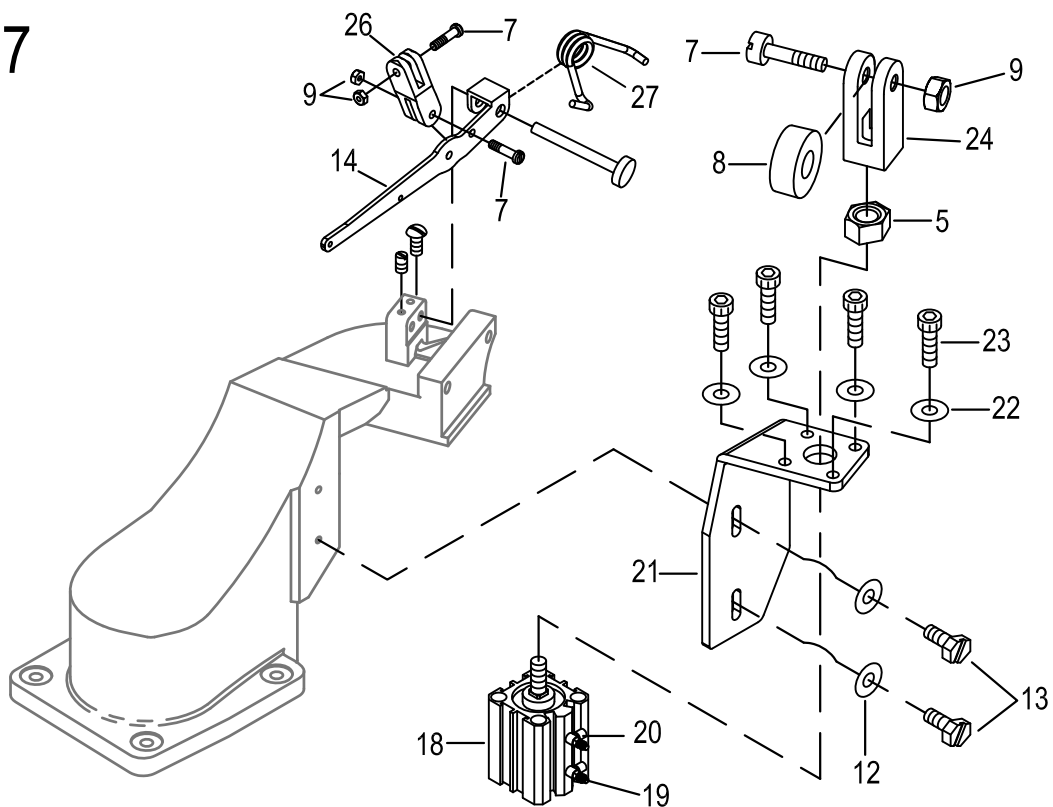
Ref.	Parts			
No.	No.	Description	產品名稱	Amt . Req .
41	J3641	Belt Guard	傳動防護罩	1
42	J3642	Washer	墊片	4
43	J3021	Pin	插銷	1
44	J3644	Washer	隔環	1
45				
46	VE21	Retainung Ring	扣環	1
47				
48	TJ3675-2	Spring	彈簧	4
49	K0114	Seal Plug	膠塞	1
50	J3650	Screw (M4-0.7 × 12)	螺絲	1
51	J3651	Rubber Cushion	橡膠	1
52	J3211	Synchronizer Wheel	定位輪	1
53	J3653	Synchronizer Disk	定位片	1
54	J3654	Washer	墊片	3
55	J3655	Sensor Disk	感光片	1
56	J3656	Washer	波浪華司	1
57	J3657	Retainung Ring	扣環	1
58	J3217	Synchronizer Set	定位器組	1
59	J3659	Wrench	調位板手	1
60	22-16	Screw (M5-0.8 × 21)	螺軸	2
61	NV12	Nut (M5-0.8)	螺帽	2
62				
63	J3663-1	Rest Bracket(R)	固定座(右)	1
64	J3664-2	Regulating Bracket	調整座	1
65	J3665	Slide	滑塊	2
66	J3666	Washer	墊片	1
67	J3667	Screw (M8-1.25 x 100)	螺絲	1
68	J3668	Washer	墊片	4
69	J3669	Screw (M10-1.5 x 40)	螺絲	4
70	J3670	Rest Bracket(L)	固定座(左)	1
71	J3671	Screw (M3-0.5 x 16)	螺絲	4
72	TJ3672	Gasket	固定座橡膠墊	1
73	J3673	Slide	滑塊	1
74	J0803	Location Pin	定位銷	1

*Ref. No. 1 to 40 See the preceding page.

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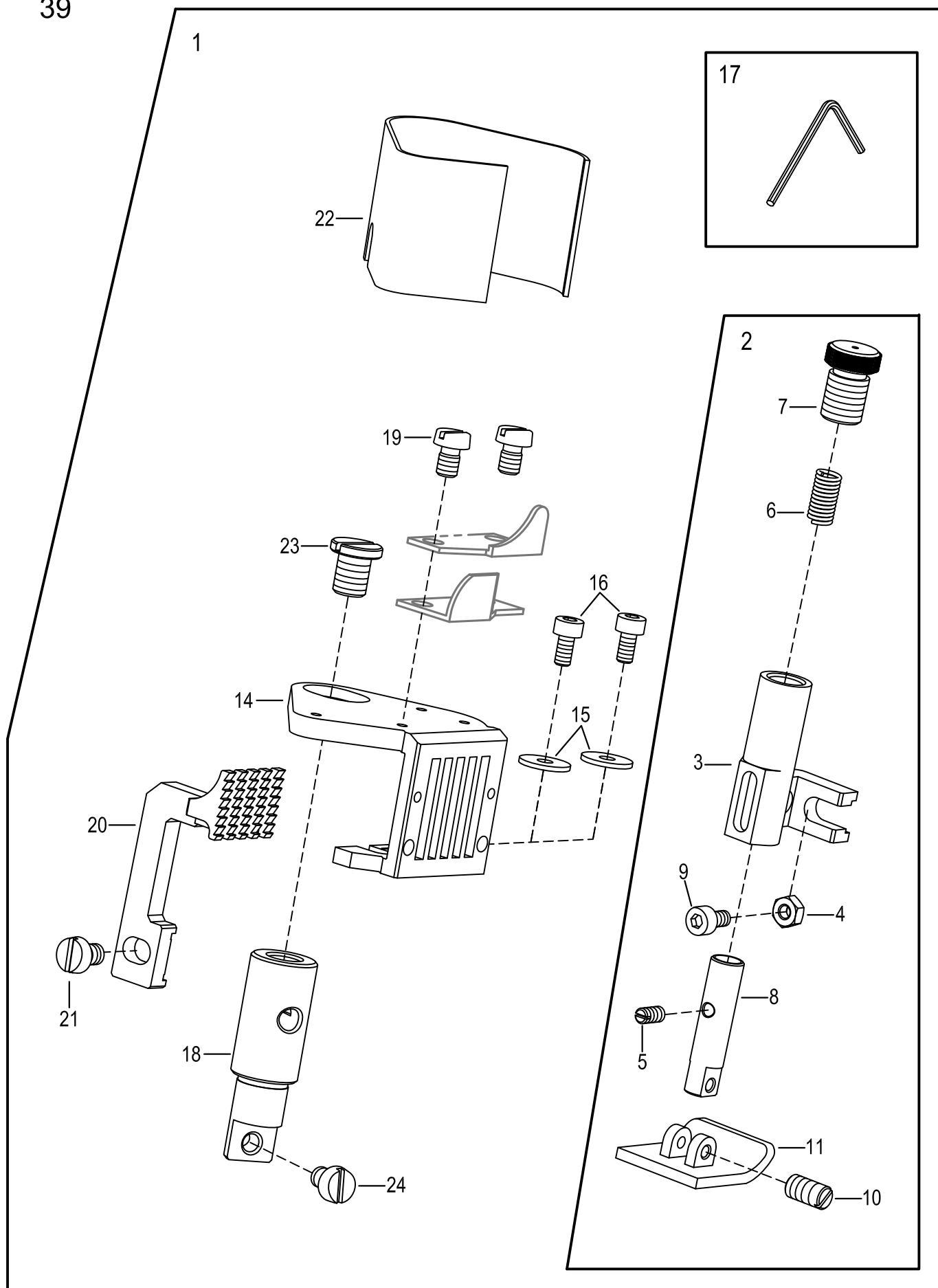


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Presser Foot Driving Mechanism**抬押腳驅動機構****38**

Ref.	Parts			Amt .
No.	No.	Description	產品名稱	Req .
1	J3801	Electric Auto Lift Solenoid Assy	電磁式抬押腳組	1
2	J3802	Auto Lifter Solenoid	抬押腳電磁閥	1
3	J3803-2	Solenoid Support Assy	電磁閥座	1
4	SV252	Screw (M5-0.8 × 10)	螺絲	4
5	NV14	Nut (M8-1.25)	螺帽	1
6	J3806	Wheel Base	滾輪座 (短)	1
7	22-16	Screw (M5-0.8 × 21)	螺軸	2
8	J3808	Lifting Wheel Guide	滾輪	1
9	NV12	Nut (M5-0.8)	螺帽	3
10	WF06	Washer	墊片	1
11	22-12	Connector	電子閥連接頭	1
12	WF07	Washer	墊片 Ø 6.5 × Ø 16	2
13	J3813	Screw (M6-1.0 × 16)	螺絲	2
14	J3621-3	Lift Bar	押腳提升	1
15	SF224	Screw (M4-0.7 × 8)	螺絲	1
16				
17	J3817	Air Auto Lifter Assy	氣壓式抬押腳組	1
18	J3818	Square Cylinder	方型氣缸	1
19	J3819	Air Inlet	氣缸入壓口	1
20	J3820	Air Outlet	出風口	1
21	J3821-1	Cylinder Bracket	氣缸托架	1
22	WF06	Washer	墊片 Ø 6.5 × Ø 12.5	4
23	GA29	Screw (M6-1.0 × 20)	螺絲	4
24	22-14	Wheel Base	滾輪座 (長)	1
25	J3825	Spring	彈簧	2
26	J3826-1	Connecting Rod	連桿	1
27	J3023-1	Spring	扭簧	1

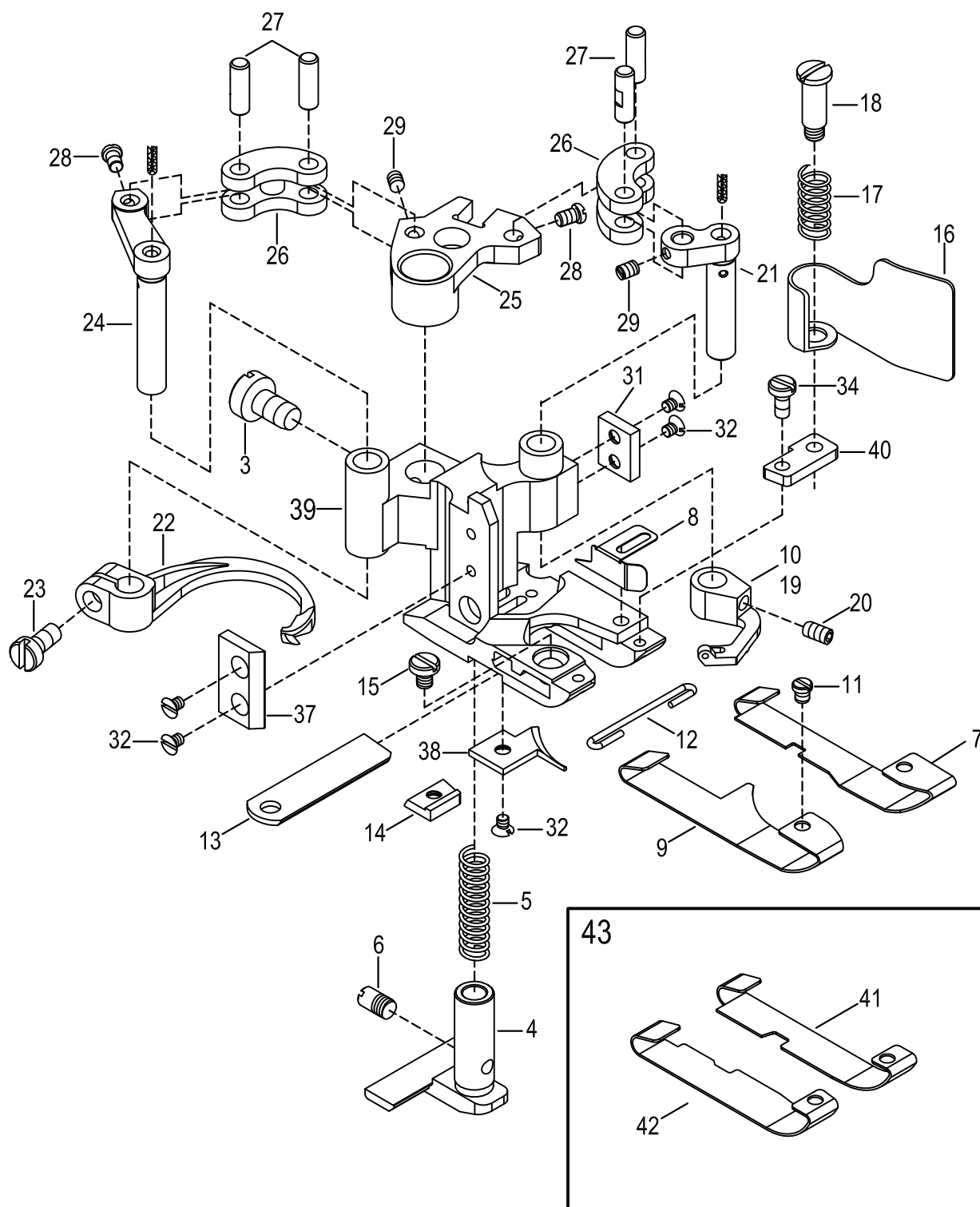


RF Device			送料延昇機構	40
Ref.	Parts			Amt .
No.	No.	Description	產品名稱	Req .
1	J4001	Rear Presser Foot Comp. Set	送料延昇整組(後拉輔助押腳組)	
2	J4002	Presser Foot Ass'y	延伸押腳組	
3	J4003	Presser Foot Bar Holden	押腳連接座	1
4	NF12	Nut (SM 11/64-40)	螺帽	1
5	J2208	Screw (SM 1/8-44 × 2.5)	螺絲	1
6	J4006	Spring	彈簧	1
7	J4007	Reguluting Screw (M8-1.25 × 9)	調節螺絲	1
8	J4008	Presser Foot Bar	押腳連接柱	1
9	J4009	Screw (SM 11/64-40 × 12.3)	螺絲	1
10	J4010	Screw (M2.3-0.4 × 2.2)	螺絲	1
11	J4011	Presser Foot	押腳底	1
12				
13				
14	J4014	Rear Extension Plate	延伸針板座	1
15	WF03	Washer	墊片	2
16	J4016	Screw (SM 9/64-40 × 10)	螺絲	2
17	FM20-2	Tool (2.5m/m)	2.5 mm L型板手	1
18	J4018	Bracket	托架	1
19	J1413	Screw (SM 9/64-40 × 8)	螺絲	2
20	J4020	Rear Extension Feed Dog	延伸九齒	1
21	J4021	Screw (SM 3/16-32 × 14)	螺絲	1
22	J4022	Side Cover	護罩	1
23	J4023	Screw (SM 1/4-40 × 8)	螺絲	1
24	J0441	Screw (SM 9/64-40 × 5)	螺絲	1

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① SL-703G2×452

② SL-703G2×460



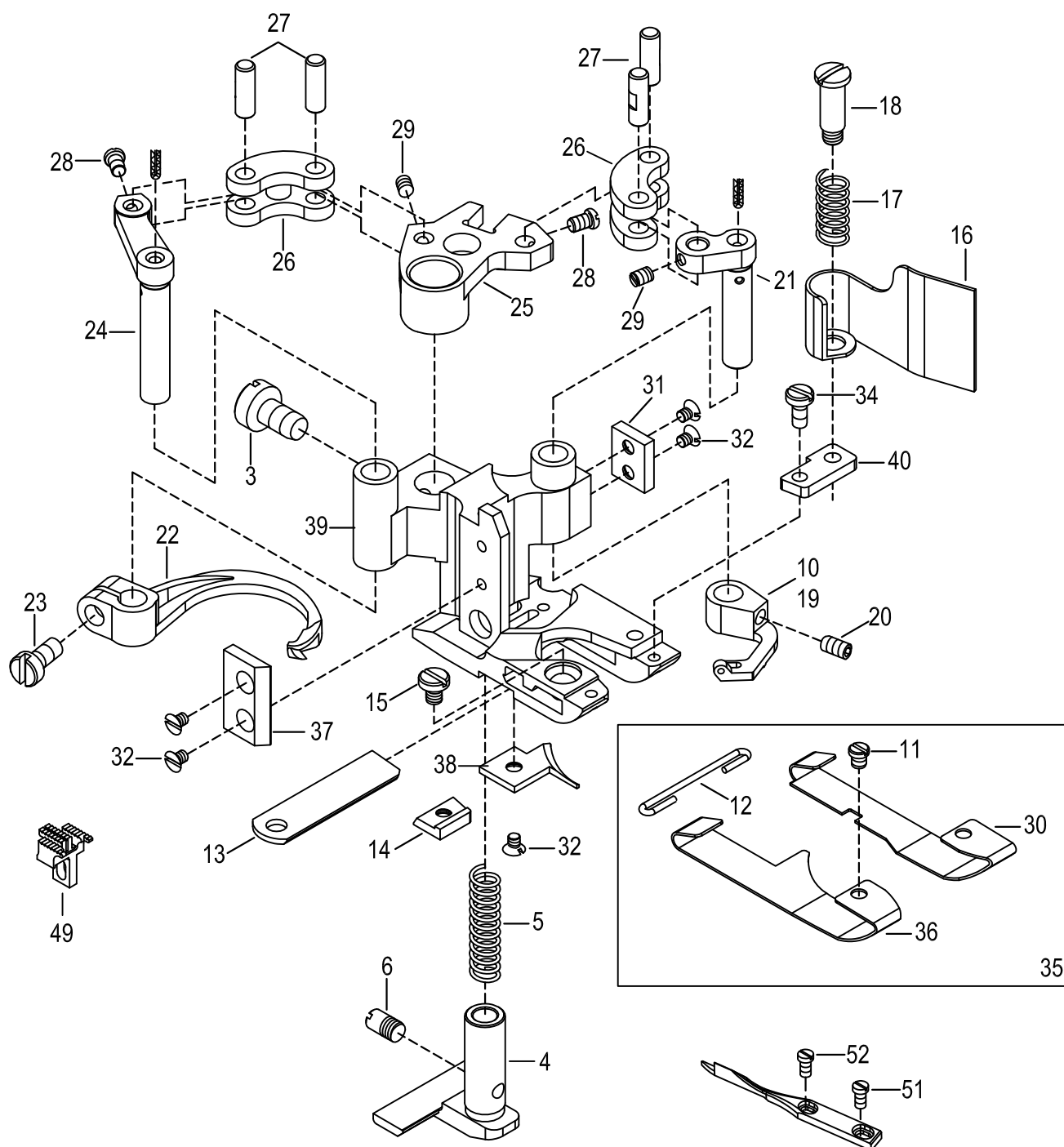
Double Edge Trimming 雙切 Presser Foot 押腳

Ref. No.	Parts No.	Description	產品名稱	Amt . Req .
1	J4201	Presser Foot Assy. #452	押腳 (組) 雙切	
2	J4202	Presser Foot Assy. #460	押腳 (組) 雙切	
3	SF121	Screw (SM 11/64-40 × 7)	螺絲	1
4	J4204-R	Fabric Guide	壓布器	1
5	J2207	Spring	彈簧	1
6	J2208	Screw (SM 1/8-44 × 2.5)	螺絲	1
7	J4207	Presser Foot Shoe (R)	押腳滑板 (右) 軟布專用	1
8	J4208	Fabric Edge Guide	擋邊	1
9	J4209	Presser Foot Shoe (L)	押腳滑板 (左) 軟布專用	1
10	J2220-3	Carrier (Short)	上飾線帶線器 (短#460)	
11	J2211	Screw (SM 3/32-56 × 2.5)	螺絲	1
12	J2212	Spring	C型鋼線	1
13	J2213-4	Lower Knife	下修刀	1
14	J2214-1	Lower Knife Clamp	下修刀固定片	1
15	J2215	Screw (SM 1/8-44 × 3.5)	螺絲	1
16	J4216-1	Chip Guard	修刀護罩	1
17	J2217	Spring	彈簧	1
18	J4218	Screw (SM 1/8-44 × 2.3)	螺絲	1
19	J2219-2	Carrier (Short)	上飾線帶線器 (短#452)	
20	J1657	Screw (SM 1/8-44 × 4)	螺絲	1
21	J2222	Crankshaft (Short)	L型曲軸 (短)	1
22	J2223	Hook (Long)	上飾線勾針 (短)	1
23	J2224	Screw (SM 1/8-44 × 7)	螺絲	1
24	J2225	Crankshaft (Long)	L型曲軸 (長)	1
25	J2226	Segment	押腳曲柄	1
26	J2227-1	Link	連接器	2
27	J2228-1	Pin	插銷	4
28	J2229	Screw (SM 3/32-56 × 3.5)	螺絲	2
29	J1033	Screw (SM 3/32-56 × 3)	螺絲	2
30				
31	J4231	Bracket (R)	押腳導片 (右) 厚	1
	J4231-1	Bracket (R)	押腳導片 (右) 薄	
32	J2254	Screw (SM 3/32-56 × 3.5)	螺絲	5
33				
34	J2277	Screw (SM 3/32-56 × 5)	螺絲	1
35				
37	J4237	Presser Guide (Left)	押腳導片 (左) 厚	1
	J4237-1	Presser Guide (Left)	押腳導片 (左) 薄	
38	J4238-2	Presser Foot Finger	導布器	1
39	J4239-2	Main Presser Foot	押腳主體	1
40	J4240-1	Extension Plate	延伸板	1
41	J4241	Presser Foot Shoe (R)	押腳滑板 (右)	1
42	J4242	Presser Foot Shoe (L)	押腳滑板 (左)	1
43	J4243	Presser Foot Shoe Assy	押腳滑板組	1

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① SL-703G2N×452

② SL-703G2N×460



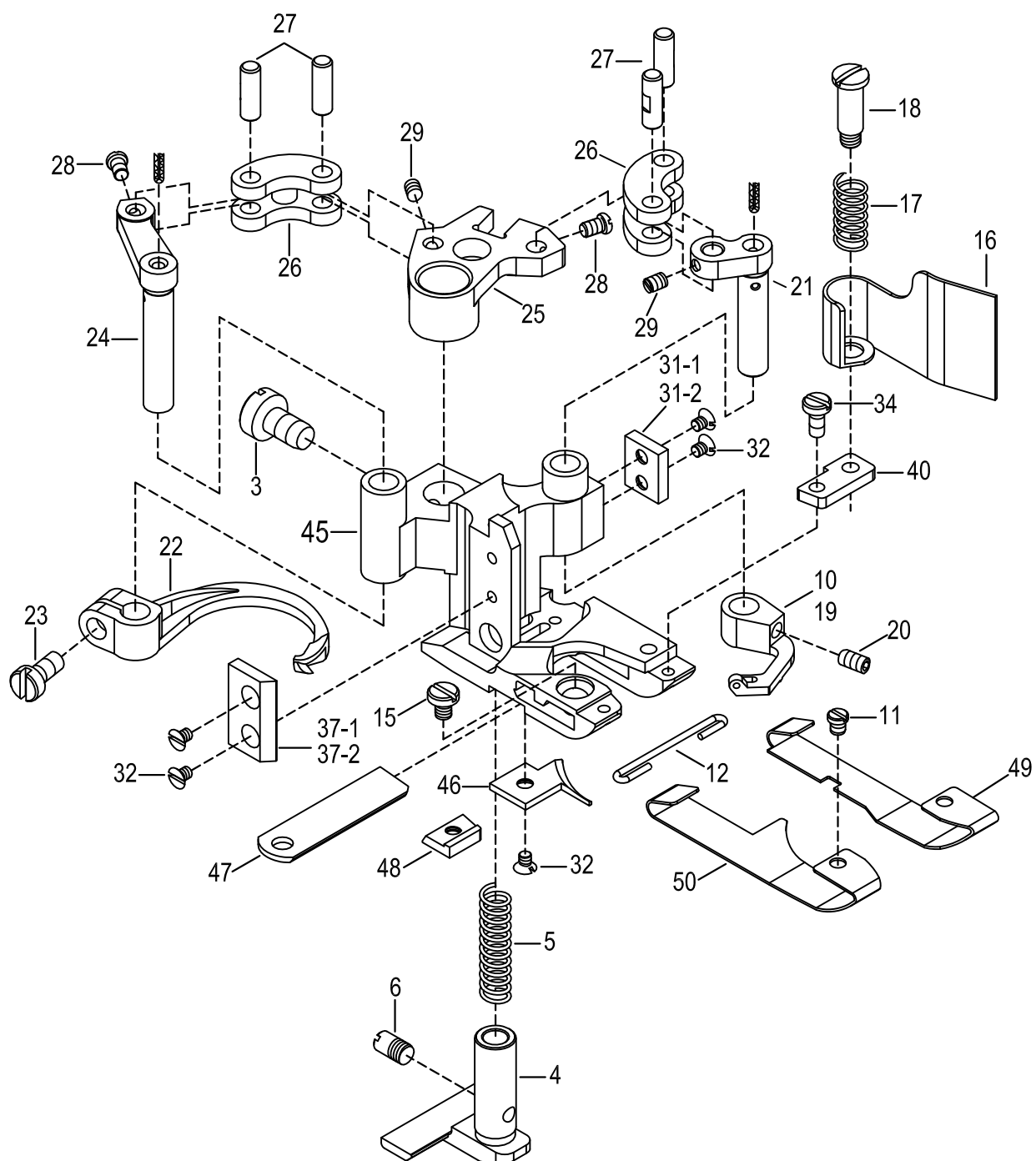
Double Edge Trimming(雙切) Presser Foot(押腳)

Ref. No.	Parts No.	Description	產品名稱	Amt . Req .
1	J4201G2N	Presser Foot Assy. #452	押腳 (組)雙切	
2	J4202G2N	Presser Foot Assy. #460	押腳 (組)雙切	
3	SF121	Screw (SM 11/64-40 × 7)	螺絲	1
4	J4204-R	Fabric Guide	壓布器	1
5	J2207	Spring	彈簧	1
6	J2208	Screw (SM 1/8-44 × 2.5)	螺絲	1
7				
8				
9				
10	J2220-R	Carrier (Short)	上飾線帶線器 (短#460)	
11	J2211	Screw (SM 3/32-56 × 2.5)	螺絲	1
12	J2212	Spring	C型鋼線	1
13	J2213-4	Lower Knife	下修刀	1
14	J2214-1	Lower Knife Clamp	下修刀固定片	1
15	J2215	Screw (SM 1/8-44 × 3.5)	螺絲	1
16	J4216-1	Chip Guard	修刀護罩	1
17	J2217	Spring	彈簧	1
18	J4218	Screw (SM 1/8-44 × 2.3)	螺絲	1
19	J2219-R	Carrier (Short)	上飾線帶線器 (短#452)	
20	J1657	Screw (SM 1/8-44 × 4)	螺絲	1
21	J2222-R	Crankshaft	L型曲軸 (短)	1
22	J2223-R	Hook (Long)	上飾線勾針 (短)	1
23	J2224	Screw (SM 1/8-44 × 7)	螺絲	1
24	J2225-R	Crankshaft (Long)	L型曲軸 (長)	1
25	J2226-R	Segment	押腳曲柄	1
26	J2227-1	Link	連接器	2
27	J2228-1	Pin	插銷	4
28	J2229	Screw (SM 3/32-56 × 3.5)	螺絲	2
29	J1033	Screw (SM 3/32-56 × 3)	螺絲	2
30	J4230-1	Presser Foot Shoe (R)	押腳滑板 (右)	1
31	J4231-R	Bracket (R)	押腳導片 (右) 厚	1
32	J2254	Screw (SM 3/32-56 × 3.5)	螺絲	5
33				
34	J2277	Screw (SM 3/32-56 × 5)	螺絲	1
35	J4235G2N	Presser Foot Shoe Assy	押腳滑板組	1
36	J4236-1	Presser Foot Shoe (L)	押腳滑板 (左)	1
37	J4237-R	Presser Guide (Left)	押腳導片 (左) 厚	1
38	J4238-2	Presser Foot Finger	導布器	1
39	J4239-2	Main Presser Foot	押腳主體	1
40	J4240-R	Extension Plate	延伸板	1
44				
45				
46				
47				
48				
49	J1616S-HSU	Main Feed Dog-S	主齒 (短)	
50	J2043-1	Fabric Guide	導布器	1
51	J1420	Screw (SM 3/32-56 × 3.3)	螺絲	1
52	J2041	Screw (SM 3/32-56 × 3.5)	螺絲	1

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⑤① SL-703G2H×452

⑤② SL-703G2H×460



SL-703G2Hx452 & SL-703G2Hx460

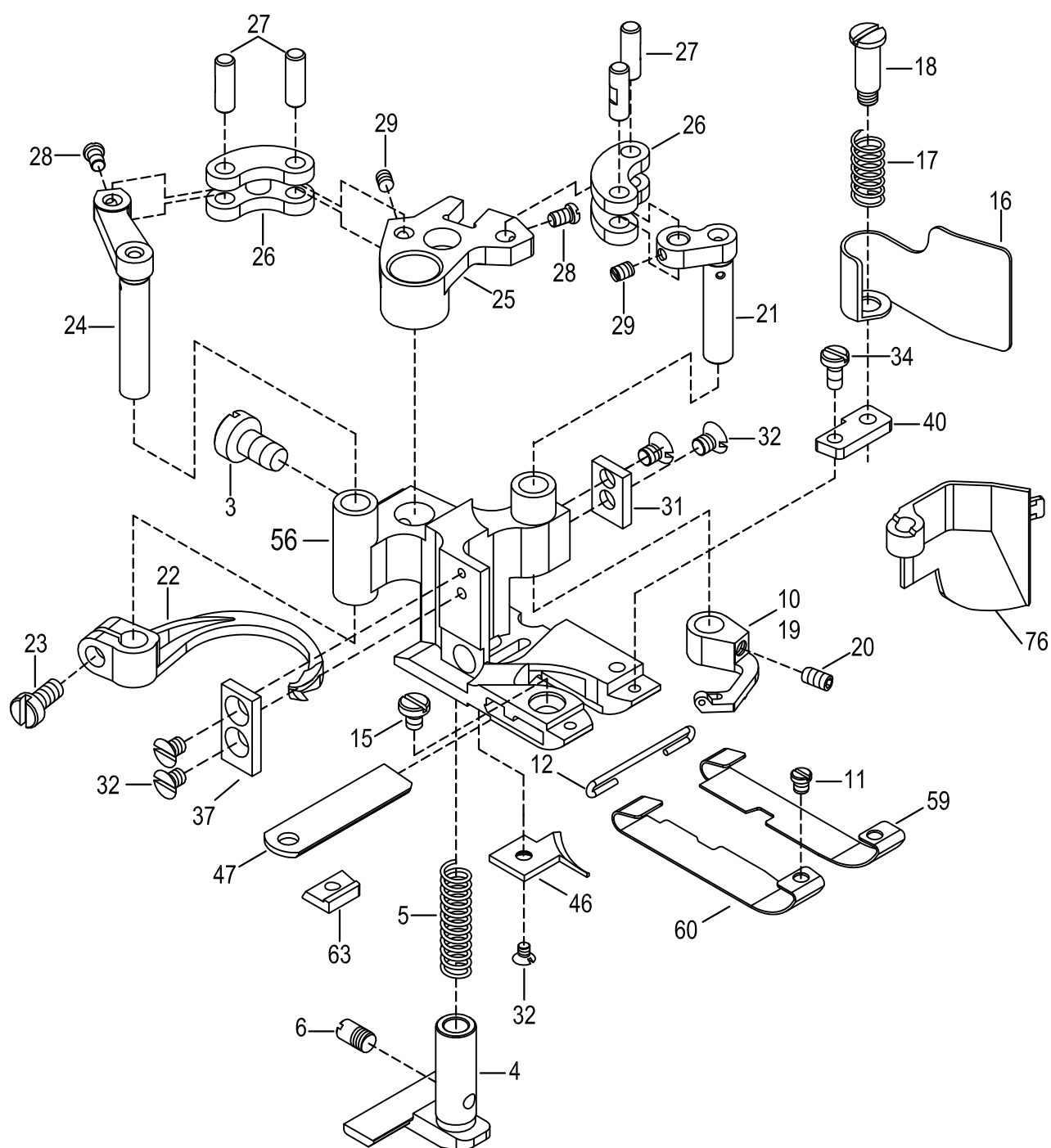
42-2

Double Edge Trimming雙切 Presser Foot (H)押腳(加寬)

Ref. No.	Parts No.	Description	產品名稱	Amt . Req .
3	SF121	Screw (SM 11/64-40 × 7)	螺絲	1
4	J4204-11	Fabric Guide	壓布器	1
5	J2207	Spring	彈簧	1
6	J2208	Screw (SM 1/8-44 × 2.5)	螺絲	1
9				
10	J2220-3	Carrier (Short)	上飾線帶線器 (短#460)	
11	J2211	Screw (SM 3/32-56 × 2.5)	螺絲	1
12	J2212	Spring	C型鋼線	1
15	J2215	Screw (SM 1/8-44 × 3.5)	螺絲	1
16		Chip Guard	修刀護罩	1
17	J2217	Spring	彈簧	1
18	J4218	Screw (SM 1/8-44 × 2.3)	螺絲	1
19	J2219-2	Carrier (Short)	上飾線帶線器 (短#452)	
20	J1657	Screw (SM 1/8-44 × 4)	螺絲	
21	J2222	Crankshaft (Short)	L型曲軸 (短)	1
22	J2223	Hook (Long)	上飾線勾針 (短)	1
23	J2224	Screw (SM 1/8-44 × 7)	螺絲	1
24	J2225	Crankshaft (Long)	L型曲軸 (長)	1
25	J2226	Segment	押腳曲柄	1
26	J2227-1	Link	連接器	2
27	J2228-1	Pin	插銷	4
28	J2229	Screw (SM 3/32-56 × 3.5)	螺絲	2
29	J1033	Screw (SM 3/32-56 × 3)	螺絲	2
30				
31-1	J4231	Bracket (R)(Heavy)	押腳導片 (右) 厚	1
31-2	J4231-1	Bracket (R)(Light)	押腳導片 (右) 薄	
32	J2254	Screw (SM 3/32-56 × 3.5)	螺絲	5
33				
34	J2277	Screw (SM 3/32-56 × 5)	螺絲	1
37-1	J4237	Presser Guide (Left)(Heavy)	押腳導片 (左) 厚	1
37-2	J4237-1	Presser Guide (Left)(Light)	押腳導片 (左) 薄	
40	J4240-R	Extension Plate	延伸板	1
44				
45	J4245-2	Main Presser Foot	押腳主體	1
46	J4246	Presser Foot Finger	導布器	1
47	J4247-1	Lower Knife	下修刀	1
48	J4264	Lower Knife Clamp	下修刀固定片	1
49	J4249	Presser Foot Shoe (R)	押腳滑板 (右)	1
50	J4250	Presser Foot Shoe (L)	押腳滑板 (左)	1
51	J4251	Presser Foot Assy. #452	押腳 (組) 雙切	
52	J4252	Presser Foot Assy. #460	押腳 (組) 雙切	

⑤⑦ SL-703-G0H×452

③③ SL-703-G0H×460

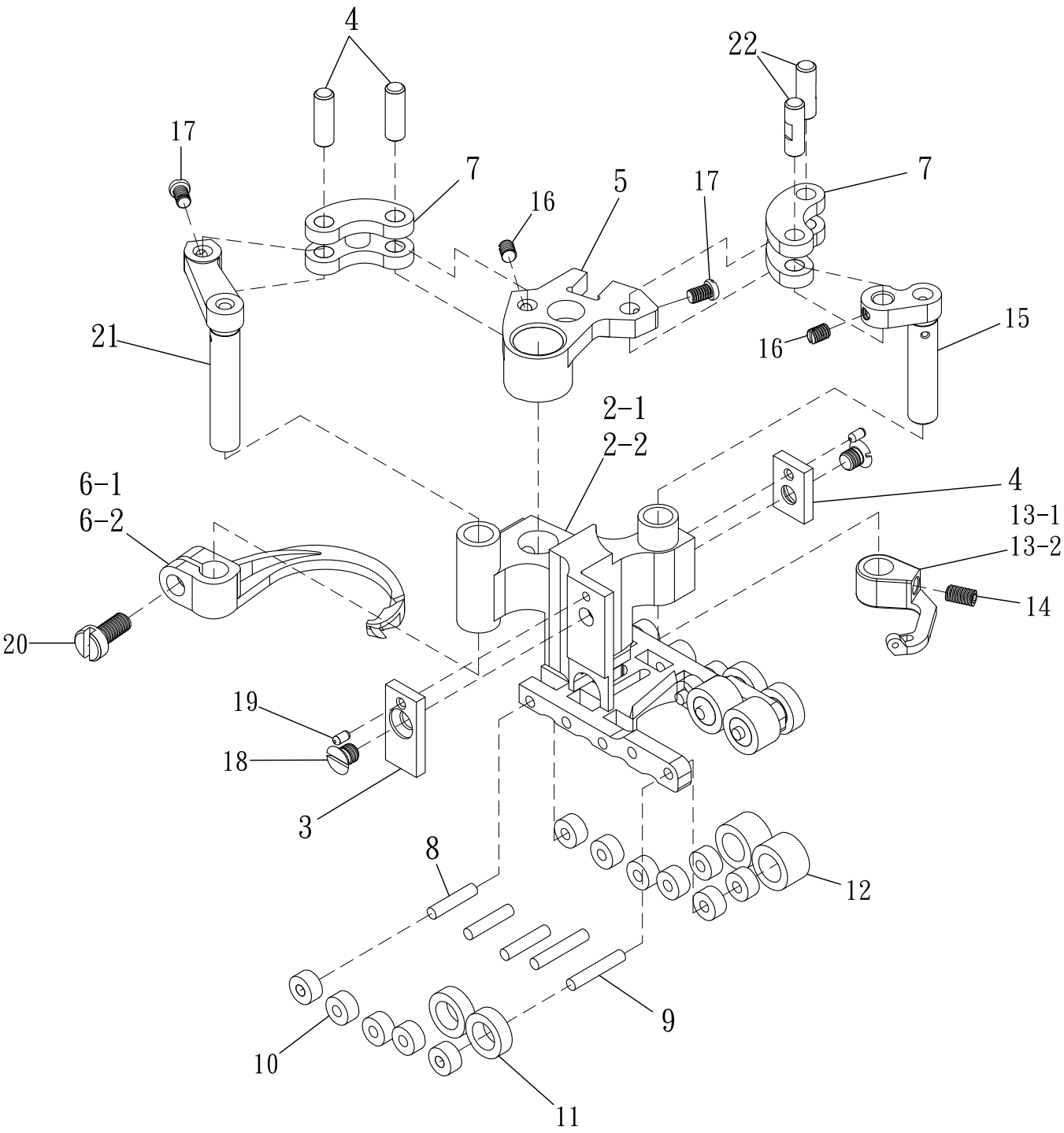


SL-703G0Hx452 & SL-703-G0Hx460

Double Edge Trimming雙切 Presser Foot(H)加寬押腳，車保暖衣				42-3
Ref.	Parts			Amt .
No.	No.	Description	產品名稱	Req .
3	SF121	Screw (SM 11/64-40 × 7)	螺絲	1
4	J4204W2	Fabric Guide	壓布器	1
5	J2207	Spring	彈簧	1
6	J2208	Screw (SM 1/8-44 × 2.5)	螺絲	1
9				
10	J2220-3	Carrier (Short)	上飾線帶線器 (短#460)	1
11	J2211	Screw (SM 3/32-56 × 2.5)	螺絲	1
12	J2212	Spring	C型鋼線	1
15	J2215	Screw (SM 1/8-44 × 3.5)	螺絲	1
16	J4216-1	Chip Guard	修刀護罩	1
17	J2217	Spring	彈簧	1
18	J4218	Screw (SM 1/8-44 × 2.3)	螺絲	1
19	J2219-2	Carrier (Short)	上飾線帶線器 (短#452)	
20	J1657	Screw (SM 1/8-44 × 4)	螺絲	
21	J2222	Crankshaft (Short)	L型曲軸 (短)	1
22	J2223	Hook (Long)	上飾線勾針 (短)	1
23	J2224	Screw (SM 1/8-44 × 7)	螺絲	1
24	J2225	Crankshaft (Long)	L型曲軸 (長)	1
25	J2226	Segment	押腳曲柄	1
26	J2227-1	Link	連接器	2
27	J2228-1	Pin	插銷	4
28	J2229	Screw (SM 3/32-56 × 3.5)	螺絲	2
29	J1033	Screw (SM 3/32-56 × 3)	螺絲	2
30				
31	J4231	Bracket (R)(Heavy)	押腳導片 (右) 厚	1
	J4231-1	Bracket (R)(Light)	押腳導片 (右) 薄	
32	J2254	Screw (SM 3/32-56 × 3.5)	螺絲	5
33	J4233	Presser Foot Assy. #460	押腳 (組) 雙切	
34	J2277	Screw (SM 3/32-56 × 5)	螺絲	1
37	J4237	Presser Guide (Left)(Heavy)	押腳導片 (左) 厚	1
	J4237-1	Presser Guide (Left)(Light)	押腳導片 (左) 薄	
40	J4240-1	Extension Plate	延伸板	1
46	J4238-2	Presser Foot Finger	導布器	1
47	J2213-4	Lower Knife	下修刀	1
56	J4256	Main Presser Foot	押腳主體	1
57	J4257	Presser Foot Assy. #452	押腳 (組) 雙切	
58				
59	J4207-1	Presser Foot Shoe (R)	押腳滑板 (右)	1
60	J4254	Presser Foot Shoe (L)	押腳滑板 (左)	1
63	J4263	Lower Knife Clamp	下修刀固定片	1
76	J4276	Finger Safety Guide	護指保護蓋	1

1-1 SL-703-G5x460

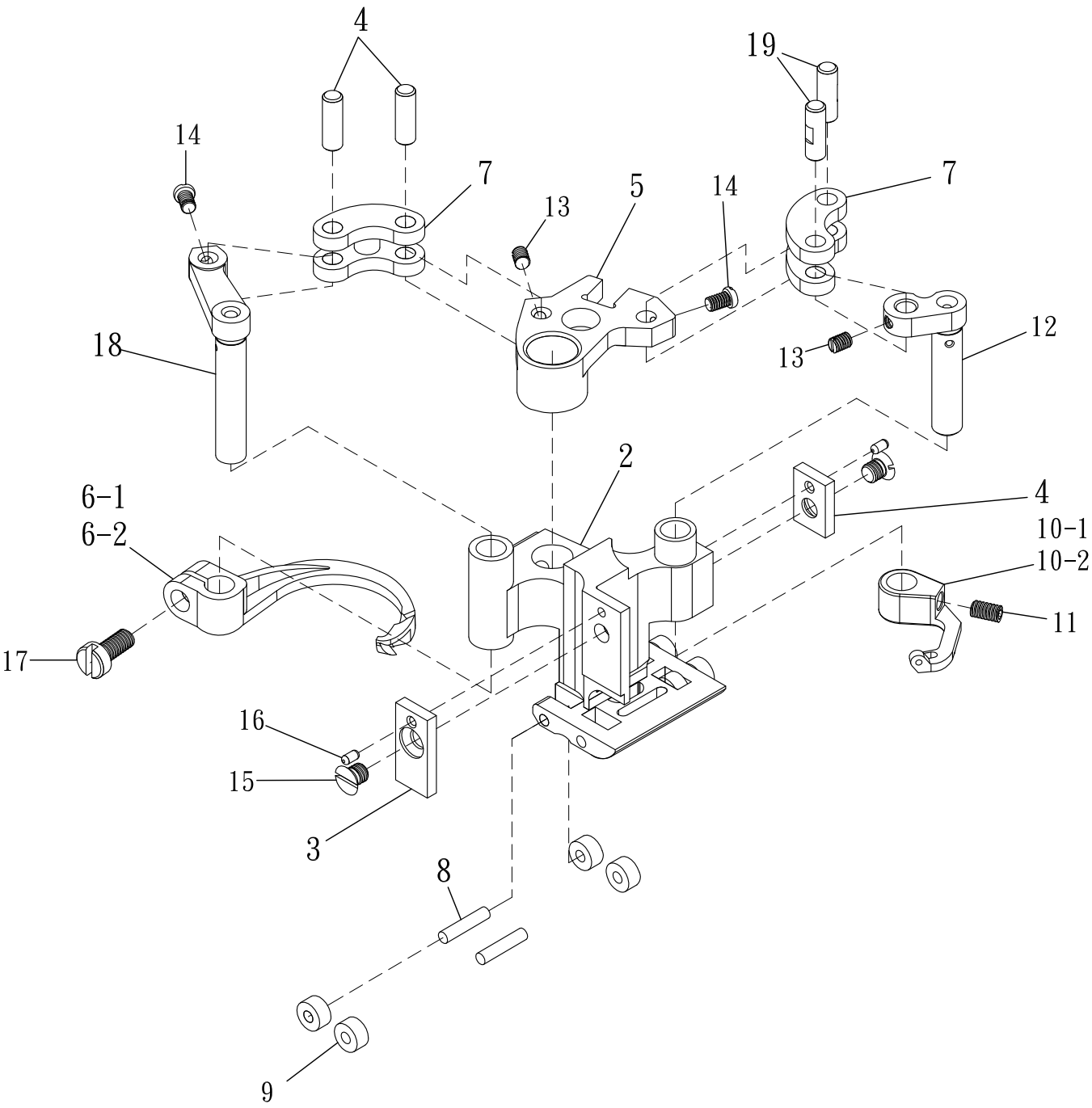
1-2 SL-7**-G5x480



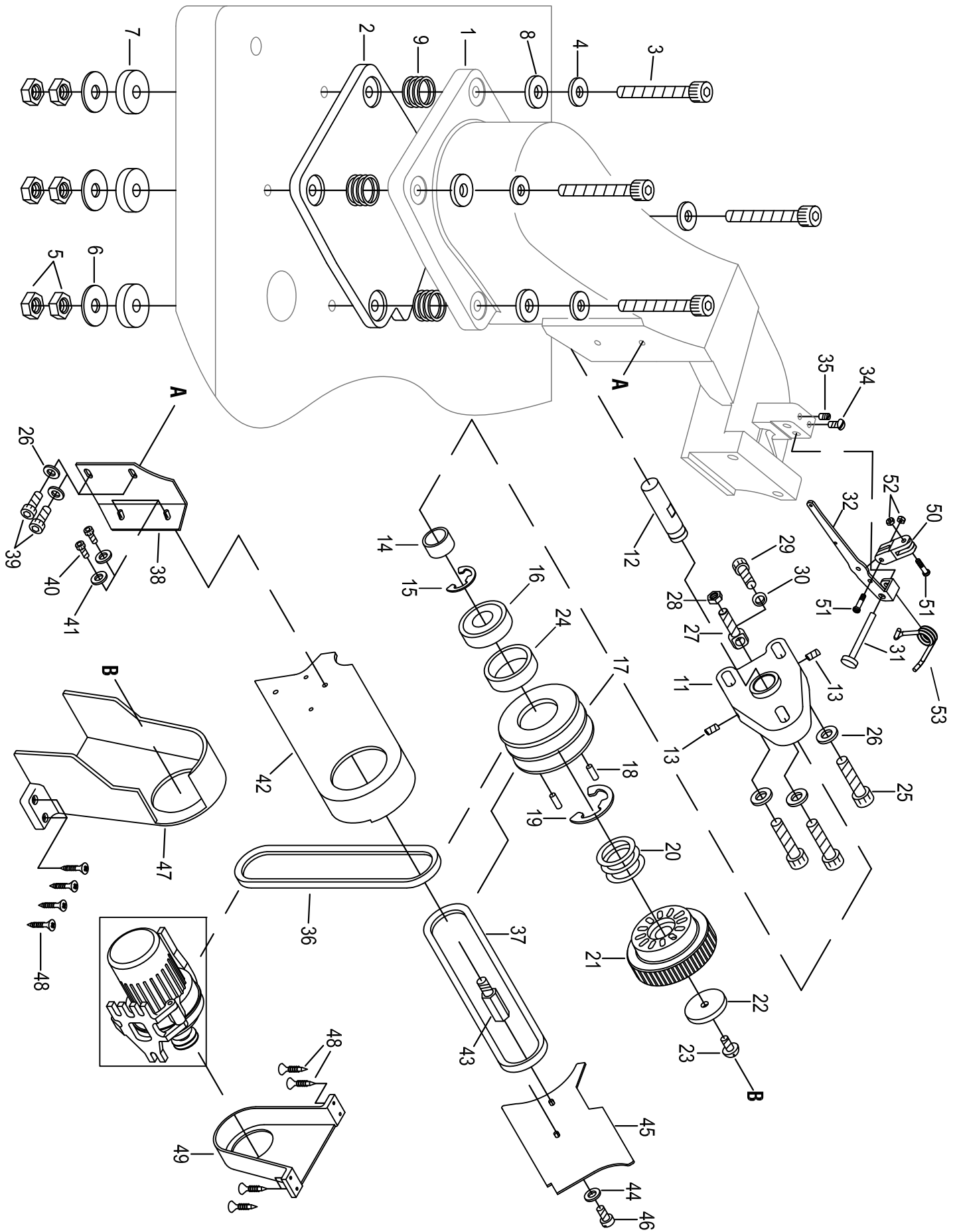
SL-701-G5x460**Single Edge Trimming(單切) Presser Foot(押腳)，車潛水衣****42-4****SL-7**-G5x480****Single Edge Trimming(單切) Presser Foot(Long)(長押腳)，車潛水衣**

Ref. No.	Parts No.	Description	產品名稱	Amt . Req .
1-1	J4277	Presser Foot Assy. #460	押腳 (組)單切	
1-2		Presser Foot Assy. #480	押腳 (組)單切	
2-1	J4270	Main Presser Foot	押腳主體 (6.0)	1
2-2	TJ4278	Main Presser Foot	押腳主體 (8.0)	
3	J2236	Presser Guide (L)	押腳導片(左)	1
4	J2232-1	Presser Guide (R)	壓腳導片(右)	1
5	J2226	Segment	押腳曲柄	2
6-1	J2223	Hook (Short)	上飾線勾針(短)	1
6-2	J2423	Hook (Long)	上飾線勾針(長)	
7	J2227-1	Link	連接器	2
8	J4271	Pin	針狀培林	6
9	J4272	Pin	針狀培林	4
10	J4273	Ball Bearing	滾珠培林	24
11	J4274	Wheel	輪	4
12	J4275	Wheel	輪	4
13-1	J2220-3	Carrier (Short)	上飾線帶線器 (短#460)	1
13-2	J2410	Carrier (Long)	上飾線帶線器 (長#480)	
14	J1657	Screw (SM 1/8-44 × 4)	螺絲	1
15	J2222	Crankshaft	L型曲軸(短)	1
16	J1033	Screw (SM 3/32-56 × 3)	螺絲	2
17	J2229	Screw (SM 3/32-56 × 3.5)	螺絲	2
18	J2233	Screw (SM 1/8-44 × 3.5)	螺絲	2
19	J0633	Pin	插銷	2
20	J2224	Screw (SM 1/8-44 × 7)	螺絲	1
21	J2225	Crankshaft (Long)	L型曲軸 (長)	1
22	J2228-1	Pin	插銷	4

① SL-700-G6x480

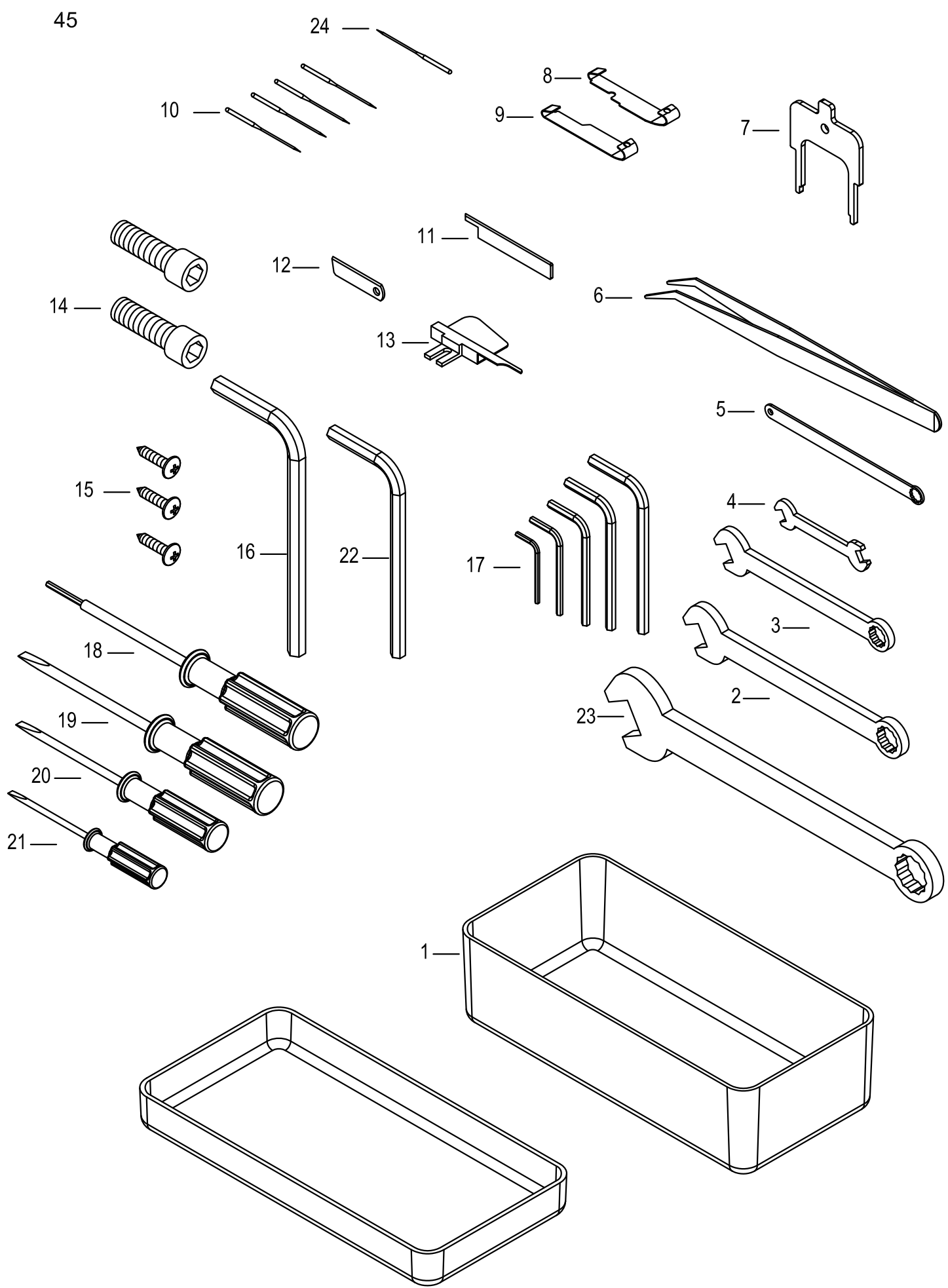


Ref. No.	Parts No.	Description	產品名稱	Amt. Req.
1		Presser Foot Assy. #480	押腳(組)單切	
2	TJ4279	Main Presser Foot	押腳主體(8.0)	
3	J2236	Presser Guide (L)	押腳導片(左)	1
4	J2232-1	Presser Guide (R)	壓腳導片(右)	1
5	J2226	Segment	押腳曲柄	2
6-1	J2223	Hook	上飾線勾針(短)	1
6-2	J2423	Hook (Long)	上飾線勾針(長)	
7	J2227-1	Link	連接器	2
8	J4271	Pin	針狀培林	4
9	J4273	Ball Bearing	滾珠培林	8
10-1	J2220-3	Carrier (Short)	上飾線帶線器(短#460)	1
10-2	J2410	Carrier (Long)	上飾線帶線器(長#480)	
11	J1657	Screw (SM 1/8-44 × 4)	螺絲	1
12	J2222	Crankshaft	L型曲軸(短)	1
13	J1033	Screw (SM 3/32-56 × 3)	螺絲	2
14	J2229	Screw (SM 3/32-56 × 3.5)	螺絲	2
15	J2233	Screw (SM 1/8-44 × 3.5)	螺絲	2
16	J0633	Pin	插銷	2
17	J2224	Screw (SM 1/8-44 × 7)	螺絲	1
18	J2225	Crankshaft (Long)	L型曲軸(長)	1
19	J2228-1	Pin	插銷	4



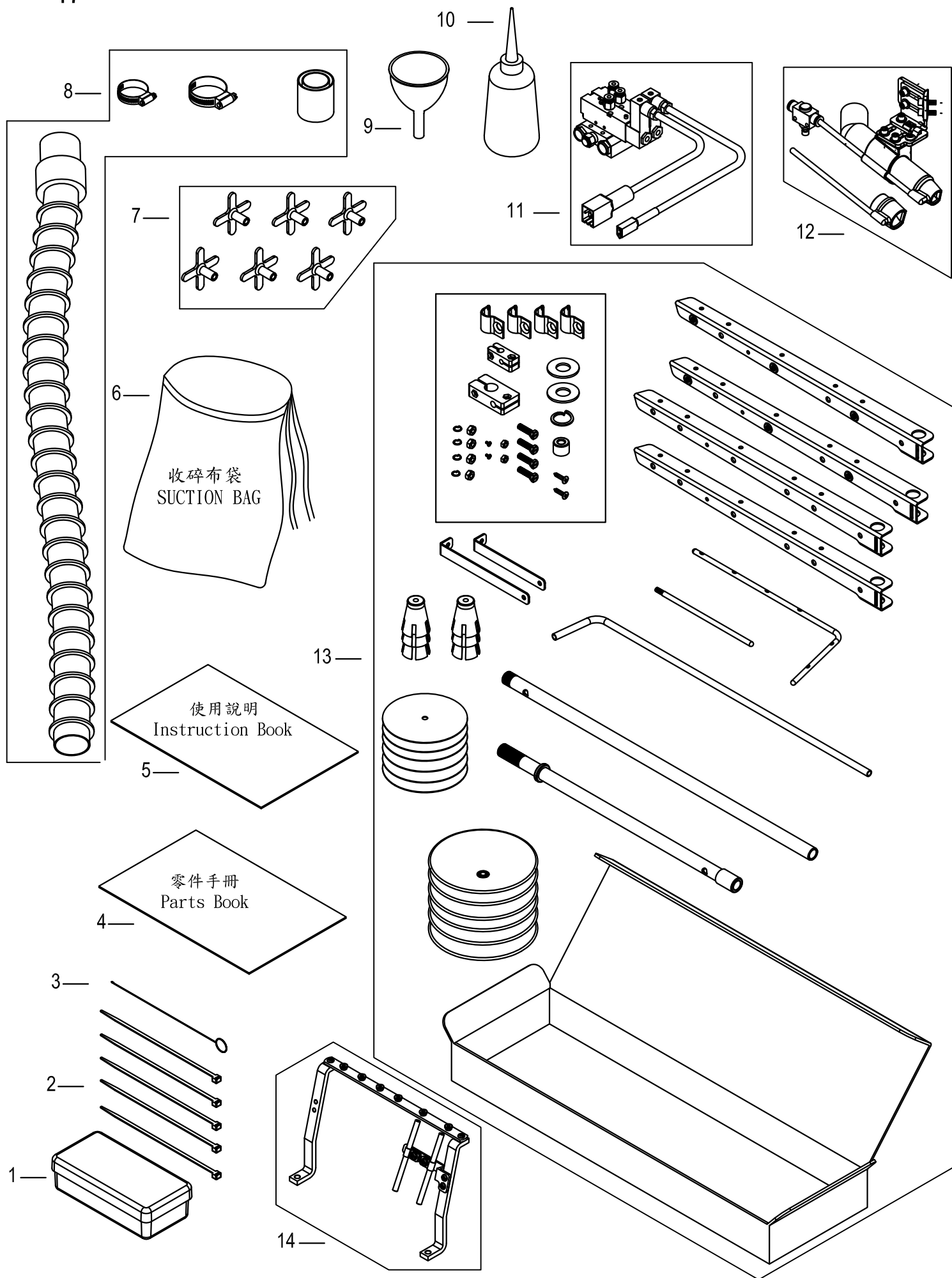
Mounting Assy & Clutch Motor**固定座與傳動機構****44**

Ref.	Parts			Amt .
No.	No.	Description	產品名稱	Req .
1	J3601-1	Rest Bracket	機體固定座	1
2	J3602-1	Gasket	羊毛氈	1
3	J3603	Screw (M10-1.5 × 100)	螺絲	4
4	J3010	Washer (M10)	華司	4
5	J3605	Nut (M10-1.5)	螺帽	8
6	J3642	Washer	墊片	4
7	J3009	Rubber Cushion	橡膠	4
8	J3651	Rubber Cushion	橡膠	4
9	J3648	Spring	彈簧	4
11	J3627	Bearing House	培林座	1
12	J4410	Shaft	軸心	1
13	GL37	Screw (M5-0.8 × 12)	螺絲	2
14	J3644	Washer	隔環	1
15	VE21	Retainung Ring	扣環	1
16	VE22	Bearing	培林	2
17	J4405	Inner Belt Wheel	被動輪	1
18	J0225-1	Location Pin	定位銷	2
19	J3623	Retainung Ring	扣環	1
20	J3637	Spring	彈簧	1
21	J3638	Pulley	手動輪	1
22	J3639	Washer	墊片	1
23	J3650	Screw (M4-0.7 × 12)	螺絲	1
24	J4424	Washer	大隔環	1
25	SF243	Screw (M6-1.0 × 25)	螺絲	3
26	WF06	Washer	墊片	5
27	J3624	Fixed Bolt	固定椿	1
28	J3628	Nut (M6-1.0)	螺母	1
29	J3632	Screw (M5-0.8 × 25)	螺絲	1
30	SW06	Spring Washer	彈簧華司	1
31	J3021	Pin	插銷	1
32	J3621-1	Lift Bar	押腳提升	1
34	SV262	Screw (M6-1.0 × 10)	螺絲	1
35	SV264	Screw (M6-1.0 × 8)	螺絲	1
36	J4436-1	Belt M33	皮帶 (馬達傳動)	1
37	J4437-2	Belt M27	皮帶 (機台傳動)	1
38	J4402	Link Bracket	連接固定架	1
39	SV266	Screw (M6-1.0 × 10)	螺絲	2
40	SV251	Screw (M5-0.8 × 8)	螺絲	2
41	VK48	Washer	墊片	2
42	J4401	Belt Cover	皮帶輪蓋 (被動)	1
43	J4443	Screw (M4-0.7)	螺絲	2
44	WF04	Washer	墊片	1
45	J4403	Safety Guard	安全蓋	1
46	SV221	Screw (M4-0.7 × 8)	螺絲	2
47	J4404	Belt Guard	安全輪蓋 (傳動)	1
48	J036	Wood Screw	木螺絲	8
49	J4415	Motor Cover	馬達蓋	1
50	J3826	Connecting Rod	連桿	1
51	22-16	Screw (M5-0.8 × 21)	螺軸	2
52	NV12	Nut (M5-0.8)	螺帽	2
53	J3023-1	Spring	扭簧	1



Attachment Box**附件盒****46**

Ref.	Parts			Amt .
No.	No.	Description	產品名稱	Req .
1	FM21	Attachment Box	附件盒	1
2	J017	Wrench	板手(10,11)	1
3	J016	Wrench	梅開板手(3/8")	1
4	J014	Wrench	板手(6,7)	1
5	J109	Wrench	5號梅花型板手	1
6	FM14	Pincer	穿線夾	1
7		Synchronizer Wrench	定位調整片	1
8	J2210	Foot Shoe (Right)	滑板右	1
9	J2209	Foot Shoe (Left)	滑板左	1
10	FL118GCS 75/11-1	Needle	針	4
11	J1037-R1	Upper Knife (Standard)	修刀(標準型)	1
12	J2213-4	Lower Knife	下修刀	1
13	J023	Folder	單切喇叭	1
14	J3003	Screw (SM 3/8-16 × 32)	螺絲	2
15	15-24	Wood Screw	木螺絲	3
16	J021	Wrench	L型六角板手(8mm)	1
17	FM20-A	Wrench	L型六角板手組	1
18	FM18	Screw Driver	六角起子	1
19	FM09	Screw Driver	一字起子	1
20	FM19	Screw Driver	一字起子	1
21	FM23-1	Screw Driver	一字起子	1
22	1M105	Wrench	L型六角板手(6mm)	1
23	J147	Wrench	17號梅花型板手	1
24	FLG-3-9	Needle	針	1



Accessories			附件箱	48
Ref.	Parts			Amt .
No.	No.	Description	產品名稱	Req .
1	FM21	Attachment Box	附件盒	1
2		Wire Clamp	束線帶	5
3	J029	Threading Wire	線勾	1
4	J143	Parts Book	零件手冊	1
5		Instruction Book	使用說明	1
6	27-04	Suction Bag	收碎步袋	1
7	FM02	Retaining Fig	橡膠固定器	6
8	24-4-A	Suction Pipe	塑膠管組	1
9	FM12	Funnel	漏斗	1
10	FM13	Oiler	油壺	1
11	J3401-3	Air Solenoiol	電磁整組	1
12	J3243-3	Suction Device Assy	吸風管組	1
13	J028	Thread Guide	線架	1
14	J2637	Thread Eyelet Assy	過線組	1

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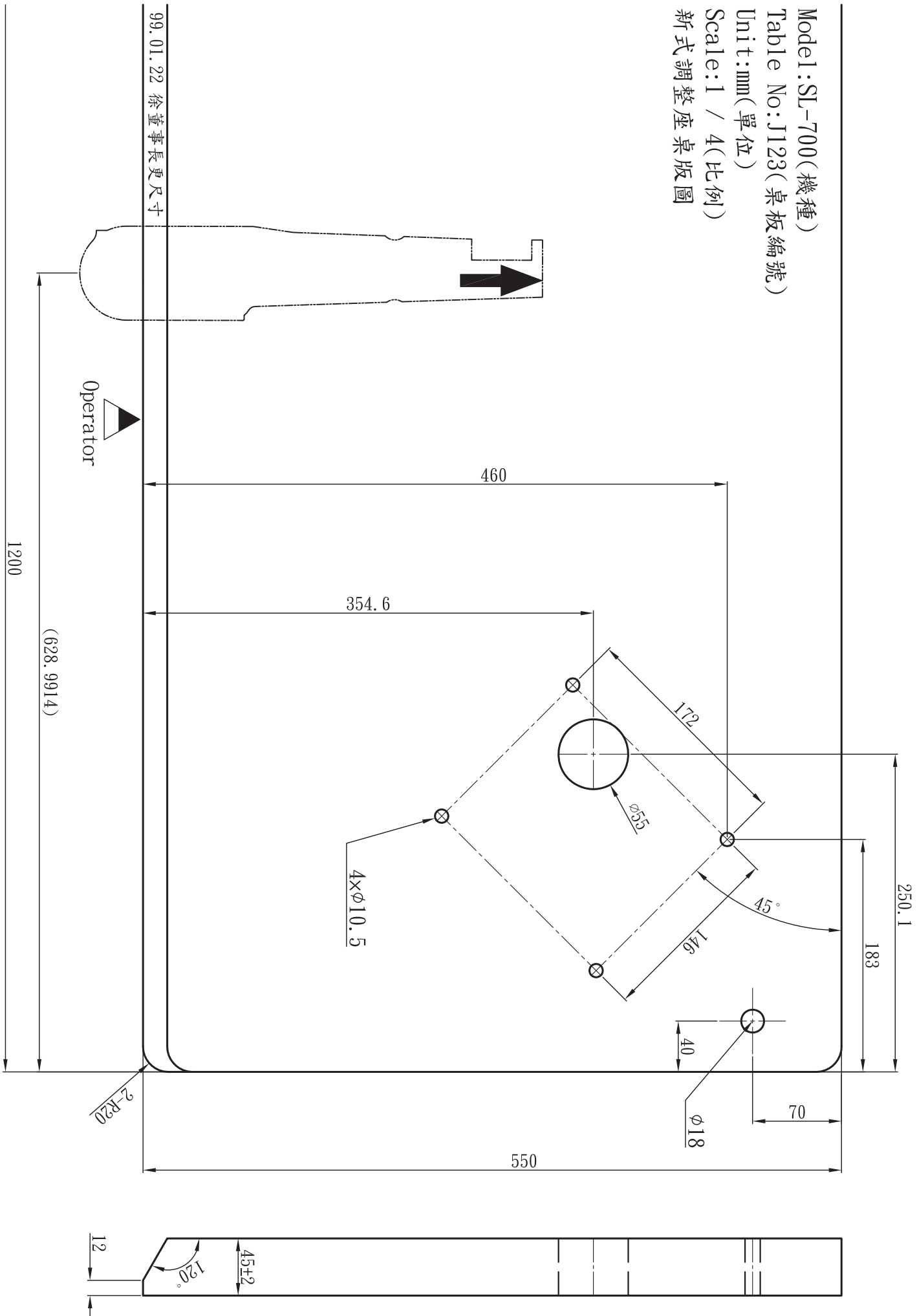
Model: SL-700 (機種)

Table No.: J123 (桌板編號)

Unit:mm(單位)

Scale: 1 / 4(比例)

新式調整座版圖



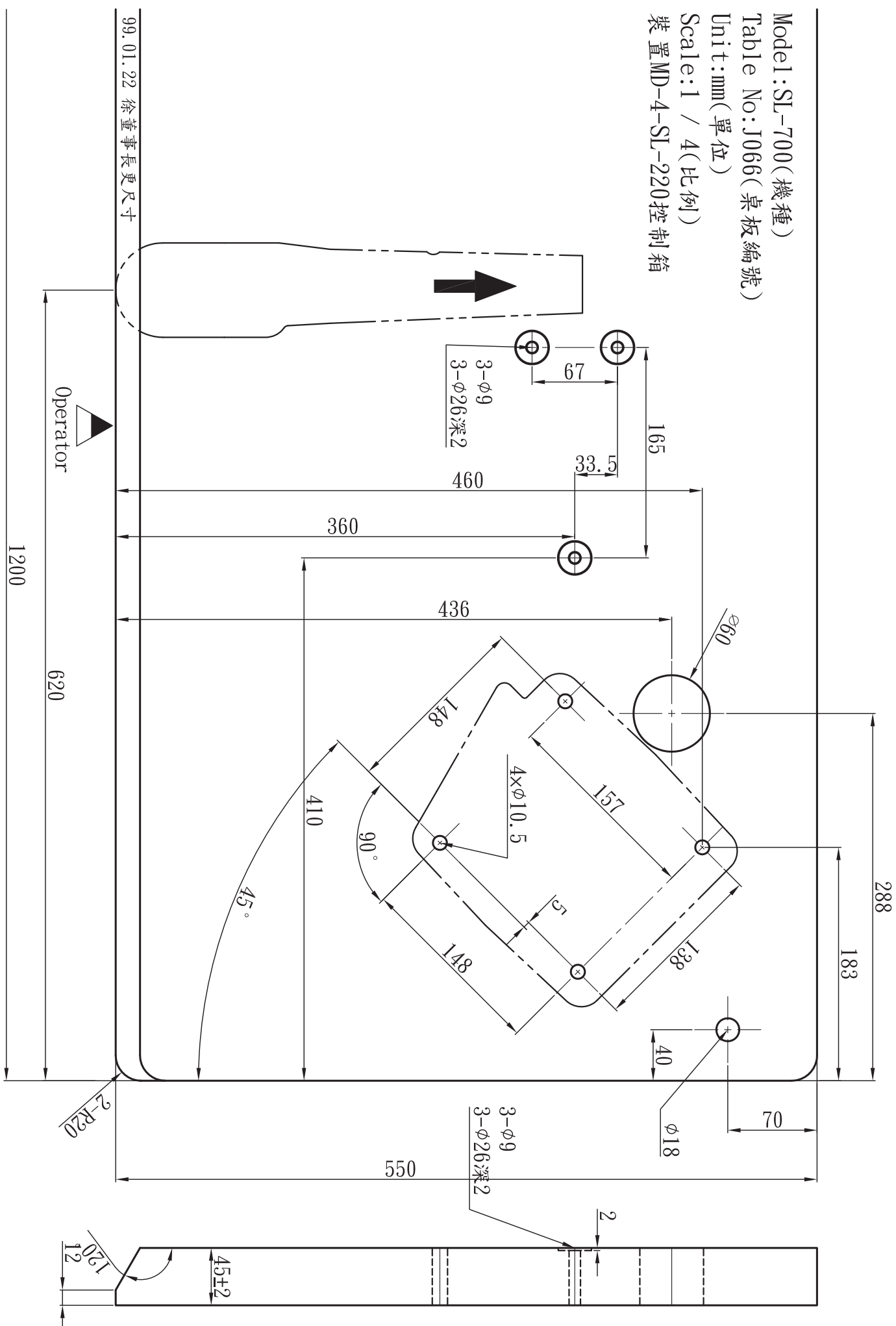
Model1:SL-700(機種)

Table No.:J066(桌板編號)

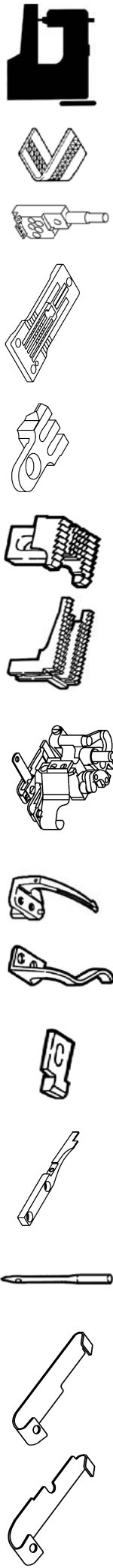
Unit:mm(單位)

Scale:1 / 4(比例)

裝置MD-4-SL-220控制箱



SL - 700 GAUGE PARTS LIST 系列針距規格表



機種	針距	針榴	針板	針板舌	主齒	差動齒	押腳	下勾針	補助器	頂針	導布器	針	滑板左	滑板右
MACHINE TYPE/SPEC	GAUGE	NEEDLE HOLDER	NEEDLE PLATE	NEEDLE PLATE FINGER	MAIN FEED DOG	DIFF. FEED DOG	PRESSER FOOT	LOOPER	LOOPER GUARD	NEEDLE GUARD (REAR)	FABRIC GUARD	NEEDLE	PRESSER FOOT SHOE(L)	PRESSER FOOT SHOE(R)
SL-701-G0	452 460	J0824-4525 J0824-4605	J0829S-601 J0829S-521	J0831S-4521 J0831S-4601	J1616S	J1623S	J2201-452 J2202-460	J1232	J1233	J1618	J023-2	FLG-2 # 9/65 UY118GKS#75	J2209	J2210
SL-701-G1	452 460	J0824-4525 J0824-4605	J0829S-601 J0829S-521	J0831S-4521 J0831S-4601	J1616S	J1623S	J2203-452 J2204-460	J1232	J1233	J1618	J023-2		J2209	J2210
SL-703-G2	452 460	J0824-4525 J0824-4605	J0829S-601 J0829S-521	J0831S-4521 J0831S-4601	J1616S	J1623S	J4201-452 J4202-460	J1232	J1233	J1618	J2035	FLG-2 # 9/65 UY118GKS#75	J4242, J4209	J4241, J4207
SL-703-G2H	452 460	J0824-4525 J0824-4605	J0829S-601 J0829S-521	J0831S-4521 J0831S-4601	J1616S	J1623S	J4251-452 J4252-460	J1232	J1233	J1618	J2039S		J4250	J4249
SL-703-G3	452 460	J0824-4525 J0824-4605	J0829S-601 J0829S-521	J0831S-4521 J0831S-4601	J1616S	J1623S	J2237-452 J2238-460	J1232	J1233	J1618	J2039S	FLG-2 # 9/65 UY118GKS#75	J2246	J2251
SL-703-G4	452 460	J0824-4525 J0824-4605	J0829S-601 J0829S-521	J0831S-4521 J0831S-4601	J1616S	J1623S	J2247-452 J2248-460	J1232	J1233	J1618	J2039S		J2246	J2251-1
SL-703U	452 460	J0824-4525 J0824-4605	J0829S-601 J0829S-521	J0831S-4521 J0831S-4601	J1616S	J1623S	J2271-452 J2272-460	J1232	J1233	J1618	J2039S	FLG-2 # 9/65 UY118GKS#75	J2270	J2269
SL-703A-G4	452 460	J0824-4525 J0824-4605	J0829A1-4521 J0829A1-4601	J0831S-4521 J0831S-4601	J1616A1	J1623A1	J2239-452 J2240-460	J1232	J1233	J1618	J2039S		J2246	J2251-1
SL-703B-G4	452 460	J0824-4525 J0824-4605	J0829B1-5-4521 J0829B1-5-4601	J0831S-4521 J0831S-4601	J1616B1.5	J1623B1.5	J2264-452 J2265-460	J1232	J1233	J1618	J2039S	FLG-2 # 9/65 UY118GKS#75	J2266	J2251-1
SL-713-G0	452 460	J0824-4525 J0824-4605	J0829L-4521 J0829L-4601	J0831S-4521 J0831S-4601	J1616L	J1623L1	J2401-452 J2402-460	J1232	J1233	J1618	J2039S		J2409	J2407
SL-713-G1	452 460	J0824-4525 J0824-4605	J0829L-4521 J0829L-4601	J0831S-4521 J0831S-4601	J1616L	J1623L1	J2443-452 J2444-460	J1232	J1233	J1618	J2039S	FLG-2 # 9/65 UY118GKS#75	J2409	J2407
SL-713-G1	480	J0824-4802	J0829-480	J0831-480	J1616-8	J1623-8	J2408-480	J1232	J1232	J1618-8	J2039S		J2409	J2407
SL-703G3	552	J0824-552	J0829S-4524	J0831552								J0118/GKS-11-1		

SL-703-GX-452/460/DS/PLA/VD

4-needle 6-thread feed-off-the-arm Interlock Flatseaming Machine with dual differential feed ratio regulator
手背型四針六線併縫機(附雙差動送布齒裝置)



SL-2700-AST/EST

Feed-up-the-arm Interlock Machine with Compact Servo Motor and Thread Trimmer
縱筒型三針五線雙面飾綳縫機



SL-2800-356/SM

Feed-up-the-arm Interlock Machine with Compact Servo Motor and Thread Trimmer
縱筒型三針五線雙面飾綳縫機



VG-999ES-AST-TF-DS

Extremely-Small Cylinder-bed Interlock Machine with Thread Trimmer and Top Feeder
超細筒型三針五線雙面飾綳縫機



VG-888S-TF-AST

Small Cylinder-bed Interlock Machine with Thread Trimmer and Top Feeder
細筒型三針五線雙面飾綳縫機(附上送裝置)



VG-888A-TF/AST

Top Feeder for 3-needle 5-thread Cylinder-bed Interlock Machine
橫筒型三針五線雙面飾綳縫機(附上送裝置)



VG-999S-N700-AST-TF-DS

Small Cylinder-bed Interlock Machine with Left hand Knife and Top Feeder for Hemming
細筒型三針五線雙面飾綳縫機(附左修刀)



VG-888A-N600-TF/AST

Interlock Machine with Left-hand Knife and Thread Trimmer for Hemming
橫筒型附左修刀雙面飾綳縫機



SL-1790S

Computer-controlled High-speed Lockstitch Buttonholing Machine
高速電子平頭鎖眼機



VG-999-SB-AST/EST-DS

High-speed Short Cylinder-bed Interlock Machine with Thread Trimmer
短筒型三針五線雙面飾綳縫機



VG-999-R500-AST-RP

Interlock Machine with Right-hand Knife and Rear Puller for Elastic Waistband Attaching
高速橫筒型三針五線附右修刀雙面飾綳縫機



VG-999-356/EST/DS/ZBR

Dual Colors Decorative Stitches Interlock Machine with Top and Under Thread Trimmer
高速橫筒型三針五線雙色上飾綳縫機

